

ENGINEERED WOOD CONSTRUCTION GUIDE



Be Constructive WOOD



Wood is the right choice for a host of construction applications. It is the earth's natural, energy efficient and renewable building material.

Engineered wood is a better use of wood. It uses less wood to make more wood products. That's why using APA trademarked I-joists, glued laminated timbers, laminated veneer lumber, plywood and oriented strand board is constructive ... for the environment, for innovative design, and for strong, durable buildings.

A few facts about wood.

- **We're not running out of trees.** One-third of the United States land base – 731 million acres – is covered by forests. About two-thirds of that 731 million acres is suitable for repeated planting and harvesting of timber. But only about half of the land suitable for growing timber is open to logging.



Most of that harvestable acreage also is open to other uses, such as camping, hiking, and hunting. Forests fully cover one-half of Canada's land mass. Of this forestland, nearly half is considered productive, or capable of producing timber on a sustained yield basis. Canada has the highest per capita accumulation of protected natural areas in the world – areas including national and provincial parks.

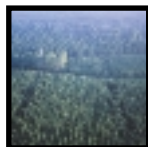


- **We're growing more wood every day.** American landowners plant more than two billion trees every year. In addition, millions of trees seed naturally. The forest products industry, which comprises about 15 percent of forestland ownership, is responsible for 41 percent of replanted forest acreage. That works out to more than one billion trees a year, or about three million trees planted every day. This high rate of replanting accounts for the fact that each year, 27 percent more timber is grown than is harvested. Canada's replanting record shows a fourfold increase in the number of trees planted between 1975 and 1990.

- **Manufacturing wood is energy efficient.**

Wood products made up 47 percent of all industrial raw materials manufactured in the United States, yet consumed only 4 percent of the energy needed to manufacture all industrial raw materials, according to a 1987 study.

Material	Percent of Production	Percent of Energy Use
Wood	47	4
Steel	23	48
Aluminum	2	8



- **Constructive news for a healthy planet.** For every ton of wood grown, a young forest produces 1.07 tons of oxygen and absorbs 1.47 tons of carbon dioxide.

Wood. It's the constructive choice for the environment.



NOTICE:

The recommendations in this guide apply only to panels that bear the APA trademark. Only panels bearing the APA trademark are subject to the Association's quality auditing program.

APA engineered wood products are used in a wide range of construction applications. Time-tested panel products are used in traditional wood-frame construction and in combination with other engineered wood products and systems. For low in-place cost, versatility, and superior performance, APA engineered wood systems are simply hard to beat.

This guide from APA – The Engineered Wood Association is designed as a reference manual for engineered wood specifiers and users in both residential and commercial construction. It contains up-to-date information on APA Performance Rated Panels, glulam, I-joists, specification practices, floor, wall and roof systems, diaphragms and shear walls, fire-rated systems and methods of finishing.

If what you want to know about engineered wood construction systems isn't fully explained here, chances are it is in one of our many other publications. Simply write for the appropriate title or titles cited throughout this publication. Product and application information can also be found on the APA web site, at www.apawood.org. Or, for individual assistance with specific design questions or problems, contact the APA Product Support Help Desk or the nearest APA regional field office listed on the back cover.

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GUIDE TO ENGINEERED WOOD PRODUCTS

Product Selection, Specification, and Handling

The evolution of engineered wood products over the past few decades has greatly expanded building options and methods in all forms of residential and commercial construction. The next 21 pages of this APA Design/Construction guide provide product information and specification recommendations for several of the most common engineered wood products – plywood, oriented strand board, composite panels, glulam, and I-joists. Other engineered wood products that are often used in the construction systems described in this guide include rim board and laminated veneer lumber (LVL).

“Engineered wood” describes wood products that are engineered for structural applications. Having been used since the 1940s, plywood is considered by many to be the original engineered wood product. All glued engineered wood products are made by combining wood strands, veneers, lumber or other wood fiber with glue to form a large composite structural unit. They are designed and manufactured to maximize the natural strength and stiffness characteristics of wood by orienting the wood veneers, strands or laminations and by combining wood with durable adhesives.

Manufacturing and Performance Standards

Panels for construction and industrial applications can be manufactured in a variety of ways – as plywood (cross-laminated wood veneer), as composite panels (veneer faces bonded to wood strand cores), or as oriented strand board (OSB).

Some plywood panels are manufactured under the detailed manufacturing specifications or under the performance testing provisions of Voluntary Product Standard PS 1-95 for Construction and Industrial Plywood, developed cooperatively by the plywood industry and the U.S. Department of Commerce. Other plywood panels, however, as well as composite and OSB panels, are manufactured under the provisions of APA PRP-108, Performance Standards and Policies for Structural-Use Panels, or under Voluntary Product Standard PS 2-92, Performance Standard for Wood-Based Structural-Use Panels, that establish performance criteria for specific designated construction applications.

These APA Performance Rated Panels are easy to use and specify because the recommended end use and maximum support spacings are clearly indicated in the APA trademark. By broadening the range of panel configuration and composition, APA Performance Rated Panels allow more efficient use of raw materials. APA PRP-108 Performance Standards are recognized by the National Evaluation Service, the International Conference of Building Officials (ICBO) and HUD.^(a) PRP-108, PS-1 and/or the PS-2 grade conformance where applicable are given in the lower portion of the APA trademark. Plywood panels, depending on glueline classification,

veneer species and thickness, etc., are in many instances identical to panel grades as defined in Product Standard PS 1-95. Typical APA Performance Rated Panel trademarks are illustrated and explained on page 6.

Grade Designations

Structural panel grades are generally identified in terms of the veneer grade used on the face and back of the panel (e.g., A-B, B-C, etc.), or by a name suggesting the panel’s intended end use (e.g., APA RATED SHEATHING, APA RATED STURD-I-FLOOR, etc.). See Tables 2-4.

Veneer grades define veneer appearance in terms of natural unrepaired growth characteristics and allowable number and size of repairs that may be made during manufacture. See Table 1. The highest quality commonly available veneer grade is A. The minimum grade of veneer permitted in Exterior plywood is C-grade. D-grade veneer is used in panels intended for interior use or applications protected from long-term exposure to weather.

Sanded, Unsanded and Touch-Sanded Panels

Panels with B-grade or better veneer faces are always sanded smooth in manufacture to fulfill the requirements of their intended end use – applications such as cabinets, shelving, furniture, built-ins, etc. APA RATED SHEATHING panels are unsanded since a smooth surface is not a requirement of their intended end use. Still other panels – APA UNDERLAYMENT, APA RATED STURD-I-FLOOR, APA C-D PLUGGED, and APA C-C PLUGGED – require only touch sanding for “sizing” to make the panel thickness more uniform.

TABLE 1

VENEER GRADES

A	Smooth, paintable. Not more than 18 neatly made repairs, boat, sled, or router type, and parallel to grain, permitted. Wood or synthetic repairs permitted. May be used for natural finish in less demanding applications.
B	Solid surface. Shims, sled or router repairs, and tight knots to 1 inch across grain permitted. Wood or synthetic repairs permitted. Some minor splits permitted.
C Plugged	Improved C veneer with splits limited to 1/8-inch width and knot-holes or other open defects limited to 1/4 x 1/2 inch. Wood or synthetic repairs permitted. Admits some broken grain.
C	Tight knots to 1-1/2 inch. Knot-holes to 1 inch across grain and some to 1-1/2 inch if total width of knots and knot-holes is within specified limits. Synthetic or wood repairs. Discoloration and sanding defects that do not impair strength permitted. Limited splits allowed. Stitching permitted.
D	Knots and knot-holes to 2-1/2-inch width across grain and 1/2 inch larger within specified limits. Limited splits are permitted. Stitching permitted. Limited to Exposure 1 or Interior panels.

Unsanded and touch-sanded panels, and panels with B-grade or better veneer on one side only, usually carry the APA trademark on the panel back. Panels with both sides of B-grade or better veneer, or with special overlaid surfaces (such as HIGH DENSITY OVERLAY) usually carry the APA trademark on the panel edge.

(a) The National Evaluation Service is sponsored jointly by two model code organizations – the Building Officials and Code Administrators International, promulgators of the National Building Code and the Southern Building Code Congress International, promulgators of the Standard Building Code. A third model code organization is the International Conference of Building Officials, promulgators of the Uniform Building Code. See National Evaluation Service Report No. NER-108 or ICBO ER-5681 for allowable values and/or conditions of use concerning panel material presented in this brochure. It is subject to reexamination, revisions, and possible cancellation.

HUD recognition of wood-based APA Performance Rated Panels is contained in Use of Materials Bulletin UM-40.

Bond Classification

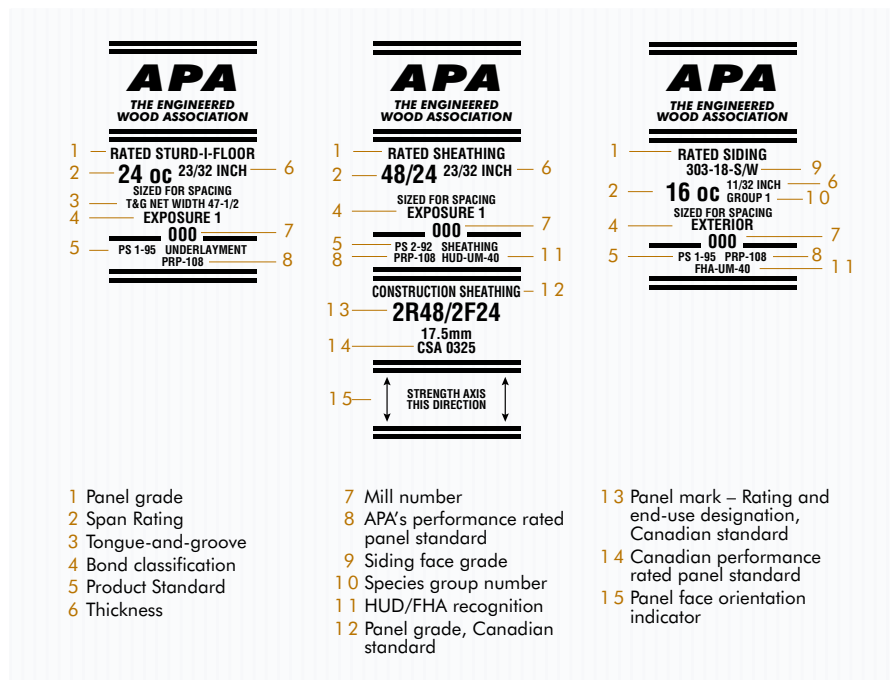
APA trademarked panels may be produced in four bond classifications – Exterior, Exposure 1, Exposure 2, and Interior. The bond classification relates to glue bond, and thus to structural integrity of the panel. Since aesthetic (nonstructural) attributes of panels may be compromised to some degree by exposure to weather^(b), installation recommendations in this publication are designed to provide optimum overall performance.

NOTE: Bond classification relates to moisture resistance of the glue bond and **does not** relate to fungal decay resistance of the panel. Fungal decay of wood products may occur when the moisture content exceeds 20% for an extended period. See APA Technical Note R495, *Controlling Decay in Wood Construction*, for a discussion of fungal decay. Prevention of fungal decay is a function of proper design, material specification, construction and maintenance of the structure. While this publication includes many of the applicable provisions, reference to local building codes and other design documents is also necessary.

Exterior panels have a fully waterproof bond and are designed for applications subject to long-term exposure to the weather or to moisture.

Exposure 1 panels have a fully waterproof bond and are designed for applications where construction delays may be expected prior to providing protection. Exposure 1 panels are made with the same exterior adhesives used in Exterior panels. However, because other compositional factors may affect bond performance, only Exterior panels should be used for long-term exposure to the weather.^(c)

NOTE: Plywood APA Rated Sheathing Exposure 1, sometimes called “CDX” in the trade, is occasionally mistaken as an Exterior panel and erroneously used in applications for which it does not possess the required resistance to weather. “CDX” should only be used for applications as outlined under Exposure 1 above. For sheathing grade panels that will be exposed long term to the weather, specify APA Rated Sheathing Exterior (C-C Exterior plywood under PS 1).



Exposure 2 panels (identified as Interior type with intermediate glue under PS 1) are intended for protected construction applications where potential for conditions of high humidity exist.

Interior panels which lack further glue-line information in their trademarks are manufactured with interior glue and are intended for interior applications only.

Group Number

Plywood can be manufactured from over 70 species of wood. These species are divided on the basis of strength and stiffness into five Groups under Voluntary Product Standard PS 1. Strongest species are in Group 1; the next strongest in Group 2, and so on. The Group number that appears in the trademark on some APA trademarked panels – primarily sanded grades – is based on the species used for face and back veneers. Where face and back veneers are not from the same species Group, the higher Group number is used, except for sanded panels 3/8 inch

thick or less and Decorative panels of any thickness. These are identified by face species because they are chosen primarily for appearance and used in applications where structural integrity is not critical. Sanded panels greater than 3/8 inch are identified by face species if C or D grade backs are at least 1/8 inch and are no more than one species group number larger. Some species are used widely in plywood manufacture; others rarely. Check local availability if a particular species is desired.

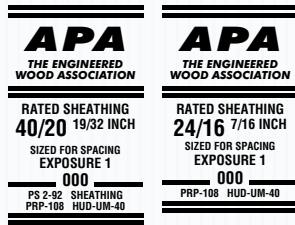
^(b) Panel surfaces may become uneven and irregular under prolonged moisture exposure. Panels should be allowed to dry, and panel joints and surfaces may need to be sanded before applying some finish materials.

^(c) Exposure 1 panels may also be used when exposure to the outdoors is on the underside only, such as at roof overhangs. Appearance characteristics of the panel grade should be considered.

TABLE 2

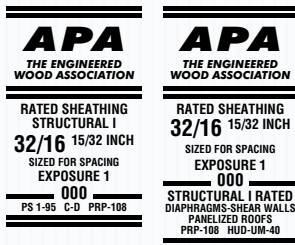
GUIDE TO APA PERFORMANCE RATED PANELS^(a)(b)
FOR APPLICATION RECOMMENDATIONS, SEE FOLLOWING PAGES.

APA RATED SHEATHING
 Typical Trademark



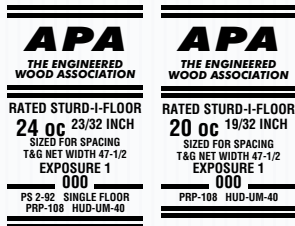
Specially designed for subflooring and wall and roof sheathing. Also good for a broad range of other construction and industrial applications. Can be manufactured as OSB, plywood, or a composite panel. BOND CLASSIFICATIONS: Exterior, Exposure 1, Exposure 2. COMMON THICKNESSES: 5/16, 3/8, 7/16, 15/32, 1/2, 19/32, 5/8, 23/32, 3/4.

APA STRUCTURAL I
 RATED SHEATHING^(c)
 Typical Trademark



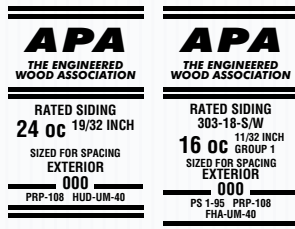
Unsanded grade for use where shear and cross-panel strength properties are of maximum importance, such as panelized roofs and diaphragms. Can be manufactured as OSB, plywood, or a composite panel. BOND CLASSIFICATIONS: Exterior, Exposure 1. COMMON THICKNESSES: 5/16, 3/8, 7/16, 15/32, 1/2, 19/32, 5/8, 23/32, 3/4.

APA RATED STURD-I-FLOOR
 Typical Trademark



Specially designed as combination subfloor-underlayment. Provides smooth surface for application of carpet and pad and possesses high concentrated and impact load resistance. Can be manufactured as OSB, plywood, or a composite panel. Available square edge or tongue and-groove. BOND CLASSIFICATIONS: Exterior, Exposure 1, Exposure 2. COMMON THICKNESSES: 19/32, 5/8, 23/32, 3/4, 1, 1-1/8.

APA RATED SIDING
 Typical Trademark



For exterior siding, fencing, etc. Can be manufactured as plywood, as a composite panel or as an overlaid OSB. Both panel and lap siding available. Special surface treatment such as V-groove, channel groove, deep groove (such as APA Texture 1-11), brushed, rough sawn and overlaid (MDO) with smooth- or texture-embossed face. Span Rating (stud spacing for siding qualified for APA Sturd-I-Wall applications) and face grade classification (for veneer-faced siding) indicated in trademark. BOND CLASSIFICATION: Exterior. COMMON THICKNESSES: 11/32, 3/8, 7/16, 15/32, 1/2, 19/32, 5/8.

(a) Specific grades, thicknesses and bond classifications may be in limited supply in some areas. Check with your supplier before specifying.

(b) Specify Performance Rated Panels by thickness and Span Rating. Span Ratings are based on panel strength and stiffness. Since these properties are a function of panel composition and configuration as well as thickness, the same Span Rating may appear on panels of different thickness. Conversely, panels of the same thickness may be marked with different Span Ratings.

(c) All plies in Structural I plywood panels are special improved grades and panels marked PS 1 are limited to Group 1 species. Other panels marked Structural I Rated qualify through special performance testing.

TABLE 3

GUIDE TO APA SANDED & TOUCH-SANDED PLYWOOD PANELS^{(a)(b)(c)}
FOR APPLICATION RECOMMENDATIONS, SEE FOLLOWING PAGES.

APA A-A
 Typical Trademark (mark on panel edge)

A-A • G-1 • EXPOSURE 1-APA • 000 • PS1-95

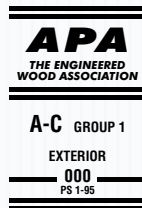
Use where appearance of both sides is important for interior applications such as built-ins, cabinets, furniture, partitions; and exterior applications such as fences, signs, boats, shipping containers, tanks, ducts, etc. Smooth surfaces suitable for painting. BOND CLASSIFICATIONS: Interior, Exposure 1, Exterior. COMMON THICKNESSES: 1/4, 11/32, 3/8, 15/32, 1/2, 19/32, 5/8, 23/32, 3/4.

APA A-B
 Typical Trademark (mark on panel edge)

A-B • G-1 • EXPOSURE 1-APA • 000 • PS1-95

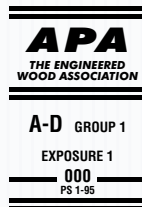
For use where appearance of one side is less important but where two solid surfaces are necessary. BOND CLASSIFICATIONS: Interior, Exposure 1, Exterior. COMMON THICKNESSES: 1/4, 11/32, 3/8, 15/32, 1/2, 19/32, 5/8, 23/32, 3/4.

APA A-C
 Typical Trademark



For use where appearance of only one side is important in exterior or interior applications, such as soffits, fences, farm buildings, etc.^(f) BOND CLASSIFICATION: Exterior. COMMON THICKNESSES: 1/4, 11/32, 3/8, 15/32, 1/2, 19/32, 5/8, 23/32, 3/4.

APA A-D
 Typical Trademark



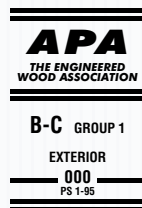
For use where appearance of only one side is important in interior applications, such as paneling, built-ins, shelving, partitions, flow racks, etc.^(f) BOND CLASSIFICATIONS: Interior, Exposure 1. COMMON THICKNESSES: 1/4, 11/32, 3/8, 15/32, 1/2, 19/32, 5/8, 23/32, 3/4.

APA B-B
 Typical Trademark (mark on panel edge)

B-B • G-2 • EXT-APA • 000 • PS1-95

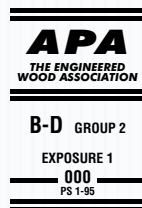
Utility panels with two solid sides. BOND CLASSIFICATIONS: Interior, Exposure 1, Exterior. COMMON THICKNESSES: 1/4, 11/32, 3/8, 15/32, 1/2, 19/32, 5/8, 23/32, 3/4.

APA B-C
 Typical Trademark



Utility panel for farm service and work buildings, boxcar and truck linings, containers, tanks, agricultural equipment, as a base for exterior coatings and other exterior uses or applications subject to high or continuous moisture.^(f) BOND CLASSIFICATION: Exterior. COMMON THICKNESSES: 1/4, 11/32, 3/8, 15/32, 1/2, 19/32, 5/8, 23/32, 3/4.

APA B-D
 Typical Trademark



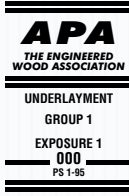
Utility panel for backing, sides of built-ins, industry shelving, slip sheets, separator boards, bins and other interior or protected applications.^(f) BOND CLASSIFICATIONS: Interior, Exposure 1. COMMON THICKNESSES: 1/4, 11/32, 3/8, 15/32, 1/2, 19/32, 5/8, 23/32, 3/4.

Continued on next page

TABLE 3

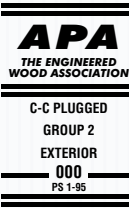
CONTINUED

APA UNDERLAYMENT
Typical Trademark



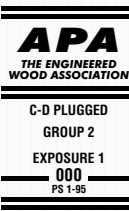
For application over structural subfloor. Provides smooth surface for application of carpet and pad and possesses high concentrated and impact load resistance. For areas to be covered with resilient flooring, specify panels with "sanded face."^(e) BOND CLASSIFICATIONS: Interior, Exposure 1. COMMON THICKNESSES^(d): 1/4, 11/32, 3/8, 15/32, 1/2, 19/32, 5/8, 23/32, 3/4.

APA C-C PLUGGED^(g)
Typical Trademark



For use as an underlayment over structural subfloor, refrigerated or controlled atmosphere storage rooms, pallet fruit bins, tanks, boxcar and truck floors and linings, open soffits, and other similar applications where continuous or severe moisture may be present. Provides smooth surface for application of carpet and pad and possesses high concentrated and impact load resistance. For areas to be covered with resilient flooring, specify panels with "sanded face."^(e) BOND CLASSIFICATION: Exterior. COMMON THICKNESSES^(d): 11/32, 3/8, 15/32, 1/2, 19/32, 5/8, 23/32, 3/4.

APA C-D PLUGGED
Typical Trademark



For open soffits, built-ins, cable reels, separator boards and other interior or protected applications. Not a substitute for Underlayment or APA Rated Sturd-I-Floor as it lacks their puncture resistance. BOND CLASSIFICATIONS: Interior, Exposure 1. COMMON THICKNESSES: 3/8, 15/32, 1/2, 19/32, 5/8, 23/32, 3/4.

(a) Specific plywood grades, thicknesses and bond classifications may be in limited supply in some areas. Check with your supplier before specifying.

(b) Sanded Exterior plywood panels, C-C Plugged, C-D Plugged and Underlayment grades can also be manufactured in Structural I (all plies limited to Group 1 species).

(c) Some manufacturers also produce plywood panels with premium N-grade veneer on one or both faces. Available only by special order. Check with the manufacturer.

(d) Some panels 1/2 inch and thicker are Span Rated and do not contain species group number in trademark.

(e) Also available in Underlayment A-C or Underlayment B-C grades, marked either "touch sanded" or "sanded face."

(f) For nonstructural floor underlayment, or other applications requiring improved inner ply construction, specify panels marked either "plugged inner plies" (may also be designated plugged crossbands under face or plugged crossbands or core); or "meets underlayment requirements."

(g) Also may be designated APA Underlayment C-C Plugged.

TABLE 4

GUIDE TO APA SPECIALTY PLYWOOD PANELS^(a)
FOR APPLICATION RECOMMENDATIONS, SEE FOLLOWING PAGES.

APA DECORATIVE
 Typical Trademark



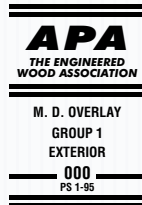
Rough-sawn, brushed, grooved, or striated faces. For paneling, interior accent walls, built-ins, counter facing, exhibit displays. Can also be made by some manufacturers in Exterior for exterior siding, gable ends, fences and other exterior applications. Use recommendations for Exterior panels vary with the particular product. Check with the manufacturer. BOND CLASSIFICATIONS: Interior, Exposure 1, Exterior. COMMON THICKNESSES: 5/16, 3/8, 1/2, 5/8.

APA HIGH DENSITY OVERLAY (HDO)^(b)
 Typical Trademark (mark on panel edge)

HDO • A-A • G-1 • EXT-APA • 000 • PS 1-95

Has a hard semi-opaque resin-fiber overlay on both faces. Abrasion resistant. For concrete forms, cabinets, countertops, signs, tanks. Also available with skid-resistant screen-grid surface. BOND CLASSIFICATION: Exterior. COMMON THICKNESSES: 3/8, 1/2, 5/8, 3/4.

APA MEDIUM DENSITY OVERLAY (MDO)^(b)
 Typical Trademark



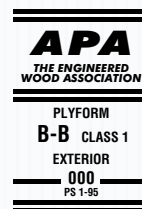
Smooth, opaque, resin-fiber overlay on one or both faces. Ideal base for paint, both indoors and outdoors. For exterior siding, paneling, shelving, exhibit displays, cabinets, signs. BOND CLASSIFICATION: Exterior. COMMON THICKNESSES: 11/32, 3/8, 15/32, 1/2, 19/32, 5/8, 23/32, 3/4.

APA MARINE
 Typical Trademark (mark on panel edge)

MARINE • A-A • EXT-APA • 000 • PS 1-95

Ideal for boat hulls. Made only with Douglas-fir or western larch. Subject to special limitations on core gaps and face repairs. Also available with HDO or MDO faces. BOND CLASSIFICATION: Exterior. COMMON THICKNESSES: 1/4, 3/8, 1/2, 5/8, 3/4.

APA PLYFORM CLASS I^(b)
 Typical Trademark



Concrete form grades with high reuse factor. Sanded both faces and mill-oiled unless otherwise specified. Special restrictions on species. Also available in HDO for very smooth concrete finish, and with special overlays. BOND CLASSIFICATION: Exterior. COMMON THICKNESSES: 19/32, 5/8, 23/32, 3/4.

APA PLYRON
 Typical Trademark (mark on panel edge)

PLYRON • EXPOSURE 1 • APA • 000

Hardboard face on both sides. Faces tempered, untempered, smooth or screened. For countertops, shelving, cabinet doors, flooring. BOND CLASSIFICATIONS: Interior, Exposure 1, Exterior. COMMON THICKNESSES: 1/2, 5/8, 3/4.

(a) Specific plywood grades, thicknesses and bond classifications may be in limited supply in some areas. Check with your supplier before specifying.

(b) Can also be manufactured in Structural I (all plies limited to Group 1 species).

Span Ratings

APA RATED SHEATHING, APA RATED STURD-I-FLOOR and APA RATED SIDING carry numbers in their trademarks called Span Ratings. These denote the maximum recommended center-to-center spacing in inches of supports over which the panels should be placed in construction applications. Except for APA RATED SIDING panels, the Span Rating applies when the long panel dimension or strength axis is across supports, unless the strength axis is otherwise identified. The Span Rating of APA RATED SIDING panels applies when installed vertically.

The Span Rating on APA RATED SHEATHING panels appears as two numbers separated by a slash, such as 32/16, 48/24, etc.^(a) The left-hand number denotes the maximum recommended spacing of supports when the panel is used for roof sheathing with the **long dimension or strength axis of the panel across three or more supports**. The right-hand number indicates the maximum recommended spacing of supports when the panel is used for subflooring with the **long dimension or strength axis of the panel across three or more supports**. A panel marked 32/16, for example, may be used for roof decking over supports up to 32 inches on center or for subflooring over supports up to 16 inches on center.

The Span Rating on APA RATED STURD-I-FLOOR and APA RATED SIDING panels appears as a single number. APA RATED STURD-I-FLOOR panels are designed specifically for single-floor (combined subfloor-

underlayment) applications under carpet and pad and are manufactured with Span Ratings of 16, 20, 24, 32 and 48 inches. The Span Ratings for APA RATED STURD-I-FLOOR panels, like those for APA RATED SHEATHING, are based on application of the panel with the **long dimension or strength axis across three or more supports**.

APA RATED SIDING is available with Span Ratings of 16 and 24 inches. Span-rated panels and lap siding may be used direct to studs or over nonstructural wall sheathing (Sturd-I-Wall construction), or over nailable panel or lumber sheathing (double wall construction). Panels and lap siding with a Span Rating of 16 inches may be applied direct to studs spaced 16 inches on center. Panels and lap siding bearing a Span Rating of 24 inches may be used direct to studs 24 inches on center. All RATED SIDING panels may be applied horizontally direct to studs 16 or 24 inches on center provided horizontal joints are blocked. When used over nailable structural sheathing, the Span Rating of APA RATED SIDING panels refers to the maximum recommended spacing of vertical rows of nails rather than to stud spacing.

For a description of Span Ratings under the Canadian Standard for Construction Sheathing, refer to the *APA Product Guide: Oriented Strand Board*, Form W410.

(a) Exceptions are APA RATED SHEATHING intended for use as wall sheathing only, and APA RATED WALL BRACING. The trademarks for such panels contain a single number similar to the Span Rating for APA RATED SIDING.

How to Order APA Panels

Sanded and Touch-Sanded Panels:

Designate thickness, APA trademark, grade, Group number^(b), bond classification, dimensions, number of pieces. For example:

■ 3/4" APA A-A, Group 1, Exterior, 48" x 96", 100 pcs.

■ 3/8" APA Underlayment, Group 1, Exposure 1, 48" x 96", 100 pcs.

(Designate "sanded face" if touch-sanded grades are to be used under resilient flooring, or see Table 11 for additional grades.)

(b) Underlayment and C-C Plugged panels 1/2 inch and thicker are generally span rated and do not contain species group number in trademark. Designate Span Rating.

Performance Rated Panels: Designate thickness, APA trademark, grade, Span Rating, bond classification, dimensions, number of pieces. For example:

■ 15/32" APA RATED SHEATHING, 32/16, Exposure 1, 48" x 96", 100 pcs.

■ 23/32" APA RATED STURD-I-FLOOR 24 oc, Exterior, 48"^(c) x 96", 100 pcs. (Note "square edge" or "tongue-and-groove" as desired.)

(c) Most tongue-and-groove panels are manufactured with a 47-1/2-inch net face width, although manufacturing practices vary. Check with your supplier.

PANEL SELECTION AND SPECIFICATION

Rated Sidings: Designate thickness, APA trademark, face grade (for APA RATED SIDING-303), Span Rating, texture, pattern, dimensions, number of pieces. For example:

■ 19/32" APA RATED SIDING 303-18-W, 16 oc, rough-sawn Texture 1-11[®], grooves 4" o.c., 48" x 96", 100 pcs. (Note manufacturer's trade name if desired.)

Concrete Form: Designate thickness, APA trademark, Class, dimensions, number of pieces. For example:

■ 5/8" APA PLYFORM Class I, 48" x 96", 100 pcs. (Plyform panels are manufactured only as Exterior panels and are mill-oiled unless otherwise specified.)

Overlaid Panels: Designate thickness, APA trademark, grade, Group number, dimensions, number of pieces. For example:

■ 1/2" APA MEDIUM DENSITY OVERLAY (MDO) or (APA RATED SIDING 303-OL in the case of overlaid panels produced under the APA RATED SIDING-303 manufacturing specification), Group 1, 48" x 96", 100 pcs. (Any special requirements, such as only one side overlaid, surface texture or weight of surfacing material, should be stated after the standard specification.)

Grade Availability

Some panel grades, thicknesses, Span Ratings, or species may be difficult to obtain in some areas. Check with your supplier for availability or include an alternate panel in specifications. Standard panel dimensions are four feet by eight feet, although some mills also produce panels nine or ten feet or longer.

Metric Conversions

Metric equivalents of nominal thicknesses and common sizes of wood structural panels are tabulated below (1 inch = 25.4 millimeters):

PANEL NOMINAL DIMENSIONS (WIDTH X LENGTH)

ft.	mm	m (approx.)
4 x 8	1219 x 2438	1.22 x 2.44
4 x 9	1219 x 2743	1.22 x 2.74
4 x 10	1219 x 3048	1.22 x 3.05

PANEL NOMINAL THICKNESS

in.	mm
1/4	6.4
5/16	7.9
11/32	8.7
3/8	9.5
7/16	11.1
15/32	11.9
1/2	12.7
19/32	15.1
5/8	15.9
23/32	18.3
3/4	19.1
7/8	22.2
1	25.4
1-3/32	27.8
1-1/8	28.6

PANEL SPECIFICATION GUIDE⁽¹⁾

CSI* Division 3 – Concrete Formwork

A. Materials

1. **Forms** – Plywood concrete forms shall be (specify appropriate grade):⁽²⁾

APA PLYFORM CLASS I EXT, or
APA HIGH DENSITY OVERLAY
PLYFORM CLASS I EXT

Use plywood thickness sufficient to support concrete at temperature and rate poured⁽³⁾; securely brace and shore forms to prevent displacement and to safely support construction loads.

CSI* Division 6 – Wood and Plastics

A. General Provisions

1. **Identification Requirements** –

Each panel shall be identified with the appropriate trademark of APA, and shall meet the requirements of the latest edition of Voluntary Product Standard PS 1, Voluntary Product Standard PS 2 or APA PRP-108 Performance Standards.

2. All panels which have any edge or surface exposed long term to the weather shall be classed Exterior.⁽⁴⁾⁽⁵⁾

3. Panel thickness, grade, and Group number or Span Rating shall be at least equal to that shown on the drawings.⁽⁶⁾ Application shall be in accordance with recommendations of APA.⁽⁷⁾

*Construction Specifications Institute

B. Roof Sheathing

1. Panel roof sheathing shall be (specify appropriate grade):

APA RATED SHEATHING EXP 1

APA RATED SHEATHING EXT

APA RATED SHEATHING/CEILING
DECK EXP 1

APA STRUCTURAL I RATED
SHEATHING EXP 1, or

APA STRUCTURAL I RATED
SHEATHING EXT



Sheathing exposed long term to weather shall be classed Exterior.⁽⁵⁾

Install with the long dimension or strength axis of the panel across supports, except where noted⁽⁸⁾, and with panel continuous over two or more spans. For pitched roofs, place screened surface or side with skid-resistant coating up, if OSB panels are used. Wear skid-resistant shoes when installing roof sheathing and keep

roof deck free of dirt, debris and sawdust during construction. Suitable edge support shall be provided where indicated on drawings (or in recommendations of APA)⁽⁶⁾ by use of panel clips, tongue-and-groove edges, or lumber blocking between joists. Panel end joints shall occur over framing.

Spacing of 1/8" is recommended at all panel ends and edges, unless otherwise indicated by the panel manufacturer.⁽⁹⁾

Nail 6" o.c. along supported panel edges and 12" o.c. at intermediate supports, except that when supports are spaced 48" o.c. or more, space nails 6" o.c. at all supports. Use 8d common nails, except that when panels are 1-1/8", use 8d ring-shank or 10d common.⁽¹⁰⁾⁽¹¹⁾⁽¹²⁾

Cover roof sheathing as soon as possible with roofing felt or shingle underlayment for protection against excessive moisture prior to roofing application.

C. Floors

1. *Subflooring (under structural finish floor such as wood strip or underlayment)* – Panel subflooring shall be (specify appropriate grade):

APA RATED SHEATHING EXP 1

APA RATED SHEATHING EXT

APA STRUCTURAL I RATED
SHEATHING EXP 1, or

APA STRUCTURAL I RATED
SHEATHING EXT



Install with the long dimension or strength axis of the panel across supports and with panel continuous over two or more spans. Panel end joints shall occur over framing. Spacing of 1/8" is recommended at panel ends and edges, unless otherwise indicated by the panel manufacturer.⁽⁹⁾

Nail 6" o.c. along supported panel edges and 12" o.c. at intermediate supports with 6d common nails for panels 1/2" or less, 8d for greater thicknesses.

Where panels are 1-1/8" thick and supports are 48" o.c., nails shall be 8d ring-shank or 10d common and spaced 6" o.c. at all supports.⁽¹⁰⁾⁽¹¹⁾⁽¹²⁾

Notes to Specifiers:

(1) The APA trademarks shown here are typical examples only. Refer to the following sections for specific panel grade and thickness recommendations.

(2) Structural I grade (all plies limited to Group 1 species) can be specified when greater stiffness or strength is required.

(3) Thickness recommendations are contained in *APA Design/Construction Guide: Concrete Forming, Form V345*.

(4) Exposure 1 may be specified for applications where temporary exposure to the weather will be required.

(5) Open soffits or roof sheathing exposed on the underside may be any panel classed Exposure 1 where appearance is not a major consideration.

(6) Refer to the appropriate application recommendations in this brochure.

(7) References to APA's recommendations may allow subsequent specification concerning nailing, edge support and panel orientation to be omitted.

(8) Long dimension of panel may be parallel to supports if panel has adequate thickness. See Table 27 for roof panels applied parallel to supports.

(9) Supported panel joints shall occur approximately along the centerline of framing with a minimum bearing of 1/2".

(10) Engineered shear walls and diaphragms may require additional nailing. See recommendations in Tables 23 and 32. Diagonal bracing is not required for braced wall sections when panel wall sheathing, APA RATED WALL BRACING or panel siding (APA RATED SIDING) is used.

(11) Other code-approved fasteners may be used.

(12) Fasteners shall be located 3/8" from panel edges.

(Continued on Page 15)

PANEL SELECTION AND SPECIFICATION

Sand subfloor joints if necessary to smooth surface prior to installing underlayment or finish flooring.

2. Combined subfloor-underlayment (under carpet and pad)⁽¹³⁾ – Combined subfloor-underlayment panels shall be (specify appropriate grade):

APA RATED STURD-I-FLOOR

EXP 1, or

APA RATED STURD-I-FLOOR EXT.



Install with the long dimension or strength axis of the panel across supports and with panel continuous over two or more spans. Panel edges shall be tongue-and-groove or supported on 2-inch lumber blocking installed between joists. Protect against damage until finish floor is installed.

Stagger panel end joints. Panel end joints shall occur over framing. Spacing of 1/8" is recommended at panel ends and edges, unless otherwise indicated by the panel manufacturer.⁽⁹⁾

For nailed floors, nail panels 6" o.c. at supported panel edges and 12" o.c. at intermediate supports, except that when supports are spaced 48" o.c., space nails 6" o.c. at all supports. Use 6d ring- or screw-shank nails for panels 3/4" thick or less, and 8d for thicker panels. With 1-1/8" panels, 10d common nails may be used if supports are well seasoned.⁽¹⁰⁾⁽¹¹⁾⁽¹²⁾

Fill and thoroughly sand edge joints.⁽¹⁴⁾ Lightly sand any surface roughness, particularly around fasteners.

For field-glued floors, use adhesives meeting APA Specification AFG-01 or ASTM D3498, applied in accordance with the manufacturer's recommendations. If OSB panels with sealed surfaces and edges are used, use only solvent-based glues; check with panel manufacturer. Apply continuous line of glue (1/4" thick) on joists, and continuous or spaced line of glue (1/8" thick) in groove of tongue-and-groove panels. Use 6d ring- or screw-shank nails spaced 12" o.c. at panel ends and intermediate bearings.⁽¹⁰⁾⁽¹⁵⁾

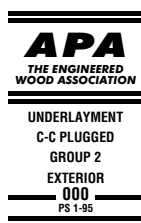
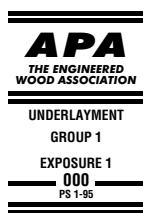
3. Underlayment (over subflooring) – Plywood underlayment shall be (specify appropriate grade)⁽¹⁶⁾:

APA UNDERLAYMENT INT

APA UNDERLAYMENT EXP 1

APA UNDERLAYMENT C-C
PLUGGED EXT, or

APA C-C PLUGGED EXT.



When 19/32" or thicker, APA RATED STURD-I-FLOOR EXP 1 or 2 or APA RATED STURD-I-FLOOR EXT may be specified. Apply underlayment just prior to laying finish floor and protect against damage until finish floor is installed.

For maximum stiffness, install underlayment with the face grain across supports. Stagger panel end joints (optional under carpet and pad) with respect to

each other and offset all joints by at least two inches from joints in the subfloor panels. **Butt panel ends and edges to a close but not tight fit (1/32" space is recommended).** Nail 6" o.c. along panel edges and 8" o.c. each way throughout remainder of panel with 3d ring-shank nails for panel thicknesses of 11/32" to 1/2", or 4d spaced 6" o.c. along edges and 12" o.c. each way for thicker panels up to 3/4".⁽¹¹⁾⁽¹⁷⁾ Fastener length should be approximately equal to the total thickness of the underlayment and subfloor.

Fill and thoroughly sand edge joints.⁽¹⁴⁾ Lightly sand any surface roughness, particularly around fasteners.

D. Wall Sheathing

1. Panel wall sheathing shall be (specify appropriate grade):

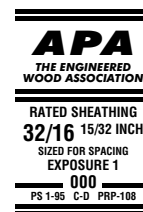
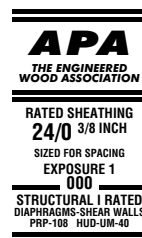
APA RATED SHEATHING EXP 1

APA RATED SHEATHING EXT

APA STRUCTURAL I RATED
SHEATHING EXP 1,

APA STRUCTURAL I RATED
SHEATHING EXT, or

APA RATED WALL BRACING EXP 1.



Spacing of 1/8" is recommended at panel ends and edges, unless otherwise indicated by the panel manufacturer.⁽⁹⁾

Nail 6" o.c. along supported panel edges and 12" o.c. at intermediate supports with 6d common nails for panels 1/2" and less, and 8d for greater thicknesses.⁽¹⁰⁾⁽¹²⁾

Apply building paper over panel wall sheathing.

E. Treated Plywood

1. Fire-retardant-treated plywood –

All plywood shall be pressure-treated in accordance with American Wood-Preservers' Association Standard AWPA C27 with an approved (low hygroscopic, high temperature Interior Type A-HT) (Exterior Type) fire retardant. Each panel shall be labeled or marked by an approved independent testing agency. After treatment, plywood shall be dried to an average moisture content of 15 percent or less.

Plywood shall be all-veneer APA RATED SHEATHING (or better, depending on appearance desired) EXP 1 or EXT.



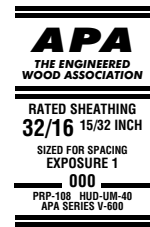
Note: Span Ratings and load capacities are based on untreated panels, and may not apply following fire-retardant treatment (FRT). Obtain structural performance characteristics of FRT panels from the company providing the treatment and redrying service.

2. Preservative-treated plywood –

Treated plywood for (state application) shall be pressure-treated in accordance with AWPA C9 with (creosote) (penta-chlorophenol) (waterborne) preservatives, as required for (coastal water) (wood foundation) (ground contact) (above ground) exposure. Plywood treated with waterborne preservatives shall be dried after treatment to a moisture content of 18 percent or less.

All treated plywood used in the Permanent Wood Foundation System (PWF) shall be marked by an approved inspection agency certified to inspect preservative-treated wood, indicating compliance with the treating, drying, retention and penetration requirements of AWPA Standard C22, or equivalent code-approved preservative-treating and quality control requirements.

Plywood shall be all-veneer APA RATED SHEATHING (or better, depending on appearance desired) EXP 1, marked APA Series V-600, or EXT, marked APA Series V-611.



F. Glued Plywood Components

1. General – All plywood components shall be fabricated in accordance with the appropriate APA Fabrication Specification.⁽¹⁸⁾ Each original plywood panel shall bear the appropriate trademark of APA. Glue shall be of resorcinol or phenolic resin base (for outdoor exposure), or casein with a mold inhibitor (for indoor exposure).

Notes to Specifiers (Continued):

(13) Specify veneer-faced STURD-I-FLOOR with "sanded face" when resilient flooring is to be applied (or see Footnote 16 for additional grades). Otherwise, an additional layer of "sanded face" underlayment is recommended when resilient flooring is to be applied over STURD-I-FLOOR.

(14) This step may not be necessary under some carpet and structural flooring products – check with flooring manufacturer.

(15) Major model building codes accept 12" spacing with glue but some local codes may require closer spacing at edges. When panels greater than 3/4" thick are used in glued floors, use same fastener schedule as for nailed-only construction.

(16) For areas to be covered with resilient flooring or fully adhered carpeting, specify Underlayment or C-C Plugged panel grades marked "sanded face." Underlayment A-C, Underlayment B-C, Marine EXT or sanded plywood grades marked "Plugged Crossbands Under Face," "Plugged Crossbands (or Core)," "Plugged Inner Plies" or

"Meets Underlayment Requirements" may also be used under resilient flooring or fully adhered carpeting.

(17) For 1/4"-thick panels, nail 3" o.c. along panel edges and 6" o.c. each way throughout remainder of panel, with 3d ring-shank nails.

(18) Design and fabrication specifications for plywood box beams, stressed-skin panels, curved panels, sandwich panels and all-plywood beams are available from APA.

(Continued on Page 17)

CSI* Division 7 – Thermal and Moisture Protection

A. Siding

Siding shall be (specify appropriate grade):(19)

APA RATED SIDING EXT, or

APA MEDIUM DENSITY OVERLAY (MDO) EXT.



Spacing of 1/8" is recommended at panel ends and edges, unless otherwise indicated by the panel manufacturer. Nail panel siding 6" o.c. along panel edges and 12" o.c. at intermediate supports with 6d nonstaining⁽²⁰⁾ box, casing or siding nails for panels 1/2" and less, and 8d for greater thicknesses.⁽¹⁰⁾

Nail lap siding installed over nailable panel or lumber sheathing 8" o.c. along bottom edge, unless otherwise recommended by manufacturer. Nail lap siding installed direct to studs or over nonstructural sheathing at each stud. Use 6d nonstaining⁽²⁰⁾ box, casing, or siding nails for siding 1/2" thick, and 8d for thicker panels. If siding is applied over nonstructural sheathing, use next regular nail size. Use nonstaining box nails for siding installed over foam insulation sheathing.

Prior to installing siding, apply building paper over studs or sheathing.⁽⁶⁾

All panel edges should be sealed. For panels to be painted, sealer can be paint primer; for panels to be stained, sealer should be a water-repellent preservative compatible with the finish.

B. Soffits

Soffits shall be (specify appropriate grade):(5)

APA A-C EXT

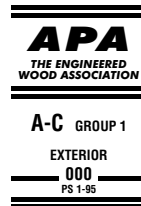
APA B-C EXT

APA C-C P&TS EXT

APA RATED SIDING 303 EXT⁽¹⁹⁾ or

APA MEDIUM DENSITY OVERLAY (MDO) EXT.⁽²¹⁾

Nail 6" o.c. at supported panel edges and 12" o.c. at intermediate supports, with 6d nonstaining⁽²⁰⁾ box, casing, or siding nails for panels 1/2" and less, and 8d for thicker panels up to 3/4".



CSI* Division 9 – Finishes (Painting)⁽¹⁹⁾

A. Preparation of Surfaces

1. **Exterior Panels** – Panels to be exposed outdoors shall have all edges sealed. With paint, sealer may be a liberal coat of exterior house paint primer. With stain, seal with water-repellent preservative compatible with finish coat.

Surface shall be clean, dry and free of loose wood fibers.

2. **Interior Panels** – Surface shall be clean, dry and free of loose wood fibers. Holes and cracks shall be filled with putty or plastic wood (except for rustic type panels intended for stain finish). After dry, sand lightly in the direction of the grain of face veneer or texture to match existing surfaces.

Any tree pitch or sap spots shall be first touched up with a sealer.

B. Application of Finish

(Specify by brush, roller, or spray; brush application of the first coat gives best performance.)

Exterior Panels – Painted

First coat: Exterior stain-blocking primer as recommended by manufacturer of finish coat. (May be tinted.) Apply quantity as recommended by paint manufacturer.

Second coat: Top-quality exterior all-acrylic latex house paint designed for use with primer; color as selected. Two topcoats provide better performance.

Exterior Panels – Stained

First coat: Top-quality exterior penetrating semitransparent oil stain where grain showthrough is desired⁽²²⁾; or heavily pigmented solid-color oil or latex stain where grain is to be masked⁽²³⁾; color as selected. Apply in one or two coats as recommended by manufacturer.

Use stain-blocking primer with light-colored solid-color latex stains.

Interior Panels – Painted

First coat: Stain-blocking primer as recommended by manufacturer of finish coat.

Second coat: Flat, semi-gloss or gloss topcoat designed for use with primer; color as selected. Use two topcoats if needed to cover.

Interior Panels – Color Tone

First coat: Stain and companion sealer mixed to selected color (or sealer, then stain applied separately).

Second coat: Interior satin varnish (additional coats can be applied as desired for depth of luster).

*Construction Specifications Institute

Interior Panels – Light Stain

First coat: Pigmented resin sealer (wiped off when tacky).

Second coat: Clear resin sealer.

Third coat: Tinted undercoat; thin enamel; pigmented sealer; or light stain applied thinly and wiped to the desired color depth; color as selected.

Fourth coat: Interior satin varnish (additional coats can be applied as desired for depth of luster).

Notes to Specifiers (Continued):

(19) See APA Product Guide: Performance Rated Siding, E300.

(20) Hot-dipped or hot-tumbled galvanized steel nails are recommended for most siding applications. For best performance, stainless steel nails or aluminum nails should be considered. APA tests also show that electrically or mechanically galvanized steel nails appear satisfactory when plating meets or exceeds thickness requirements of ASTM A641 Class 2 coatings, and is further protected by yellow chromate coating.

Note: Galvanized fasteners may react under wet conditions with the natural extractives of some wood species and may cause staining if left unfinished. Such staining can be minimized if the siding is finished in accordance with APA recommendations, or if the roof overhang protects the siding from direct exposure to moisture and weathering.

(21) Specify MDO plywood with one face of Medium Density Overlay as described in Voluntary Product Standard PS 1.

(22) Semitransparent stains may be used on plywood face grades 303-OC, 303-NR and 303-6-W. Other 303 face grades should not be finished with semitransparent stains unless specifically recommended by the panel manufacturer.

(23) Only latex formulations are recommended on APA 303-SR and 303-NR grades of plywood siding.

PANEL STORAGE AND HANDLING

Like all building materials, APA trademarked structural wood panels should be properly stored, handled and installed to assure superior in-service performance.

Protect the edges and ends of panels, especially tongue-and-groove and shiplap-edged panels. Place panels to be moved by forklift on pallets or bunks when received to avoid damage by fork tines.

Panels to be transported on open truck beds should be covered with standard tarpaulins. For open railcar shipment, use “lumber wrap” to avoid extended weather exposure.

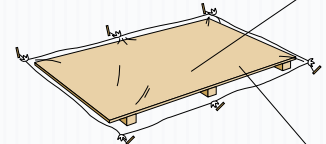
Store panels whenever possible under a roof, especially if they won't be used soon after received. Keep sanded and other appearance grades away from open doorways, and weight down the top panel in a stack to help avoid any possible warpage from humidity. If moisture absorption is expected, cut steel banding on panel bundles to prevent edge damage.

Panels to be stored outside should be stacked on a level platform supported by 4x4 stringers or other blocking. Never leave panels or the platform in direct contact with the ground. Use at least three full-width supports along the eight-foot length of the panel – one centered and the others 12 to 16 inches from each end.

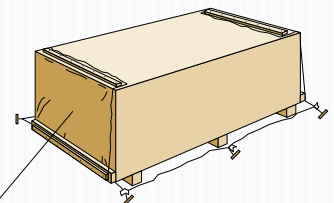
Cover the stack loosely with plastic sheets or tarps. Anchor the covering at the top of the stack, but keep it open and away from the sides and bottom to assure good ventilation. Tight coverings prevent air circulation and, when exposed to sunlight, create a “greenhouse” effect which may encourage mold formation.

PANEL STORAGE

Build platform of cull panel and scrap lumber 4x4s for stacking panels.

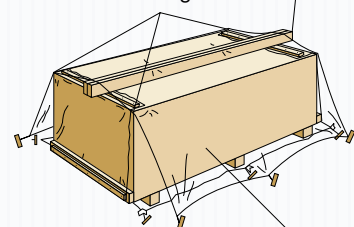


Stretch plastic film over platform to block passage of ground moisture.



Nail film to top panel and drape over ends for protection against driving rain. Weight lower end with 2x4.

Lay two 2x4s on top of stack. Pad corners with rags.



Stretch film over stack and secure to tie-down stakes.

A glulam is made up of wood laminations, or “lams” that are bonded together with adhesives. The grain of all laminations runs parallel with the length of the member. Individual lams typically are 1-3/8 inches thick for southern pine and 1-1/2 inches thick for Western species, although other thicknesses may also be used. Glulam products typically range in net widths from 2-1/2 to 10-3/4 inches although virtually any width can be custom produced.

Balanced and Unbalanced Beams

Glulam may be manufactured as unbalanced or balanced members.

The most critical zone of a glulam bending member with respect to controlling strength is the outermost tension zone. In unbalanced beams, the quality of lumber used on the tension side of the beam is higher than the lumber used on the corresponding compression side, allowing a more efficient use of the timber resource. Therefore, unbalanced beams have different bending stresses assigned to the compression and tension zones and must be installed accordingly. To assure proper installation of unbalanced beams, the top of the beam is clearly stamped with the word

“TOP.” Unbalanced beams are primarily intended for simple span applications.

Balanced members are symmetrical in lumber quality about the mid-height. Balanced beams are used in applications such as cantilevers or continuous spans, where either the top or bottom of the member may be stressed in tension due to service loads. They can also be used in single span applications, although an unbalanced beam is more efficient for this use.

Allowable Design Properties

Allowable design properties are a key factor in specifying glulam. Bending members are typically specified on the basis of the maximum allowable bending stress of the member. For example, a 24F designation indicates a member with an allowable bending stress of 2400 psi. Similarly, a 20F designation refers to a member with an allowable bending stress of 2000 psi. These different stress levels are achieved by varying the species and percentages and grade of higher quality lumber in the beam layup.

To identify whether the lumber used in the beam is visually or mechanically graded, the stress combination also includes a second set of designations. For example, for an unbalanced 24F layup using visually graded lumber, the layup designation may be identified as a 24F-V4. The “V” indicates that the layup uses visually graded lumber. (“E” is used for mechanically graded lumber.) The number “4” further indicates a specific combination of lumber used to which a full set of design stresses such as horizontal shear, MOE, etc., are assigned. See also *Engineered Wood Systems Data File: Glulam Design Properties and Layup Combinations*, Form EWS Y117.

Sizes

Glulam is available in both custom and stock sizes. Stock beams are manufactured in commonly used dimensions and cut to length when the beam is ordered from a distributor or dealer. Typical stock beam widths include: 3-1/8", 3-1/2", 5-1/8", 5-1/2", and 6-3/4".

Where long spans, unusually heavy loads, or other circumstances control design, custom members are typically specified. Common custom shapes include curved beams, pitched and curved beams, radial arches and tudor arches.

Appearance Classification

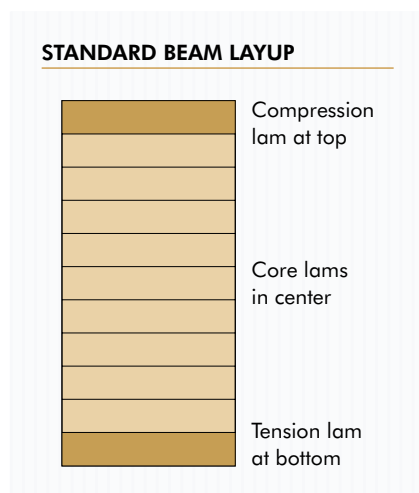
Glulam is available in a range of appearances, all looking different but having the same structural characteristics for a given strength grade. Glulam appearance classifications are:

Framing. An EWS classification that denotes the member is intended only for use in concealed applications. Beams with this appearance classification are provided in widths designed to fit flush with 2x4 and 2x6 wall framing.

Industrial. Used for concealed applications or where appearance is not of primary importance.

Architectural. The appearance of choice in applications where members are exposed to view, because they have a smooth, attractive finish. Stock beams are often supplied with this appearance so they may be exposed to view in the finished structure.

Premium. Available only as a custom order where finished appearance is of primary importance.



Trademarks and Acceptances

Glulam beams manufactured by Engineered Wood Systems members are certified with the APA EWS trademark. The mark (as shown) signifies that the manufacturer is committed to a rigorous program of quality verification and testing and that products are manufactured in conformance with ANSI Standard A190.1-92, American National Standard for Structural Glued Laminated Timber. The APA EWS trademark is recognized by all major model building codes.

Typical information included in an APA EWS trademark is shown on the sample trademark on page 19. This information may vary depending on whether the member is supplied as a custom or stock product.

SPECIFICATION GUIDE FOR STRUCTURAL GLUED LAMINATED TIMBER (GLULAM)

A. General

1. Structural glued laminated timber shall be furnished as shown on the plans and in accordance with the following specifications. (Where other uses or requirements are applicable, modify specifications accordingly.)
2. Shop drawings and details shall be furnished by the (manufacturer) (seller) and approval obtained from the (architect) (engineer) (general contractor) (buyer) before fabrication is commenced.
3. The (manufacturer) (seller) (general contractor) shall furnish connection steel and hardware for joining structural glued laminated timber members to each other and to their supports, exclusive of anchorage embedded in masonry or concrete, setting plates, and items field-welded to structural steel. Steel

connections shall be finished with one coat of rust-inhibiting paint.

B. Manufacture

1. Materials, Manufacture and Quality Assurance – Structural glued laminated timber of softwood species shall be in conformance with ANSI Standard A190.1, *American National Standard for Structural Glued Laminated Timber*, or other code-approved design, manufacturing and/or quality assurance procedures.

2. End-Use Application – Structural glued laminated timber members shall be manufactured for the following structural uses as applicable: (Simple span bending member – B) (continuous or cantilever span bending member – CB) (compression member – C) (tension member – T).

3. Design Values – Structural glued laminated timber shall provide design values for normal load duration and dry-use condition.⁽¹⁾⁽²⁾

Notes to Specifiers:

(1) Dry service condition – moisture content of the member will be at or below 16% in service; wet service condition – moisture content of the member will be above 16% in service. When structural glued laminated timber members are to be preservative treated, wet-use adhesives must be specified.

(2) An alternative to specifying the required design stresses is to specify a specific laminating combination symbol if known to be available.

(3) Appearance classifications are described as follows. For further information, see Engineered Wood Systems Technical Note EWS Y110, *Glued Laminated Timber Appearance Classifications for Construction Applications*.

FRAMING. The Framing appearance classification is a new classification introduced by the industry to accommodate home building and other construction markets where glulam is used in combination with dimension lumber in roof, wall and floor framing. To be compatible with the conventional framing lumber sizes without the need for furring or other specialized framing, glulam is supplied in 3-1/2, 5-1/2 and 7-1/4-inch widths.

Description: Glulam members manufactured to be compatible with these dimensions are finished to what are referred to in the industry as “hit or miss” surfacing. Surface characteristics of glulam members finished to this classification include:

Manufacturing characteristics including low laminations, glue smear, end joint offsets and glue-line squeezeout are permitted.

Lumber characteristics permitted for the given layup combination may include knot holes, splits and wane.

Voids appearing on the edge of laminations need not be filled.

Loose knots and knot holes appearing on the wide face of the laminations exposed to view need not be filled.

Members are required to be surfaced “hit or miss” on two sides only and the appearance requirements apply only to these sides.

Wane (limited to a maximum of 1/4 inch measured across the width) is permitted on a cumulative basis. The accumulative depth of hit and miss and wane shall not exceed 10% of the width of

the member in any glue-line. The frequency of occurrence shall not exceed one in ten pieces of lumber used. The maximum area of low laminations shall not exceed 25% of the surface area of a side. Permissible wane in accordance with the provisions of the layup combination is not limited in length.

INDUSTRIAL. Use where appearance is not of primary importance, or where members are not exposed visually.

Description: Natural lumber growth characteristics may be visible. Voids on edges of laminations may not be filled, except loose knots and knot holes may be filled in some applications.

ARCHITECTURAL. Use where appearance is important.

Description: Natural lumber growth characteristics may be visible. Knotholes and voids larger than 3/4" are filled or repaired with wood inserts. Exposed faces are surfaced smooth and exposed edges are eased (chamfered).

PREMIUM. Use where highest-quality visual appearance is required.



4. Appearance Grade – (Beams) (Columns) shall be (framing) (industrial) (architectural) (premium) grade⁽³⁾ in accordance with ANSI Standard A190.1.

5. Laminating Adhesives – Adhesives used in the manufacture of structural glued laminated timber shall meet requirements for (wet-use) (dry-use) service conditions.⁽¹⁾

6. Camber (when applicable) – Structural glued laminated timber (shall) (shall not) be manufactured with a built-in camber.

Description: Natural lumber growth characteristics may be visible. All knotholes and voids are filled or repaired with wood inserts. Exposed surface of wide face lamination has limit on knot size and no loose knots. Exposed faces are surfaced smooth, and exposed edges are eased.

(4) When structural glued laminated timber with one-hour fire resistance is specified, minimum size limitations and additional lamination requirements are applicable. Supporting steel connectors and fasteners also must be protected to achieve a one-hour fire rating. Cover with fire-rated (Type X) gypsum wallboard or sheathing, or 1-1/2" wood, to provide the needed protection. See page 62.

(5) Specify a penetrating sealer when the finish will be natural or a semitransparent stain. Primer/sealer coatings have a higher solids content and provide greater moisture protection, and are suitable for use with opaque or solid-color finishes.

7. Preservative Treatment (when applicable) – (Beams) (Columns) shall be pressure treated after manufacture in accordance with American Wood-Preservers' Association (AWPA) Standard C28 with (creosote or creosote/coal tar solution) (pentachlorophenol in oil) (pentachlorophenol in light solvent) preservatives as required for (soil contact) (above ground) exposure.

8. Fire Resistance (when applicable) – (Beams) (Columns) shall be sized and manufactured for one-hour fire resistance.⁽⁴⁾

9. Protective Sealers and Finishes – Unless otherwise specified, sealer shall be applied to the ends of all members. Surfaces of members shall be (not sealed) (sealed with penetrating sealer) (sealed with primer/sealer coating).⁽⁵⁾

10. Trademarks – Members shall be marked with the Engineered Wood Systems APA EWS trademark indicating conformance with the manufacturing, quality assurance and marking provisions of ANSI Standard A190.1.

11. Certificates (when applicable) – A Certificate of Conformance shall be provided by the (manufacturer) (seller) to indicate conformance with ANSI Standard A190.1.

12. Protection for Shipment – Members shall be (not wrapped) (load wrapped) (bundle wrapped) (individually wrapped) with a water-resistant covering for shipment.

GLULAM BEAM STORAGE AND HANDLING

APA EWS trademarked glued laminated beams (glulam) are commonly protected with sealants, primers or wrappings when they leave the mill. But care must be taken during loading,

unloading and transporting as well as in the yard and on the job site.

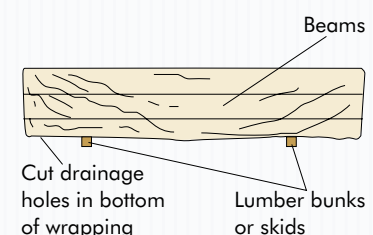
Sealants on the ends of beams help guard against moisture penetration and checking. Apply a coat of sealant to the ends of beams after trimming. Surface sealants, which can be applied to the top, bottom and sides of beams, resist dirt and moisture and help control checking and grain raising. Use a penetrating sealant if beams will be stained or given a natural finish.

A primer coat also protects beams from moisture and dirt and provides a paintable surface.

Water-resistant wrappings are another way to protect beams from moisture, dirt and scratches. Because sunlight can discolor beams, opaque wrappings are recommended. Beams can be wrapped individually, by the bundle or by the load. In situations where appearance is especially important, the wrapping can be removed after installation to avoid damage.

If possible, store glulam under cover to protect them from rain and sunlight. Place the beams on spaced lumber bunks on level, well-drained ground. In some instances, the wrappings can be used to protect beams until installation. Again, seal ends of beams immediately after trimming. Once beams are installed, allow them to gradually season and adjust to the temperature and moisture conditions of the structure.

GLULAM BEAM STORAGE



I-JOIST SELECTION AND SPECIFICATION

The APA Performance Rated I-Joist (PRI) is an “I”-shaped engineered wood structural member designed for use in residential floor construction. The product is prefabricated using sawn or structural composite lumber flanges and plywood or OSB webs, bonded together with exterior type adhesives. In order to be classified as an APA PRI, the joist is limited to a L/480 live load maximum deflection (where L = span) for glued-nailed residential floor applications, a criteria which provides superior floor performance.

APA Performance Rated I-joists are identified by their net depth followed by a designation such as PRI-30 which relates to the joist strength and stiffness.

APA PRIs are available in four depths: 9-1/2, 11-7/8, 14, and 16 inches.

Most manufacturers supply I-joists to distributors and dealers in lengths up to 60 feet. These are then cut to frequently used lengths such as 16 to 36 feet. Check local supplier for availability.

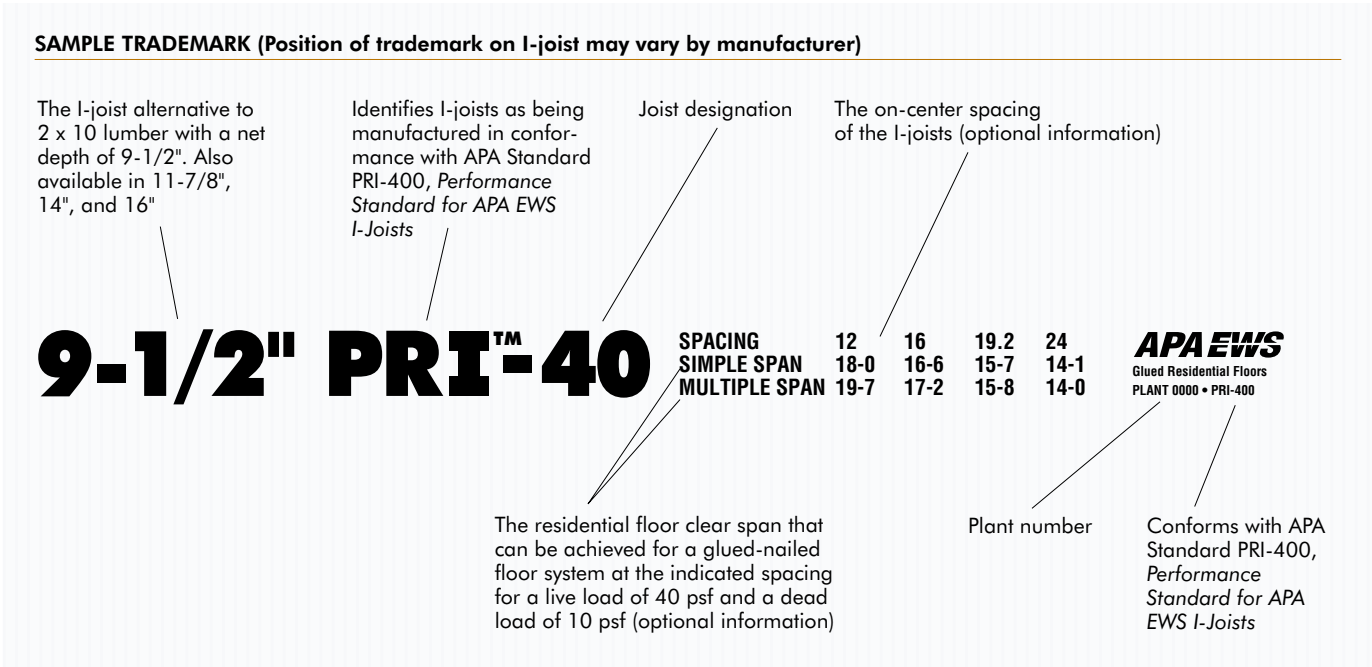
APA PRI-400

APA PRIs are manufactured in accordance with *Performance Standard for APA EWS I-Joists*, PRI-400. This Performance Standard provides an easy-to-use table of allowable spans for applications in residential floor construction, allowing designers and builders to select and use I-joists from various member manufacturers using just one set of span tables.

Residential Floor Spans

Some APA PRIs include in their trademarks allowable spans for uniformly loaded residential floor construction at various I-joist spacings. Therefore, the specific I-joist needed is easily determined by selecting the span and then choosing the I-joist that meets the span, spacing, and loading criteria. See Tables 6 and 7.

For more information on selecting APA I-joists, and for design tables, refer to the *APA Design/Construction Guide: I-Joists for Residential Floors*, Form X710.



SPECIFYING APA PERFORMANCE RATED I-JOISTS

The following is a guide for specifying APA Performance Rated I-Joists (PRI) to be used in residential floor applications. These structural products are available in net depths of 9-1/2 inches, 11-7/8 inches, 14 inches, and 16 inches, and can be used for simple- or multiple-span floor construction with a design live load of 40 psf and dead load of 10 psf or 20 psf as applicable. Exterior use, or use of wood I-joists in other than protected dry conditions, is not recommended.

A. General

1. APA PRIs shall be furnished and installed as shown by the approved building plans and installation instructions.
2. The designation of APA PRI shall be based on the applicable loading, joist spacing and spans shown in the plans. PRIs may be selected using Tables 2 and 3 of the *APA Design/Construction Guide: I-Joists for Residential Floors*, Form X710.
- For non-uniform loading conditions requiring an engineering analysis, see Table A1 from the above-mentioned guide for PRI joist properties.

The specification for I-joists required for a specific floor application shall include joist depth, designation, length, and number of pieces required.

*Example: 21 pieces –
APA 9-1/2" PRI-30 x 30 feet long*

3. All accessory products such as I-joist blocking panels, rim boards, squash blocks, web stiffeners, etc., shall be provided and installed in accordance with the applicable installation details shown in this guide.

TABLE 6

ALLOWABLE SPANS FOR APA EWS PERFORMANCE RATED I-JOISTS – Simple Span Only

Depth	Joist Designation	Simple Spans			
		On Center Spacing			
		12"	16"	19.2"	24"
9-1/2"	PRI-20	16'-7"	15'-2"	14'-4"	13'-4"
	PRI-30	17'-1"	15'-8"	14'-10"	13'-11"
	PRI-40	18'-0"	16'-6"	15'-7"	14'-1"
	PRI-50	17'-10"	16'-4"	15'-5"	14'-5"
	PRI-60	19'-0"	17'-4"	16'-4"	15'-4"
11-7/8"	PRI-20	19'-11"	18'-2"	17'-2"	15'-5"
	PRI-30	20'-6"	18'-9"	17'-9"	16'-7"
	PRI-40	21'-6"	19'-7"	18'-2"	16'-3"
	PRI-50	21'-4"	19'-6"	18'-5"	17'-3"
	PRI-60	22'-8"	20'-8"	19'-6"	18'-3"
	PRI-70	23'-0"	21'-0"	19'-10"	18'-7"
	PRI-80	24'-11"	22'-8"	21'-4"	19'-11"
14"	PRI-40	24'-4"	22'-1"	20'-2"	18'-0"
	PRI-50	24'-4"	22'-3"	21'-0"	19'-8"
	PRI-60	25'-9"	23'-6"	22'-2"	20'-9"
	PRI-70	26'-1"	23'-10"	22'-6"	21'-0"
	PRI-80	28'-3"	25'-9"	24'-3"	22'-8"
16"	PRI-40	27'-0"	24'-0"	21'-11"	19'-7"
	PRI-50	27'-0"	24'-8"	23'-4"	20'-2"
	PRI-60	28'-7"	26'-1"	24'-7"	23'-0"
	PRI-70	29'-0"	26'-5"	24'-11"	23'-1"
	PRI-80	31'-4"	28'-6"	26'-11"	25'-1"

Notes:

1. Allowable **clear** span applicable to simple-span residential floor construction with a design dead load of 10 psf and live load of 40 psf. See Table A2 for applications carrying a live load of 40 psf and dead load of 20 psf. The live load deflection is limited to span/480.
2. Spans are based on a composite floor with glued-nailed sheathing meeting the requirements for APA Rated Sheathing or APA Rated STURD-I-FLOOR conforming to PRP-108, PS 1, or PS 2 with a minimum thickness of 19/32 inch (40/20 or 20 oc) for a joist spacing of 19.2 inches or less, or 23/32 inch (48/24 or 24 oc) for a joist spacing of 24 inches. Adhesive shall meet APA Specification AFG-01 or ASTM D3498. Spans shall be reduced 1 foot when the floor sheathing is nailed only.
3. Minimum bearing length shall be 1-3/4 inches for the end bearings.
4. Bearing stiffeners are not required when I-joists are used with the spans and spacings given in this table, except as discussed on page 21 of this design guide for hangers.
5. This span chart is based on uniform loads. For applications with other than uniformly distributed loads, an engineering analysis may be required based on the use of the design properties in Table A1.

4. APA EWS trademarked glued-laminated timber (glulam) or approved structural composite lumber (SCL) shall be furnished for load-bearing joist headers. The depth of these components shall be specified to match the I-joist depth when flush framing is required.

5. The contractor shall use approved connection hardware (joist hangers) as specified in the plans. Such hardware shall be compatible with the width and depth of APA PRIs furnished, to provide flush nailing surfaces at adjoining members and to prevent rotation.

B. Manufacture

1. Materials, Manufacture, and

Quality Assurance. Product quality shall conform to the manufacturer's approved quality control manual, with compliance assurance services provided by APA in accordance with building code requirements and the applicable code evaluation report.

2. Trademarks. I-joists shall be marked with the APA PRI trademark indicating conformance with the manufacturing, quality assurance, and marking provisions of APA EWS Standard PRI-400, *Performance Standard for APA EWS I-Joists*.

3. Jobsite Shipment. I-joists shall be protected from direct exposure to weather prior to installation.



TABLE 7

ALLOWABLE SPANS FOR APA EWS PERFORMANCE RATED I-JOISTS – Multiple Span Only

Depth	Joist Designation	Multiple Spans			
		On Center Spacing			
		12"	16"	19.2"	24"
9-1/2"	PRI-20	18'-1"	16'-3"	14'-10"	13'-3"
	PRI-30	18'-8"	17'-1"	16'-1"	15'-0"
	PRI-40	19'-7"	17'-2"	15'-8"	14'-0"
	PRI-50	19'-5"	17'-9"	16'-9"	15'-8"
	PRI-60	20'-8"	18'-10"	17'-9"	16'-5"
11-7/8"	PRI-20	21'-8"	18'-10"	16'-9"	13'-5"
	PRI-30	22'-4"	20'-5"	18'-10"	15'-0"
	PRI-40	23'-0"	19'-11"	18'-2"	16'-2"
	PRI-50	23'-3"	21'-3"	20'-0"	16'-1"
	PRI-60	24'-8"	22'-6"	21'-2"	19'-1"
	PRI-70	25'-1"	22'-11"	21'-7"	18'-6"
	PRI-80	27'-1"	24'-8"	23'-3"	21'-8"
14"	PRI-40	25'-6"	22'-1"	20'-1"	18'-0"
	PRI-50	26'-6"	24'-2"	20'-2"	16'-1"
	PRI-60	28'-1"	25'-7"	23'-8"	19'-9"
	PRI-70	28'-6"	25'-11"	23'-2"	18'-6"
	PRI-80	30'-10"	28'-0"	26'-5"	23'-11"
16"	PRI-40	27'-8"	23'-11"	21'-10"	19'-6"
	PRI-50	29'-6"	24'-3"	20'-2"	16'-1"
	PRI-60	31'-2"	28'-1"	24'-9"	19'-9"
	PRI-70	31'-7"	27'-10"	23'-2"	18'-6"
	PRI-80	34'-2"	31'-1"	29'-3"	23'-11"

Notes:

1. Allowable **clear** span applicable to multiple-span residential floor construction with a design dead load of 10 psf and live load of 40 psf. See Table A2 for applications carrying a live load of 40 psf and dead load of 20 psf. The end span shall be 40% or more of the adjacent span. The live load deflection is limited to span/480.

2. Spans are based on a composite floor with glued-nailed sheathing meeting the requirements for APA Rated Sheathing or APA Rated STURD-I-FLOOR conforming to PRP-108, PS 1, or PS 2 with a minimum thickness of 19/32 inch (40/20 or 20 oc) for a joist spacing of 19.2 inches or less, or 23/32 inch (48/24 or 24 oc) for a joist spacing of 24 inches. Adhesive shall meet APA Specification AFG-01 or ASTM D3498. Spans shall be reduced 1 foot when the floor sheathing is nailed only.

3. Minimum bearing length shall be 1-3/4 inches for the end bearings, and 3-1/2 inches for the intermediate bearings.

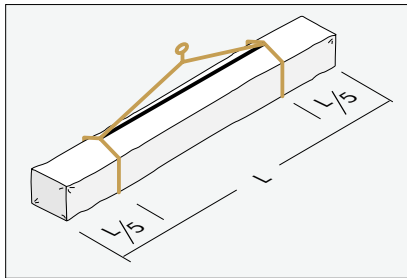
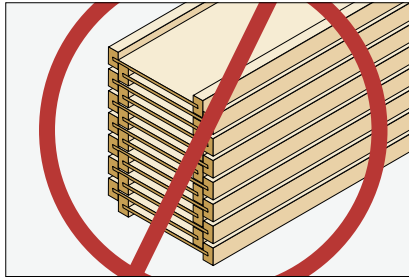
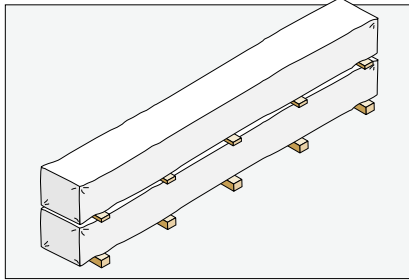
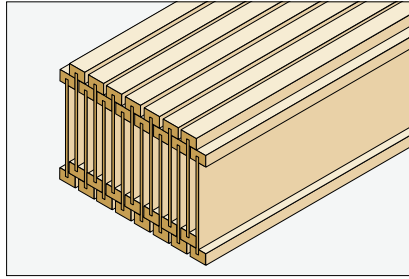
4. Bearing stiffeners are not required when I-joists are used with the spans and spacings given in this table, except as discussed on page 21 of this design guide for hangers.

5. This span chart is based on uniform loads. For applications with other than uniformly distributed loads, an engineering analysis may be required based on the use of the design properties in Table A1.

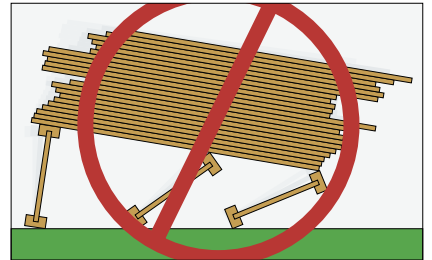
I-JOIST STORAGE AND HANDLING

Store, stack and handle I-joists vertically, and try to keep joists level. Do not store I-joists in direct contact with the ground. Protect I-joists from weather, and use stickers to separate the bundles. If I-joists are delivered wrapped, do not open bundles until time of installation.

When handling I-joists with a crane on the job site ("picking"), take a few simple precautions to prevent damage to the joists and injury to the work crew: pick I-joists in bundles as shipped by the supplier; orient the bundles so that the webs of the I-joists are vertical; and pick the bundles at the fifth points, using a spreader bar if necessary. Do not twist or apply loads to the I-joists when they are horizontal. Never use or try to repair a damaged I-joist.



I-joists are not stable until completely installed, and will not carry any load until fully braced and sheathed. Do not allow workers to walk on joists until the joists are fully installed and braced. To avoid accidents, brace and nail each I-joist as it is installed, using hangers, blocking panels, rim board, and/or cross-bridging at joist ends and over each support.



APA Rated Sturd-I-Floor®

APA RATED STURD-I-FLOOR is a span-rated APA proprietary product designed specifically for use in single-layer floor construction beneath carpet and pad. The product provides all of the proven cost-saving and performance benefits of combined subfloor-underlayment construction. It is manufactured in conformance with APA PRP-108 Performance

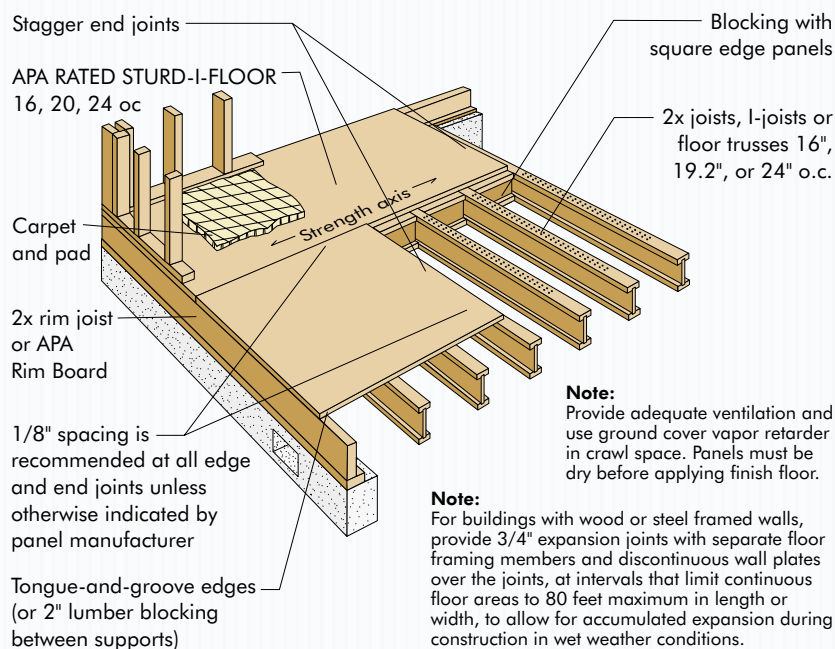


Standards and/or Voluntary Product Standard PS 1 or PS 2. And it's easy to use and specify because the maximum recommended spacing of floor joists – or Span Rating – is stamped on each panel. Panels are manufactured with Span Ratings of 16, 20, 24, 32 and 48 inches. **These assume use of the panel continuous over two or more spans with the long dimension or strength axis across supports.***

Glue-nailing is recommended for STURD-I-FLOOR panels, though panels may be nailed only. Recommendations for both methods are given in Table 8. (See "The APA Glued Floor System," page 30, for more detailed gluing recommendations.) Always protect smooth panel faces and tongue-and-groove edges from damage prior to and during application. Install with smooth side up. Recommended live loads are given in Table 9.

FIGURE 1

APA RATED STURD-I-FLOOR 16, 20, AND 24 oc



If long-term exposure to the weather is required, specify Exterior panels.

Although STURD-I-FLOOR is suitable for direct application of carpet and pad, an additional thin layer of underlayment is recommended under tile, sheet flooring or fully adhered carpet. This added layer restores a smooth surface over panels that may have been scuffed or roughened during construction, or over panels that may not have received a sufficiently sanded surface. When veneer-faced STURD-I-FLOOR with “sanded face” is specified, the surface is also suitable for direct application of resilient floor covering. Glued T&G edges are recommended under thin floor coverings to assure snug joints.

If the floor has become wet during construction, it should be allowed to dry before application of finish floor, including carpet, underlayment, hardwood flooring, ceramic tile, etc. After it is dry, the floor should be checked for flatness, especially at joints.

When floor members are dry, make sure fasteners are flush with or below surface of the STURD-I-FLOOR panels just prior to installation of thin floor coverings. Fasteners should be set if green framing will present nail popping problems upon drying. **Do not** fill nail holes. Fill and thoroughly sand edge joints (this step may not be necessary under some carpet and structural flooring products – check recommendations of flooring manufacturer). Fill any other damaged or open areas, such as splits, and sand all surface roughness.

***Note:** The Span Rating in the trademark applies when the long panel dimension or strength axis is across supports unless the strength axis is otherwise identified.

FIGURE 2

**APA RATED STURD-I-FLOOR 32 AND 48 oc
(Over Supports 32" o.c.)**

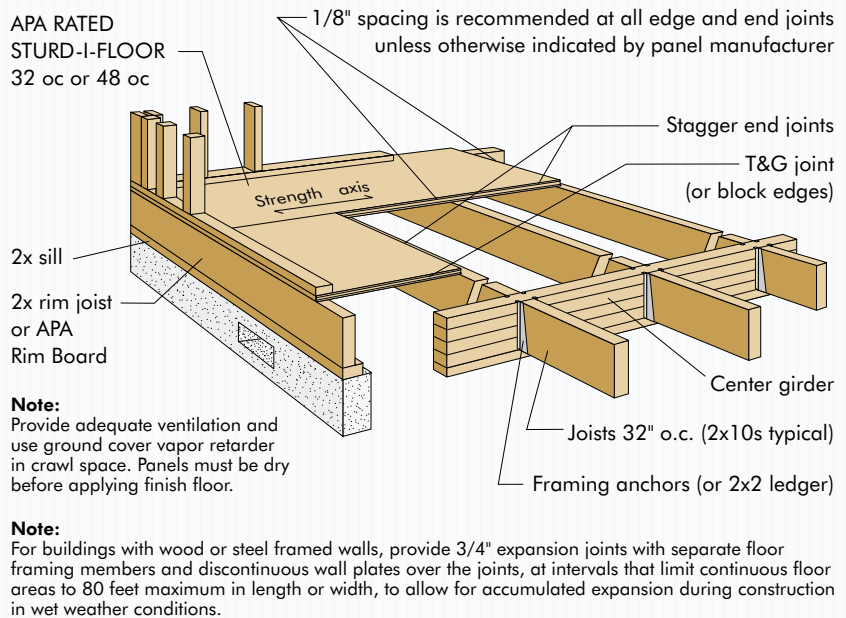


FIGURE 3

**APA RATED STURD-I-FLOOR 48 oc
(Over Supports 48" o.c.)**

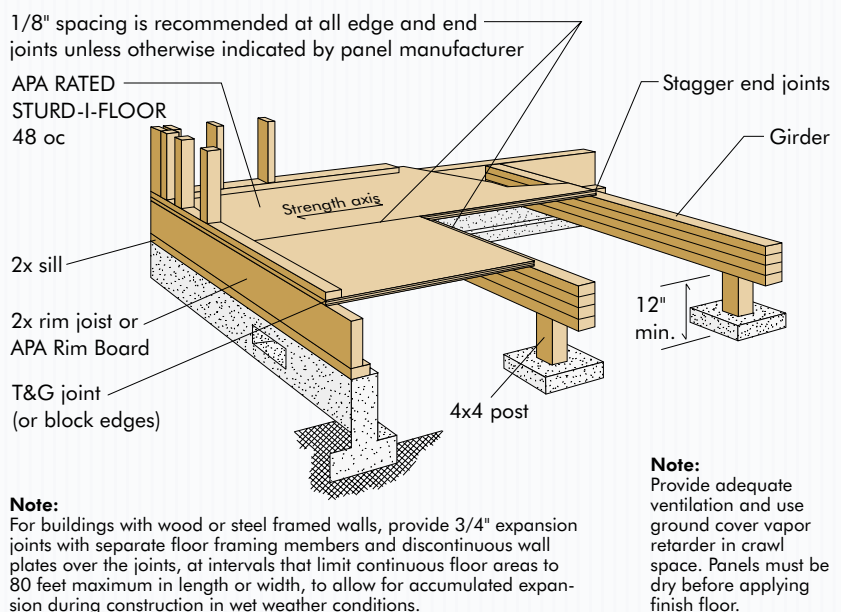


TABLE 8

APA RATED STURD-I-FLOOR^(a)

Span Rating (Maximum Joist Spacing) (in.)	Panel Thickness ^(b) (in.)	Fastening: Glue-Nailed ^(c)			Fastening: Nailed-Only		
		Nail Size and Type	Maximum Spacing (in.)		Nail Size and Type	Maximum Spacing (in.)	
			Supported Panel Edges ^(g)	Intermediate Supports		Supported Panel Edges ^(g)	Intermediate Supports
16	19/32, 5/8	6d ring- or screw-shank ^(d)	12	12	6d ring- or screw-shank	6	12
20	19/32, 5/8	6d ring- or screw-shank ^(d)	12	12	6d ring- or screw-shank	6	12
24	23/32, 3/4	6d ring- or screw-shank ^(d)	12	12	6d ring- or screw-shank	6	12
	7/8	8d ring- or screw-shank ^(d)	6	12	8d ring- or screw-shank	6	12
32	7/8	8d ring- or screw-shank ^(d)	6	12	8d ring- or screw-shank	6	12
48	1-3/32, 1-1/8	8d ring- or screw-shank ^(e)	6	(f)	8d ring- or screw-shank ^(e)	6	(f)

(a) Special conditions may impose heavy traffic and concentrated loads that require construction in excess of the minimums shown. See page 36 for heavy duty floor recommendations.

(b) Panels in a given thickness may be manufactured in more than one Span Rating. Panels with a Span Rating greater than the actual joist spacing may be substituted for panels of the same thickness with a Span Rating matching the actual joist spacing. For example, 19/32-inch-thick Sturd-I-Floor 20 oc may be substituted for 19/32-inch-thick Sturd-I-Floor 16 oc over joists 16 inches on center.

(c) Use only adhesives conforming to APA Specification AFG-01 or ASTM D3498, applied in accordance with the manufacturer's recommendations. If OSB panels with sealed surfaces and edges are to be used, use only solvent-based glues; check with panel manufacturer.

(d) 8d common nails may be substituted if ring- or screw-shank nails are not available.

(e) 10d common nails may be substituted with 1-1/8-inch panels if supports are well seasoned.

(f) Space nails maximum 6 inches for 48-inch spans and 12 inches for 32-inch spans.

(g) Fasten panels 3/8 inch from panel edges.

TABLE 9

RECOMMENDED UNIFORM FLOOR LIVE LOADS FOR APA RATED STURD-I-FLOOR AND APA RATED SHEATHING WITH STRENGTH AXIS PERPENDICULAR TO SUPPORTS

Sturd-I-Floor Span Rating	Sheathing Span Rating	Minimum Panel Thickness (in.)	Maximum Span (in.)	Allowable Live Loads (psf) ^(a)					
				Joist Spacing (in.)					
				12	16	20	24	32	40 48
16 oc	24/16, 32/16	7/16 ^(c)	16	185	100				
20 oc	40/20	19/32, 5/8	20	270	150	100			
24 oc	48/24	23/32, 3/4	24	430	240	160	100		
32 oc	60/32 ^(b)	7/8	32		430	295	185	100	
48 oc		1-3/32, 1-1/8	48			460	290	160	100 55

(a) 10 psf dead load assumed. Live load deflection limit is $\ell/360$.

(b) Check with supplier for availability.

(c) 19/32 in. is minimum thickness of Rated Sturd-I-Floor.

Note: Shaded construction meets Code Plus recommendations. See page 29.

The Code Plus Floor

The Code Plus floor, constructed with either APA RATED STURD-I-FLOOR or APA RATED SHEATHING, provides extra strength and stability. Code Plus floor requirements are as follows:

1. Floor Span Rating must be at least 24 oc for floor joist spacing up to 20 inches o.c., and 32 oc for joists spaced 24 inches o.c.
2. Frame the floor with APA EWS trade-marked glulam beams, Performance Rated I-joists, and APA Performance Rated Rim Board.
3. Install panels with the APA Glued Floor System (see page 30).
4. Fasten panels with 8d nails or other code-approved fasteners spaced 12 inches on all supports. Nail size and spacing may vary depending on span and sheathing thickness.
5. Leave a 1/8-inch space at all panel end and edge joints to allow for panel expansion.
6. Install panels continuously over two or more spans with the long dimension or strength axis across supports.

Sturd-I-Floor 32 oc and 48 oc

Install APA RATED STURD-I-FLOOR 48 oc or 32 oc panels over 2x joists or I-joists spaced 32 inches on center (Figure 2). Install APA RATED STURD-I-FLOOR 48 oc over 4x girders 48 inches on center (Figure 3). For the 48 oc method, supports may be 2x joists spiked together, 4x lumber, glulams, lightweight steel beams, or wood I-joists or floor trusses. Girders of doubled 2x members should have top edges flush to permit smooth panel end joints.



For a low profile with supports 48 inches on center, beams can be set in foundation pockets or on posts supported by footings so that panels bear directly on the sill. If 4x lumber girders are used, they should be air dried and/or set higher than the sill to allow for shrinkage.

In some applications, particularly in hallways and other heavy traffic areas, greater stiffness in the floor may be desirable. Modifications to the 48-inch framing system, such as addition of straight or diagonal blocking, will increase stiffness considerably.

APA Performance Rated Rim Board

A rim board is the wood component that fills the space between the sill plate and bottom plate of a wall or, in second floor construction, between the top plate and bottom plate of two wall sections. The rim board must match the depth of the framing members between floors or between the floor and foundation to function properly. In addition to supporting the wall loads, the rim board ties the floor joists together. It is an integral component in an engineered wood system because it transfers both lateral and vertical bearing forces.



While lumber has been the traditional product used for rim boards, it is not compatible with the new generation of wood I-joists used in floor construction. With the increasing use of wood I-joists, a demand for compatible engineered wood rim boards has resulted.

APA Performance Rated Rim Boards can be manufactured using plywood, oriented strand board (OSB), glued laminated timber (glulam), or laminated veneer lumber (LVL). These engineered wood rim boards have less shrinkage than lumber and match the depth of wood I-joists and other engineered wood framing products. They are available in lengths up to 24 feet, depending on the product used.

Most APA Performance Rated Rim Boards are wood structural panels that are manufactured in accordance with the *Performance Standard for APA EWS Rim Boards and Voluntary Product Standards PS 1 or PS 2, or APA Standard PRP-108*. Glulam rim boards are a resawn grade of glued laminated timber manufactured in accordance with the *Performance Standard for APA EWS Rim Boards and ANSI A190.1*. The *Performance Standard for APA EWS Rim Boards* meets or exceeds the requirements given in the *ICBO ES Acceptance Criteria for Wood-Based Rim Board Products*.

As glued engineered wood products, APA Rim Boards have greater dimensional stability, higher strength, increased structural reliability, more consistent quality and a lower tendency to check or split than sawn lumber.

The APA Glued Floor System

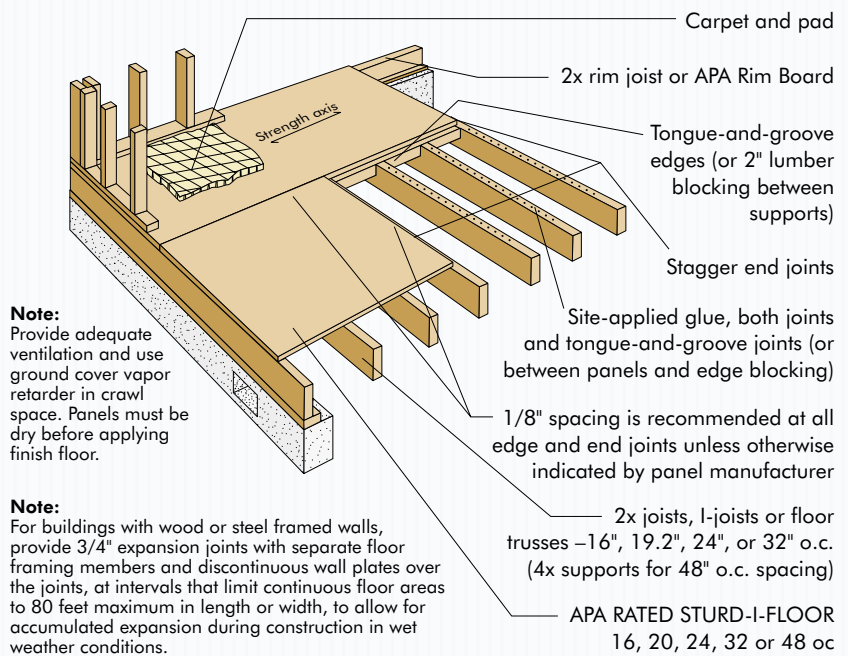
The APA Glued Floor System is based on thoroughly tested gluing techniques and field-applied construction adhesives that firmly and permanently secure a layer of wood structural panels to wood joists. The glue bond is so strong that floor and joists behave like integral T-beam units. Floor stiffness is increased appreciably over conventional construction, particularly when tongue-and-groove joints are glued. Gluing also helps eliminate squeaks, floor vibration, bounce and nail-popping.

Field-glued floors go down quickly, even in cold weather, using ordinary construction materials and techniques. And like many other panel assemblies that provide excellent sound control, the APA Glued Floor System is ideal for multifamily construction. The large panels with glued tongue-and-groove joints reduce the number of cracks that can “leak” airborne noise.

The system is normally built with span-rated STURD-I-FLOOR panels (Figure 4), although double-layer floors are also applicable. **In both cases, STURD-I-FLOOR and subflooring panels should be installed continuous over two or more spans with the long dimension or strength axis across supports.**

FIGURE 4

APA GLUED FLOOR SYSTEM



Panels recommended for glued floor construction are tongue-and-groove APA RATED STURD-I-FLOOR for single-floor construction, and APA RATED SHEATHING for the subfloor when used with a separate underlayment or with structural finish flooring. (An additional layer of underlayment, or veneer-faced STURD-I-FLOOR with “sanded face” should be applied in areas to be finished with resilient floor coverings such as tile, linoleum, vinyl

or fully adhered carpet.) Exposure 1 or Exterior should be specified for applications subject to moisture during or after construction, as in bathrooms and utility rooms.

Tongue-and-groove panels are highly recommended for single-floor construction. Before each panel is placed, a line of glue is applied to the joists with a caulking gun. The panel T&G joint should also be glued, although less heavily to avoid squeeze-out. If square-edge panels are used, edges must be supported between joists with 2x4



blocking. Glue panels to blocking to minimize squeaks. Blocking is not required under structural finish flooring, such as wood strip flooring, or if a separate underlayment is installed.

Only adhesives conforming with Performance Specification AFG-01 developed by APA or ASTM D3498 are recommended for use with the Glued Floor System. A number of brands meeting this specification are available from building supply dealers. **If OSB panels with sealed surfaces and edges are to be used, use only solvent-based glues; check with panel manufacturer.** Always follow the specific application recommendations of the glue manufacturer.

Application

For best results, follow these application procedures:

1. Snap a chalk line across joists four feet in from wall for panel edge alignment and as a boundary for spreading glue.
2. Spread only enough glue to lay one or two panels at a time or follow specific recommendations of glue manufacturer. Wipe any mud, dirt or water from joists before gluing.
3. Lay first panel with tongue side to wall and nail in place. This protects the tongue of next panel from damage when tapped into place with block and sledgehammer.
4. Apply a continuous line of glue (about 1/4-inch diameter) to framing members. Apply glue in a serpentine pattern on wide areas.
5. Apply two lines of glue on joists where panel ends butt to assure proper gluing of each end.
6. After first row of panels is in place, spread glue in groove of one or two panels at a time before laying next row. Glue line may be continuous or spaced, but avoid squeeze-out by applying a thinner line (1/8 inch) than on joists.
7. Tap second-row panels into place, using a block to protect groove edges.
8. Stagger end joints in each succeeding row. A 1/8 inch space between all end joints and 1/8 inch at all edges, including T&G, is recommended. (Use a spacer tool to assure accurate and consistent spacing.)
9. **Complete all nailing of each panel before glue sets.** (See Table 8.) Check the manufacturer's recommendations for allowable time. (Warm weather accelerates glue setting.) Use 6d ring- or screw-shank nails for panels 3/4 inch thick or less, and 8d ring- or screw-shank nails for thicker panels. Space nails per Table 8. Closer nail spacing may be required by some codes, or for diaphragm construction. Finished deck can be walked on and will carry construction loads without damage to glue bond.

APA Panel Subflooring

The limiting factor in the design of floors is deflection under concentrated loads at panel edges. The Span Ratings in Table 10 apply to APA RATED SHEATHING grades only, and are the minimum recommended for the spans indicated. The spans assume panels continuous over two or more spans with the long dimension or strength axis across supports.*

Recommended live loads are given in Table 9. Spans are limited to the values shown because of the possible effect of concentrated loads.

Nailing recommendations are given in Table 10. Other code-approved fasteners may be used. APA panel subflooring may also be glued for added stiffness and to reduce squeaks using nailing recommendations in Table 8.

Long edges should be tongue-and-groove or supported with blocking unless:

1. A separate underlayment layer is installed with its joints offset from those in the subfloor. The minimum thickness of underlayment should be 1/4 inch for

subfloors on spans up to 24 inches and 1 1/32 inch or thicker panels on spans longer than 24 inches.

2. A minimum of 1-1/2 inches of lightweight concrete is applied over the panels.

3. 3/4-inch wood strip flooring is installed over the subfloor perpendicular to the unsupported edge.

If floor has become wet during construction, it should be allowed to dry before application of finish floor, including

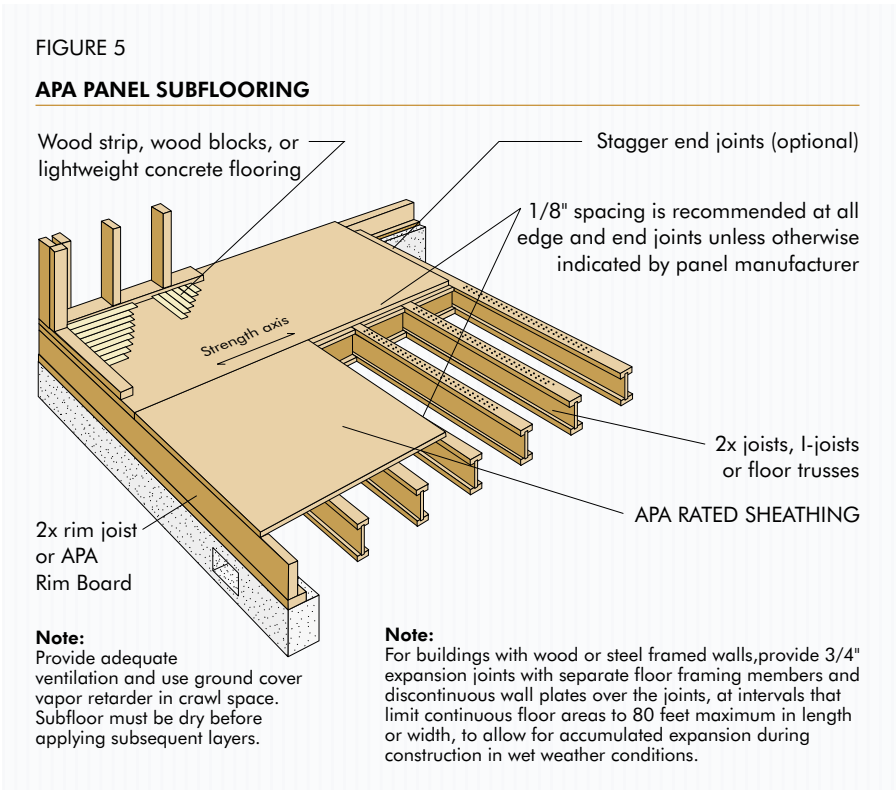


TABLE 10

APA PANEL SUBFLOORING (APA RATED SHEATHING)(a)(b)

Panel Span Rating	Panel Thickness (in.)	Maximum Span (in.)	Nail Size & Type(e)	Maximum Nail Spacing (in.)	
				Supported Panel Edges(g)	Intermediate Supports
24/16	7/16	16	6d common	6	12
32/16	15/32, 1/2	16	8d common(c)	6	12
40/20	19/32, 5/8	20(d)	8d common	6	12
48/24	23/32, 3/4	24	8d common	6	12
60/32(f)	7/8	32	8d common	6	12

(a) For subfloor recommendations under ceramic tile, refer to Table 12. For subfloor recommendations under gypsum concrete, contact manufacturer of floor topping.

(b) APA RATED STURD-I-FLOOR may be substituted when the Span Rating is equal to or greater than tabulated maximum span.

(c) 6d common nail permitted if panel is 1/2 inch or thinner.

(d) Span may be 24 inches if a minimum 1-1/2 inches of lightweight concrete is applied over panels.

(e) Other code-approved fasteners may be used.

(f) Check with supplier for availability.

(g) Fasteners shall be located 3/8 inch from panel edges.

underlayment, hardwood flooring, ceramic tile, etc. After it is dry, the floor should be checked for flatness, especially at joints.

APA RATED SHEATHING Exposure 1 may be used where temporary exposure to moisture or the weather is expected during construction. However, only Exterior panels should be used where long-term exposure to moisture or the weather will be required.

In some nonresidential buildings, greater traffic and heavier concentrated loads may require construction in excess of the minimums given. Where joists are 16 inches on center, for example, panels with a Span Rating of 40/20 or 48/24 will give additional stiffness. For beams or joists 24 or 32 inches on center, 1-1/8-inch panels provide additional stiffness.

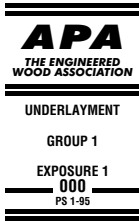
***Note:** The Span Rating in the trademark applies when the long panel dimension or strength axis is across supports unless the strength axis is otherwise identified.

Lightweight Concrete Over APA Panels

APA RATED SHEATHING or STURD-I-FLOOR panels are an excellent base for lightweight concrete floors. See “APA Rated Sturd-I-Floor,” page 26, or “APA Panel Subflooring,” page 32, for application recommendations. For gypsum concrete recommendations, contact manufacturer of floor topping. **Install panels continuous over two or more spans with the strength axis across supports.** Use a moisture barrier when recommended by concrete manufacturer. (See “Noise Transmission Control,” page 65, and Figure 35 for an illustration of a typical assembly.)

APA Plywood Underlayment

Underlayment grades of plywood have a solid, touch-sanded surface for direct application of carpet and pad. For areas to be covered with resilient floor covering, specify panels with “sanded face,” or certain other grades as noted in Table 11. Special inner-ply construction of Underlayment resists dents and punc-



tures from concentrated loads. Applied as recommended, plywood underlayment is also dimensionally stable and eliminates excessive swelling and subsequent buckling or humps around nails. Always protect plywood underlayment against physical damage or water prior to application. Panels should, however, be allowed to equalize to atmospheric conditions by standing individual panels on edge for several days before installation.

TABLE 11

APA PLYWOOD UNDERLAYMENT^(c)

Plywood Grades ^(a)	Application	Minimum Plywood Thickness (in.)	Fastener Size and Type	Maximum Fastener Spacing (in.) ^(e)	
				Panel Edges ^(d)	Intermediate
APA UNDERLAYMENT	Over smooth subfloor	1/4	3d x 1-1/4-in. ring-shank nails ^(b)	3	6 each way
APA C-C Plugged EXT APA RATED STURD-I-FLOOR (19/32" or thicker)	Over lumber subfloor or uneven surfaces	11/32	min. 12-1/2 gage (0.099 in.) shank dia.	6	8 each way

(a) In areas to be finished with resilient floor coverings such as tile or sheet vinyl, or with fully adhered carpet, specify Underlayment, C-C Plugged or veneer-faced STURD-I-FLOOR with “sanded face.” Underlayment A-C, Underlayment B-C, Marine EXT or sanded plywood grades marked “Plugged Crossbands Under Face,” “Plugged Crossbands (or Core),” “Plugged Inner Plies” or “Meets Underlayment Requirements” may also be used under resilient floor coverings.

(b) Use 4d x 1-1/2-in. ring-shank nails, minimum 12-1/2 gage (0.099 in.) shank diameter, for underlayment panels 19/32 inch to 3/4 inch thick.

(c) For underlayment recommendations under ceramic tile, refer to Table 12.

(d) Fasten panels 3/8 inch from panel edges.

(e) Fasteners for 5-ply plywood underlayment panels and for panels greater than 1/2 inch thick may be spaced 6 inches on center at edges and 12 inches each way intermediate.

Install plywood underlayment, smooth side up, immediately before laying the finish floor. For maximum stiffness, place face grain across supports. End and edge joints of underlayment panels should be offset by at least two inches from joints of subfloor panels, and should not coincide with framing below.

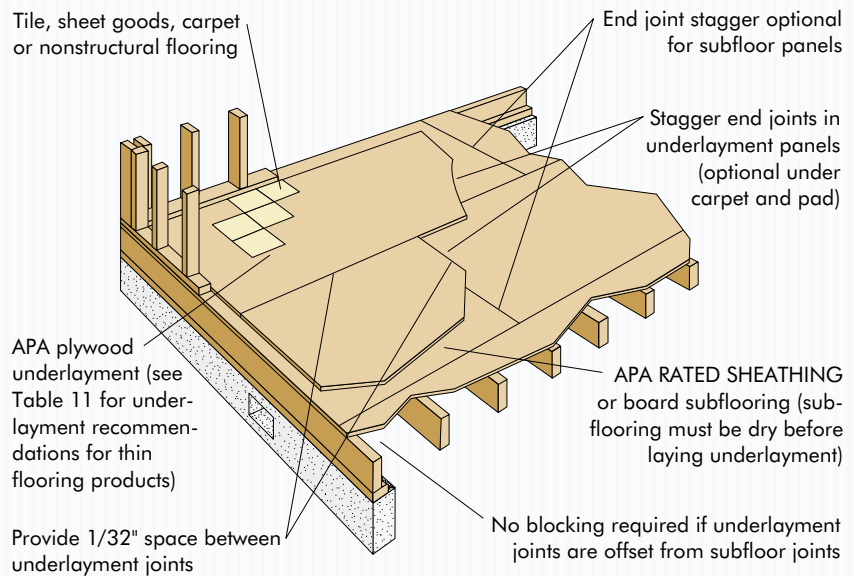
Begin fastening at one edge next to a preceding panel. Assuring that the panel is uniformly flat, continue by fully fastening toward opposite edge. Make sure fasteners are flush with or just slightly below surface of Underlayment just prior to installation of resilient floor coverings such as tile, or sheet vinyl (see Table 11 for underlayment recommendations for thin flooring products). Fill and thoroughly sand edge joints (this step may not be necessary under some carpet and structural flooring products – check recommendations of flooring manufacturer). Fill any other damaged or open areas, such as splits, and sand all surface roughness.

The plywood underlayment needed to bridge an uneven floor will depend on roughness and loads applied. Although a minimum 11/32-inch thickness is recommended, 1/4-inch plywood underlayment may also be acceptable over smooth subfloors, especially in remodeling work. (See Table 11.)

Where floors may be subject to temporary moisture, use panels with exterior glue (Exposure 1) or APA C-C PLUGGED Exterior. APA C-D PLUGGED is not an adequate substitute for Underlayment grade since it does not ensure equivalent dent resistance.

FIGURE 6

APA PLYWOOD UNDERLAYMENT



Hardwood Flooring Over APA Panel Subfloors

APA panel subfloor spans for 3/4-inch hardwood strip flooring are limited to maximum spacing of floor framing listed in Tables 9 and 10. For improved stiffness, and to help eliminate floor squeaks when hardwood flooring is installed, construction in accordance with Code Plus Floors is recommended (see page 28) by both the National Oak Flooring Manufacturers Association (NOFMA) and the National Wood Floor Association (NWFA)*. Both NOFMA and NWFA also recommend the use of minimum 23/32" OSB and plywood as a subfloor material.

Because hardwood flooring is sensitive to moisture, make sure subflooring panels are dry before hardwood is installed. Use a moisture meter to measure the moisture content of the

subfloor. Do not install hardwood unless subfloor moisture level is within a range consistent with the hardwood manufacturer's recommendations. If the home is built over a crawl space, make sure the crawl space is dry and well-drained. A 6-mil polyethylene vapor retarder should be installed on the ground in the crawl space.

Follow the recommendations of the National Oak Flooring Manufacturers Association (NOFMA) or National Wood Floor Association (NWFA) for the hardwood flooring product being used and its storage and handling, and for acclimatizing the hardwood prior to installation on the subflooring.

*National Oak Flooring Manufacturers Association, P.O. Box 3009, Memphis, Tennessee, 38173-0009; Phone (901) 526-5016.

National Wood Floor Association, 16388 Westwoods Business Park, Ellisville, Missouri 63021; Phone (800) 422-4556.

Ceramic Tile Over APA Plywood Floors

Recommendations for several plywood floor systems suitable for application of ceramic tile are given in Table 12, based on specifications of the Tile Council of America (TCA)*. Note that maximum joist spacing for all systems is 16 inches, and that the plywood floor construction used depends on the tile installation system selected.

*Tile Council of America, Inc., 100 Clemson Research Blvd., Anderson, South Carolina 29625, Phone (864) 646-8453

TABLE 12

APA PLYWOOD SYSTEMS FOR CERAMIC TILE FLOORING (Based on ANSI Standard A108 and specifications of the Tile Council of America)

Joist Spacing (in.)	Minimum Panel Thickness (in.)		Tile Installation
	Subfloor ^(a) (g)	Underlayment ^(b) (g)	
Residential			
16	19/32	(c) (d)	"Dry-Set" mortar, cement paste or latex – portland cement mortar
16	23/32	–	Cement mortar (1-1/4") ^(f)
16	19/32	19/32	Organic adhesive
16	19/32	15/32 ^(e)	Epoxy mortar and grout
Light Commercial			
16	19/32	(c) (d)	"Dry-Set" mortar, cement paste or latex – portland cement mortar
16	23/32	–	Cement mortar (1-1/4") ^(f)
16	19/32	19/32 ^(e)	Epoxy mortar and grout

(a) APA RATED SHEATHING with Span Rating of 40/20 (19/32" panel) or 48/24 (23/32" panel).

(b) APA Underlayment or sanded Exterior grade, except as noted.

(c) Attach Cementitious Backer Units (CBU) over a supporting plane of "Dry-Set" or latex-portland cement mortar with galvanized nails, screw-type nails or other corrosion-resistant fasteners. 7/16" minimum thickness CBU required for light commercial service.

(d) Leave 1/8" space at panel ends and edges. Fill joints with "Dry-Set" or latex-portland cement mortar.

(e) Leave 1/4" space at panel ends and edges; trim panels as necessary to maintain end spacing and panel support on framing. Fill joints with epoxy mortar when it is spread for setting tile.

(f) Use No. 15 asphalt felt or 4-mil polyethylene sheeting over subfloor. Reinforce mortar with wire mesh.

(g) See Table 8, 10 or 11, as applicable, for panel fastening recommendations.

APA Panel Stair
Treads and Risers

A growing number of builders and manufacturers are using APA panels for treads and risers of both site-fabricated and prefabricated stairs in closed-riser stairways. Risers support the front and back of the tread, creating a very short, effective span.

APA panel stair treads may be used interchangeably with boards when the system is to include closed risers. Maximum span between stringers is 42 inches (check local code requirements). Rounded nosing may be machined into the tread, but should be covered by a finish flooring material such as carpet and pad in order to prevent excessive wear or damage to veneers exposed by rounding. Risers may be any available APA panel grade at least 19/32 inch thick. Panel grade and thickness recommendations for the treads are given in Table 13. Glue is recommended to improve stiffness of connections and to eliminate squeaks. Apply construction adhesive meeting APA Performance Specification AFG-01 or ASTM D3498 to all joints, with particular attention to the connection at the back riser. Regardless of where glue is used, nail all edges of treads as indicated in Figure 7. Detail A is the simplest system, but Detail B is preferred since it eliminates end-grain nailing at the back riser and may be used for all recommended panels.

FIGURE 7

APA PANEL STAIR TREADS AND RISERS

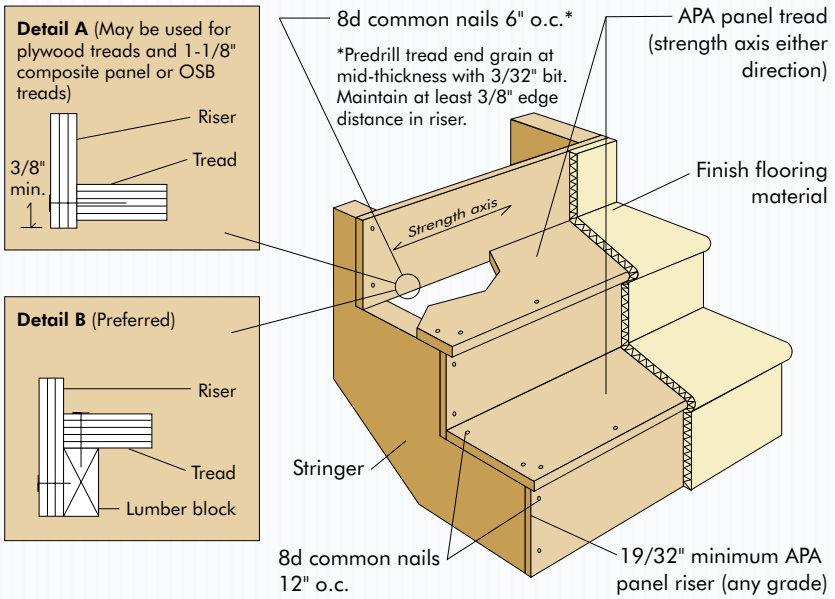


TABLE 13

APA PANEL STAIR TREADS

Panel Grade ^(a)	Minimum Thickness (in.)	
	Nail-Glued	Nailed-Only
APA RATED STURD-I-FLOOR	19/32	23/32

(a) Other appropriate APA panel grades may be substituted for Sturd-I-Floor, providing minimum thickness complies with recommendations above.

Heavy Duty Plywood Floors

Above-grade plywood floors may be designed to support forklift trucks in areas of heavy loading or to support relatively high loads imposed by warehouse shelving or stacked storage. Heavy-duty plywood floors also make excellent mezzanine decks and vibration-resistant surfaces for mounting computer equipment.

Tables 14 and 15 give plywood recommendations for uniform and concentrated (e.g., forklift traffic) loads. These assume the use of plywood continuous over two or more spans with face grain across supports. Structural edge support must be provided where high concentrated loads occur. Where no lift-truck use is expected, two-inch wood framing is adequate.

In addition to providing structural strength, a wearing surface should be provided to resist crushing wood cells and avoid abrasion whenever an industrial floor is subject to hard wheel or caster traffic. An expendable layer of plywood or a dense wear surface such as tempered hardboard should be used if wheels are small, hard or heavily loaded.

TABLE 14

PS 1 PLYWOOD RECOMMENDATIONS FOR UNIFORMLY LOADED HEAVY DUTY FLOORS^(a) (Deflection limited to 1/240 of span.) (Span Ratings apply to APA RATED SHEATHING and APA RATED STURD-I-FLOOR, respectively, marked PS 1.)

Uniform Live Load (psf)	Center-to-Center Support Spacing (inches) (Nominal 2-Inch-Wide Supports Unless Noted)					
	12 ^(b)	16 ^(b)	20 ^(b)	24 ^(b)	32	48 ^(c)
50	32/16, 16 oc	32/16, 16 oc	40/20, 20 oc	48/24, 24 oc	48 oc	48 oc
100	32/16, 16 oc	32/16, 16 oc	40/20, 20 oc	48/24, 24 oc	48 oc	1-1/2 ^(d)
125	32/16, 16 oc	32/16, 16 oc	40/20, 20 oc	48/24, 24 oc	48 oc	1-3/4 ^(d) , 2 ^(d)
150	32/16, 16 oc	32/16, 16 oc	40/20, 20 oc	48/24, 48 oc	48 oc	1-3/4 ^(e) , 2 ^(d)
200	32/16, 16 oc	40/20, 20 oc	48/24, 24 oc	48 oc	1-1/8 ^(e) , 1-3/8 ^(d)	2 ^(e) , 2-1/2 ^(d)
250	32/16, 16 oc	40/20, 24 oc	48/24, 48 oc	48 oc	1-3/8 ^(e) , 1-1/2 ^(d)	2-1/4 ^(e)
300	32/16, 16 oc	48/24, 24 oc	48 oc	48 oc	1-1/2 ^(e) , 1-5/8 ^(d)	2-1/4 ^(e)
350	40/20, 20 oc	48/24, 48 oc	48 oc	1-1/8 ^(e) , 1-3/8 ^(d)	1-1/2 ^(e) , 2 ^(d)	
400	40/20, 20 oc	48 oc	48 oc	1-1/4 ^(e) , 1-3/8 ^(d)	1-5/8 ^(e) , 2 ^(d)	
450	40/20, 24 oc	48 oc	48 oc	1-3/8 ^(e) , 1-1/2 ^(d)	2 ^(e) , 2-1/4 ^(d)	
500	48/24, 24 oc	48 oc	48 oc	1-1/2 ^(d)	2 ^(e) , 2-1/4 ^(d)	

(a) Use plywood with T&G edges, or provide structural blocking at panel edges, or install a separate underlayment.

(b) A-C Group 1 sanded plywood panels may be substituted for span-rated Sturd-I-Floor panels (1/2-inch for 16 oc; 5/8-inch for 20 oc; 3/4-inch for 24 oc).

(c) Nominal 4-inch-wide supports.

(d) Group 1 face and back, any species inner plies, sanded or unsanded, single layer.

(e) All-Group 1 or Structural I plywood, sanded or unsanded, single layer.

TABLE 15

PS 1 PLYWOOD RECOMMENDATIONS FOR FLOORS CARRYING FORK-TRUCK TRAFFIC^{(a)(b)(c)} (Plywood grade is all-Group 1 or Structural I A-C or C-C Plugged, except where 2-4-1 [STURD-I-FLOOR 48 oc marked PS 1] is noted).

Tire Tread Print Width (in.)	Load per Wheel (lbs.)	Center-to-Center Support Spacing (in.) (Minimum 3-Inch-Wide Supports)			
		12	16	20	24
3	500	2-4-1	2-4-1	2-4-1	2-4-1
	1000	1-1/4"	1-1/4"	1-1/4"	1-1/4"
	1500	1-1/2"	1-3/4"	1-3/4"	1-3/4"
	2000	2"	2"	2-1/4"	2-1/4"
5	1000	2-4-1	2-4-1	1-1/8"	1-1/8"
	1500	1-1/8"	1-1/8"	1-1/4"	1-1/4"
	2000	1-1/4"	1-1/2"	1-1/2"	1-3/4"
	2500	1-1/2"	2"	2"	2"
	3000	1-3/4"	2"	2-1/4"	2-1/4"
7	2000	1-1/8"	1-1/8"	1-1/4"	1-1/4"
	3000	1-1/4"	1-1/2"	1-1/2"	1-3/4"
	4000	1-3/4"	1-3/4"	1-3/4"	2"
	5000	2"	2"	2-1/4"	2-1/2"
	6000	2-1/4"	2-1/2"	2-3/4"	3"
9	3000	1-1/4"	1-1/4"	1-1/4"	1-1/4"
	4000	1-1/2"	1-1/2"	1-3/4"	1-3/4"
	5000	1-3/4"	1-3/4"	2"	2"
	6000	2"	2"	2-1/4"	2-1/4"
	7000	2-1/4"	2-1/4"	2-3/4"	2-3/4"

(a) Structural blocking (3x4 or 2x6 min.) required at all panel edges. Support blocking with framing anchors of adequate capacity or similar devices.

(b) Provide a wearing surface such as Plyon, polyethylene or a separate layer of plywood, hardboard or other hard surface when loads are due to casters,

or small, hard wheels. A wearing surface should also be considered for areas where fork-truck traffic is stopping, starting or turning in a tight radius.

(c) Use ring- or screw-shank nails with length sufficient to penetrate framing 1-1/2" or panel thickness, whichever is greater. Space nails maximum 4" o.c. at panel edges and 8" o.c. at intermediate supports.

APA Sturd-I-Wall®

The APA Sturd-I-Wall system consists of APA RATED SIDING (panel or lap) applied direct to studs or over nonstructural fiberboard, gypsum or rigid foam insulation sheathing. Nonstructural sheathing is defined as sheathing not recognized by building codes as meeting both bending and racking strength requirements.

A single layer of panel siding, since it is strong and rack resistant, eliminates the cost of installing separate structural sheathing or diagonal wall bracing. Panel sidings are normally installed vertically, but may also be placed horizontally (long dimension across supports) if horizontal joints are blocked. Maximum stud spacings for both applications are given in Table 16.

When installing panel or lap siding over rigid foam insulation sheathing, drive the nails flush with the siding surface, but avoid over-driving, which can result in dimpling of the siding due to the compressible nature of foam sheathing.

Sidings are occasionally treated with water repellents or wood preservatives to improve finishing characteristics or durability for certain applications. If the siding has been treated, be sure the surface treatment is dry to avoid solvent or chemical reaction with the foam sheathing.

Because of the high resistance of foam sheathing to vapor transmission, a polyethylene vapor retarder or foil-backed gypsum wallboard should be installed on the warm side of the wall to avoid condensation problems in the wall cavity. Ordinary foil- or paper-faced insulation batts are **not** recommended as an alternate.

When rigid foam insulation sheathing is used, building codes also generally require installation of 1/2-inch gypsum wallboard, or other materials of the required thermal barrier rating, on the inside surface of the wall for fire protection.

See Figures 8 through 12 for panel and lap siding installation recommendations for the Sturd-I-Wall system or for siding installed over nailable sheathing.

All panel siding edges in Sturd-I-Wall construction should be backed with framing or blocking. Use nonstaining, noncorrosive nails as described in Tables 16 and 17 to prevent staining the siding.

Where siding is to be applied at an angle, install only over nailable sheathing.

NOTE: Gluing of siding to framing is not recommended.

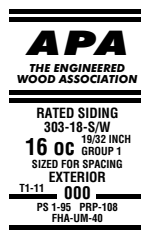
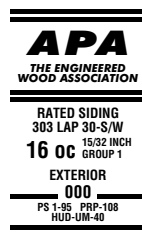


TABLE 16

APA STURD-I-WALL CONSTRUCTION

(Recommendations apply to APA Rated Siding direct to studs and over nonstructural sheathing.)

	Siding Description ^(a)	Nominal Thickness (in.) or Span Rating	Max. Stud Spacing (in.)		Nail Size (Use nonstaining box, siding or casing nails) ^{(b)(c)}	Max. Nail Spacing ^(e) (in.)	
			Strength Axis Vertical	Strength Axis Horizontal		Panel Edges ⁽ⁱ⁾	Intermediate Supports
Panel Siding	APA MDO EXT	11/32 & 3/8	16	24	6d for siding 1/2" thick or less; 8d for thicker siding	6 ^(d)	12 ^(f)
		15/32 & thicker	24	24			
	APA RATED SIDING EXT	16 oc (including T1-11)	16	16 ^(g)			
		24 oc	24 ^(h)	24 ^(h)			
Lap Siding	APA RATED SIDING – LAP EXT	16 oc	—	16	6d for siding 1/2" thick or less; 8d for thicker siding	16 along bottom edge	—
		24 oc	—	24		24 along bottom edge	—

(a) For veneered APA RATED SIDING, including APA 303 Siding, recommendations apply to all species groups.

(b) If panel siding is applied over foam insulation sheathing, use next regular nail size. If lap siding is installed over rigid foam insulation sheathing up to 1 inch thick, use 10d (3") nails for 3/8" or 7/16" siding, 12d (3-1/4") nails for 15/32" or 1/2" siding, and 16d (3-1/2") nails for 19/32" or thicker siding. Use nonstaining box nails for siding installed over foam insulation sheathing.

(c) Hot-dipped or hot-tumbled galvanized steel nails are recommended for most siding applications. For best performance, stainless steel nails or aluminum nails should be considered. APA tests also show that electrically or mechanically galvanized steel nails appear satisfactory when plating meets or exceeds thickness requirements of ASTM A641 Class 2 coatings, and is further protected by yellow chromate coating.

Note: Galvanized fasteners may react under wet conditions with the natural extractives of some wood species and may cause staining if left unfinished. Such staining can be minimized if the siding is finished in accordance with APA recommendations, or if the roof overhang protects the siding from direct exposure to moisture and weathering.

(d) For braced wall section with 11/32" or 3/8" panel siding applied horizontally over studs 24" o.c., space nails 3" o.c. along panel edges.

(e) Recommendations of siding manufacturer may vary.

(f) Where basic wind speed exceeds 80 mph, nails attaching siding to intermediate studs within 10% of the width of the narrow side from wall corners shall be spaced 6" o.c.

(g) Stud spacing may be 24" o.c. for veneer-faced siding panels.

(h) Maximum stud spacing 16" o.c. for a Code Plus wall.

(i) Fasteners shall be located 3/8 inch from panel edges.

FIGURE 8

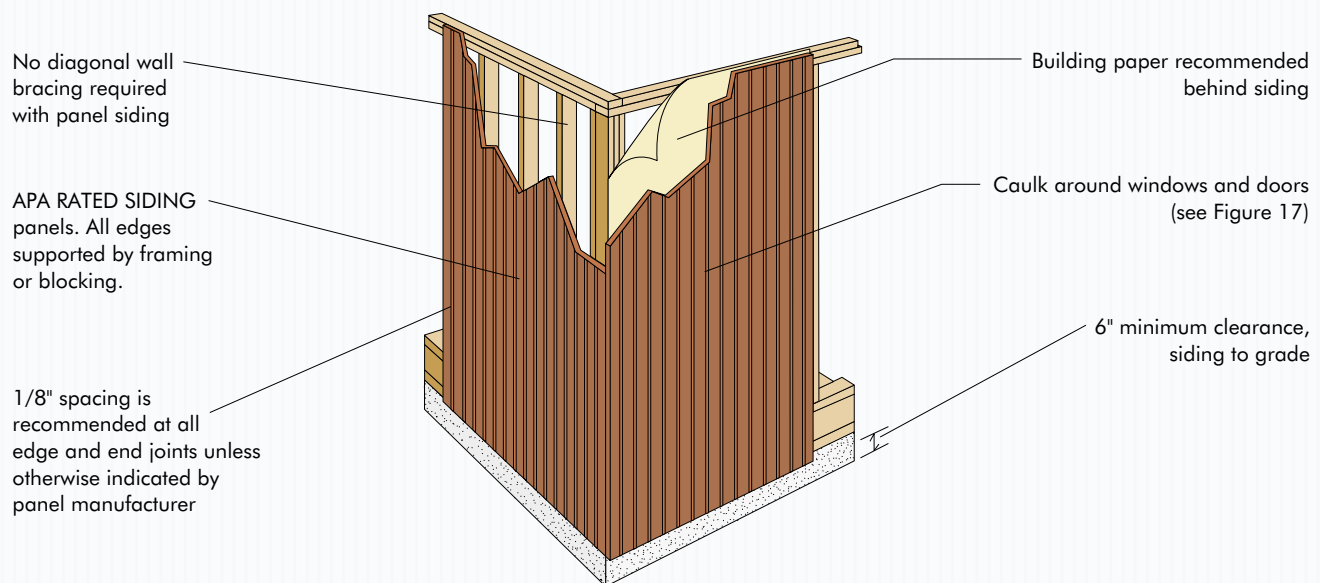
APA STURD-I-WALL (Vertical Panel Installation)

FIGURE 9

APA STURD-I-WALL (Horizontal Panel Siding Installation)

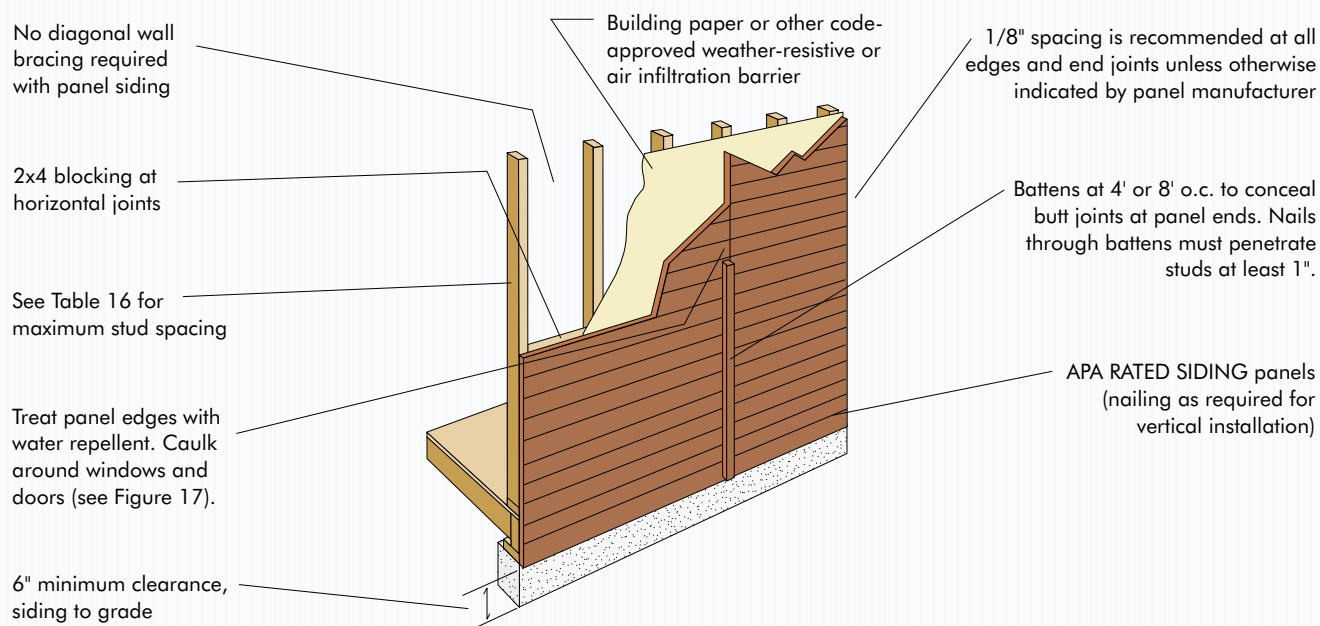
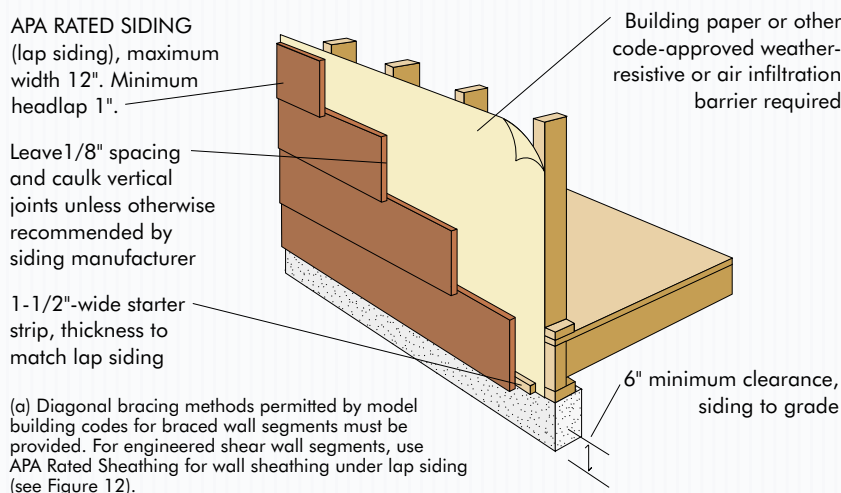


FIGURE 10

APA STURD-I-WALL (Horizontal Lap Siding Installation)^(a)



APA Panel and Lap Siding Over Nailable Sheathing

The recommendations in Table 17 for panel and lap siding apply to siding installed over nailable sheathing. Unless otherwise indicated in the local building code, nailable sheathing includes:

1. Nominal 1-inch boards with studs 16 or 24 inches o.c.
2. APA RATED SHEATHING panels with roof Span Rating of 24 inches or greater installed with strength axis either parallel or perpendicular to studs 16 or 24 inches o.c. (except 3-ply plywood panels must be applied with strength axis across studs when studs are spaced 24 inches o.c.).^(a)
3. APA RATED SHEATHING panels with roof Span Rating less than 24 inches installed with strength axis either parallel or perpendicular to studs

TABLE 17

APA RATED SIDING OVER NAILABLE SHEATHING

(For siding over types of nonstructural sheathing, see Sturd-I-Wall recommendations.)

Siding Description ^(a)	Nominal Thickness (in.) or Span Rating	Max. Spacing of Vertical Rows of Nails (in.)		Nail Size (Use nonstaining box, siding or casing nails) ^{(b)(c)}	Max. Nail Spacing ^(c) (in.)	
		Strength Axis Vertical	Strength Axis Horizontal		Panel Edges ^(d)	Intermediate Supports
Panel Siding	APA MDO EXT	11/32 & 3/8	16	24	6	12
		15/32 & thicker	24	24		
	APA RATED SIDING EXT	16 oc (including T1-11)	16	24		
		24 oc	24	24		
Lap Siding	APA MDO EXT	11/32 & thicker	—	—	8 along bottom edge	—
	APA RATED SIDING – LAP EXT	11/32 & thicker, or 16 oc or 24 oc	—	—		

(a) For veneered APA RATED SIDING, including APA 303 Siding, recommendations apply to all species groups.

(b) Hot-dipped or hot-tumbled galvanized steel nails are recommended for most siding applications. For best performance, stainless steel nails or aluminum nails should be considered. APA tests also show that electrically or mechanically galvanized steel nails appear satisfactory when plating meets or exceeds thickness requirements of ASTM A641 Class 2 coatings, and is further protected by yellow chromate coating.

Note: Galvanized fasteners may react under wet conditions with the natural extractives of some wood species and may cause staining if left unfinished. Such staining can be minimized if the siding is finished in accordance with APA recommendations, or if the roof overhang protects the siding from direct exposure to moisture and weathering.

(c) Recommendations of siding manufacturer may vary.

(d) Fasten panels 3/8 inch from panel edges.

Note: Shaded nail spacing meets Code Plus wall recommendations.

FIGURE 11

APA RATED SIDING (PANEL SIDING) OVER NAILABLE SHEATHING

1/8" spacing is recommended at all edge and end joints unless otherwise indicated by panel manufacturer

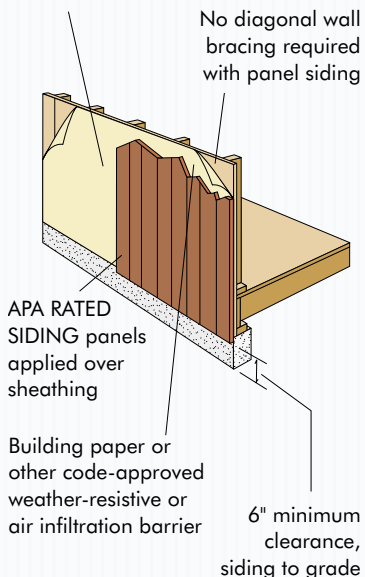
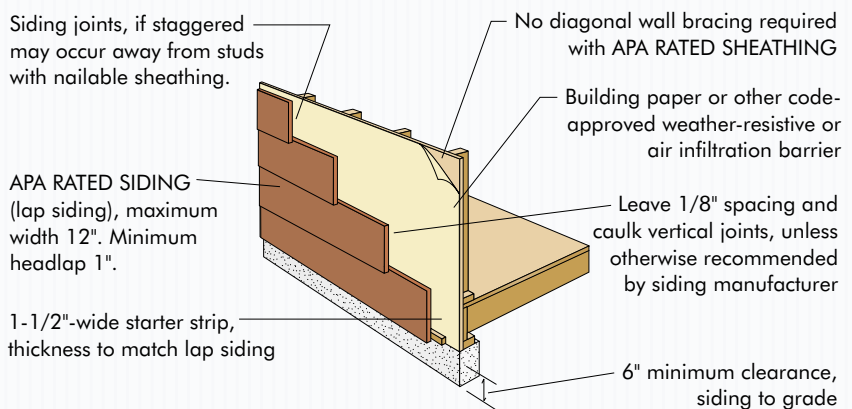


FIGURE 12

APA RATED SIDING (LAP SIDING) OVER NAILABLE SHEATHING

16 inches o.c. (except plywood panels 3/8 inch thick or less must be applied with strength axis across studs).^(a)

Lap siding joints, if staggered, and panel siding joints may occur away from studs with nailable sheathing.

(a) Check local building codes for blocking requirements between studs for braced or engineered shear wall segments, when wall sheathing is installed horizontally across studs.

NOTE: In addition to panel edge spacing and the use of straight studs, nailing sequence can also be a factor in maintaining a uniformly flat appearance of the finished wall. Here's a way to install panel siding without built-in compression stress. First, position the panel, maintaining recommended edge spacing, and lightly tack at each corner. Install the first row of nails at the edge next to the preceding panel from top to bottom. Remove remaining tacking nails. Then nail the row at the first intermediate stud. Continue by nailing at the second intermediate stud, and finally, at the edge opposite the preceding panel. Complete the installation by fastening to the top and bottom plates.

APA Panel Wall Sheathing

APA RATED SHEATHING easily meets building code wall sheathing requirements for bending and racking strength without let-in corner bracing. Even when fiberboard or other nonstructural sheathing is used, APA RATED SHEATHING corner panels (Figure 14) of the same thickness can eliminate costly let-in bracing. Installation recommendations are given in Figure 13.

Recommended wall sheathing spans with brick veneer or masonry are the same as those for panel sheathing (see Table 18). See Figure 15 for installation recommendations.

Panel recommendations for preframed wall sections are the same as for built-in-place walls.

NOTE: Gluing of wall sheathing to framing is not recommended, except when recommended by the adhesive manufacturer for wall sheathing that already has been permanently protected by siding.

TABLE 18

APA PANEL WALL SHEATHING^(a)
(APA RATED SHEATHING panels continuous over two or more spans.)

Panel Span Rating	Maximum Stud Spacing (in.)	Nail Size (b)(c)	Maximum Nail Spacing (in.)	
			Supported Panel Edges(d)	Intermediate Supports
12/0, 16/0, 20/0 or Wall-16 oc	16	6d for panels 1/2" thick or less; 8d for thicker panels	6	12
24/0, 24/16, 32/16 or Wall-24 oc	24			

(a) See requirements for nailable panel sheathing when exterior covering is to be nailed to sheathing.

(b) Common, smooth, annular, spiral-thread, or galvanized box.

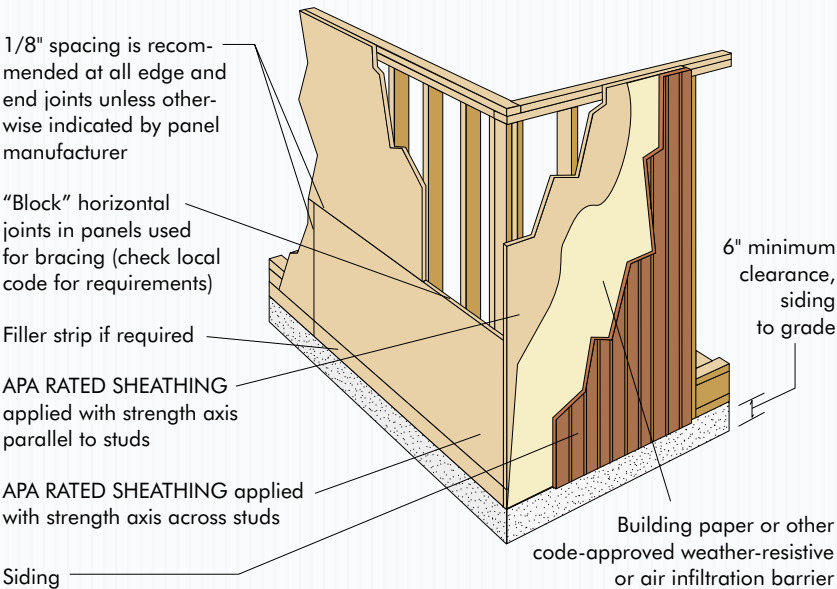
(c) Other code-approved fasteners may be used.

(d) Fasteners shall be located 3/8 inch from panel edges.

Note: Shaded construction meets Code Plus recommendations.

FIGURE 13

APA PANEL WALL SHEATHING



The Code Plus Wall

The Code Plus wall provides superior wall racking strength, protecting the home from severe winds and earthquakes. Requirements are as follows:

1. For double wall construction, sheath walls with APA RATED SHEATHING.
2. For single wall construction, apply APA RATED SIDING panels which are at least 19/32 inch thick or possess a Span Rating of 24 oc direct to studs spaced 16 inches o.c., or
3. Apply APA RATED SIDING panels which are at least 19/32 inch thick with no grooves or with shallow grooves which are no deeper than the face veneer direct to studs spaced 24 inches o.c.
4. Fasten wall sheathing with 6d nails, or 8d nails for panels greater than 1/2 inch thick, and fasten APA RATED SIDING with 6d or 8d galvanized nails. Space nails 6 inches at supported edges and 12 inches at intermediate supports.
5. Leave a 1/8-inch space at all edge and end joints to allow for panel expansion.

FIGURE 14

APA PANEL CORNER BRACING

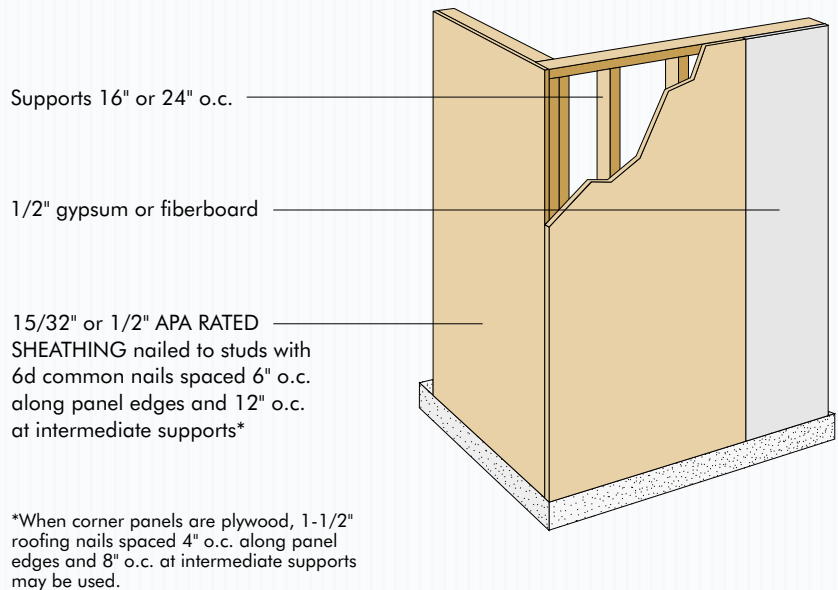
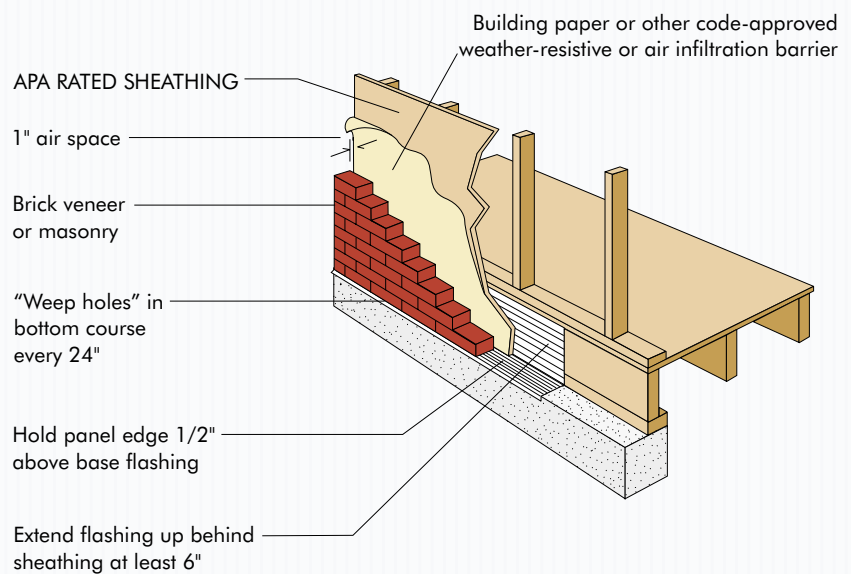


FIGURE 15

BRICK VENEER OVER APA PANEL SHEATHING



APA Sheathing Under Stucco

Greater stiffness is recommended for wall sheathing when stucco is to be applied. To increase stiffness, apply the long panel dimension or strength axis across studs. Blocking or a plywood cleat is recommended at horizontal joints. Blocking is required for braced wall sections or shear wall applications. For panel recommendations applied horizontally or vertically, see Table 19.

Siding Joint Details

The siding joint details in Figure 17 are based on the use of APA trademarked siding. Nailing of wood structural panel siding along both edges of shiplap siding along both edges of shiplap joints (“double nailing”), as shown, is required for shearwalls or those wall segments that must meet bracing requirements. Double nailing is recommended for all other applications as well to provide maximum wall strength and moisture protection.

Where caulks or joint sealants are indicated, consider the various types available such as urethane, plasticized acrylic latex, butyl and polysulfide. Check with the manufacturer of the caulk or sealant to determine suitability for the intended application and compatibility with coatings and other building materials such as vinyl and aluminum.

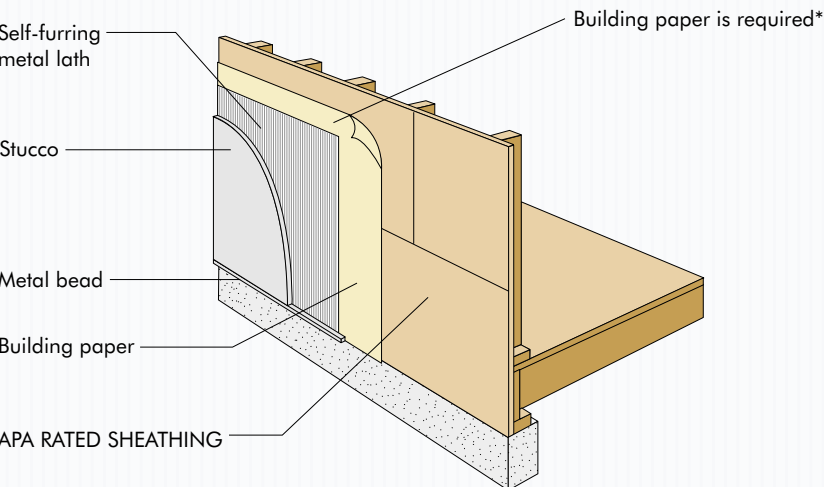
In some cases a foam rod or other type filler material may be used behind the sealants as recommended by the manufacturer. For best results in other cases, apply caulking to framing at panel edges before installing the siding panel; or apply a bead of caulk along the panel edge before installing the next panel. A 1/8-inch space is recommended at all edge and end joints unless otherwise indicated by panel manufacturer. If caulk is to be used, also check with caulk manufacturer for recommended

TABLE 19
RECOMMENDED THICKNESS AND SPAN RATING
FOR APA PANEL WALL SHEATHING FOR STUCCO EXTERIOR FINISH

Stud Spacing (in.)	Panel Orientation ^(a)	APA Rated Sheathing ^(c)	
		Minimum Thickness (in.)	Minimum Span Rating
16	Horizontal ^(b)	3/8	24/0
	Vertical	15/32 ^(d) , 1/2 ^(d)	32/16
24	Horizontal ^(b)	7/16	24/16
	Vertical	19/32 ^(d) , 5/8 ^(d)	40/20

(a) Strength axis (typically the long panel dimension) perpendicular to studs for horizontal application; or parallel to studs for vertical application.
(b) Blocking recommended between studs along horizontal panel joints.
(c) Recommendations apply to all-veneer plywood, oriented strand board (OSB) or composite (APA COM-PLY) panels except as noted.
(d) OSB or 5-ply/5-layer plywood.

FIGURE 16
STUCCO OVER APA PANEL SHEATHING



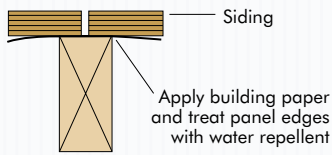
*Check local building and applicator for specific requirements.
Note: Uniform Building Code requires two layers of grade D paper for stucco over wood-based sheathing.

FIGURE 17

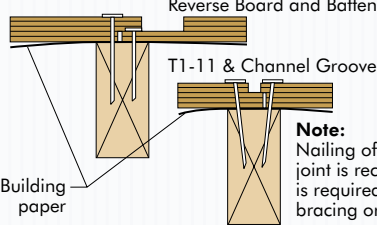
PANEL SIDING JOINT DETAILS

VERTICAL WALL JOINTS

Butt

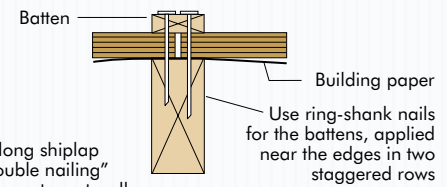


Shiplap



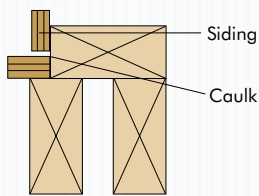
Note: Nailing of both panel edges along shiplap joint is recommended. The "double nailing" is required when wall segment must meet wall bracing or engineered shear wall requirements.

Vertical Batten

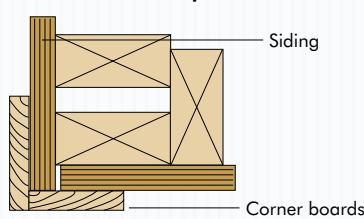


VERTICAL INSIDE & OUTSIDE CORNER JOINTS

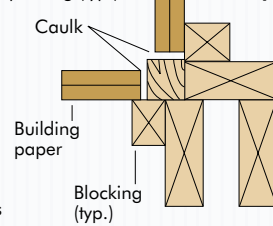
Butt & Caulk



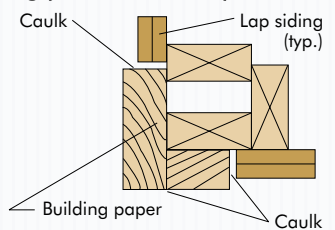
Corner Board Lap Joints



Lap siding (typ.)

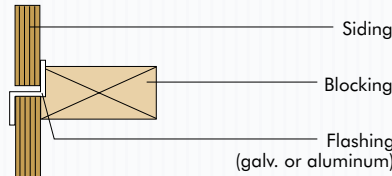


Lap Siding (APA Sturd-I-Wall)

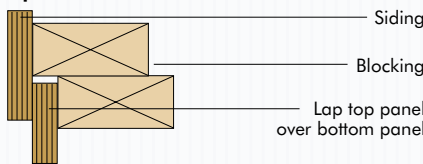


HORIZONTAL WALL JOINTS

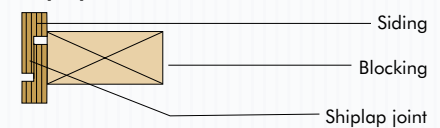
Butt & Flash



Lap



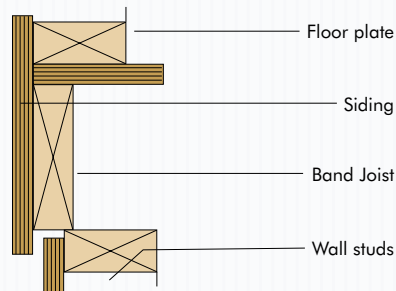
Shiplap



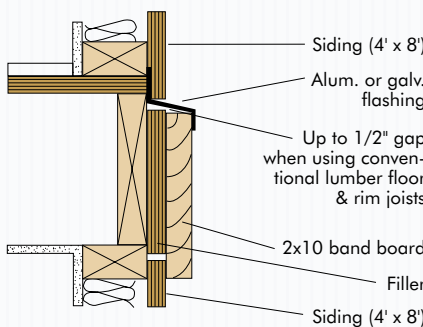
HORIZONTAL BELTLINE JOINTS

(For multistory buildings, when conventional lumber floor joists and rim boards are used, make provisions at horizontal joints for shrinkage of framing, especially when applying siding direct to studs.)

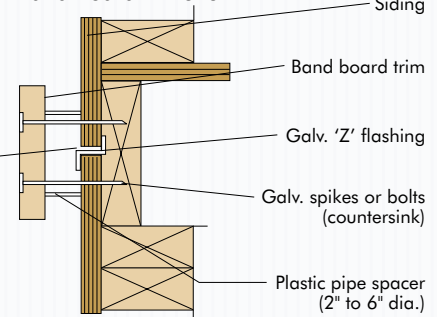
Jog Exterior Stud Line



Band Board Over Panel Filler



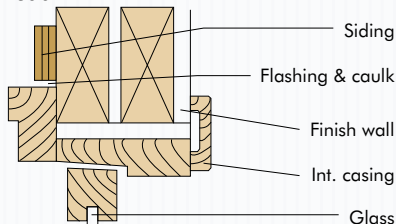
Band Board In Relief



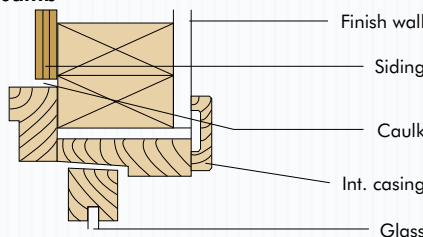
WOOD WINDOW DETAILS

(For metal window details, contact the American Architectural Manufacturers Association.)

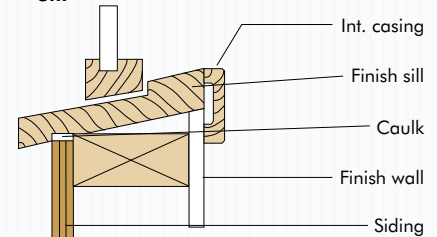
Head



Jamb



Sill



edge spacing. Nails through battens or other wood trim must penetrate at least one inch into studs. Nail panel siding 6 inches o.c. along edges and 12 inches o.c. at intermediate supports. To prevent staining of siding, use hot-dip galvanized, aluminum, or other nonstaining nails as described in Tables 16 and 17.

Siding is often fully exposed to weather and thus has increased susceptibility to elevated moisture conditions. Although siding will periodically experience moisture contents above the threshold value needed to support decay, wood-based siding products have a good history of performance because they dry down below this threshold value before decay can take hold. If trim is installed around siding, be sure that it doesn't trap moisture or reduce the drying ability of the wood. Trim that is applied incorrectly can lead to long-term moisture accumulation that causes decay.

Apply flashing or other means of protection over end grain of siding to minimize water absorption.

APA Rated Siding Patterns and Grades

APA RATED SIDING, including 303 plywood siding, is available in a wide variety of surface textures and patterns. For descriptions of siding surface patterns and thicknesses, refer to *APA Product Guide: APA Performance Rated Sidings*, Form E300. Actual dimensions of groove spacing, width and depth may vary with the manufacturer. Where the characteristics of a particular wood species are desired, specify by grade and species preference.

In order to help specifiers select the most appropriate siding appearance for any particular job, APA 303 plywood

TABLE 20

APA 303 SIDING FACE GRADES^(a)

303 Series Plywood Siding Grades	Type of Patch	
	Wood	Synthetic
303-OC 303-OL 303-NR 303-SR	Not permitted Not permitted Not permitted	Not permitted Not applicable for overlays Not permitted Permitted as natural-defect shape
303-6-W 303-6-S 303-6-S/W	Limit 6 Not permitted	Not permitted Limit 6
303-18-W 303-18-S 303-18-S/W	Limit 18 Not permitted	Not permitted Limit 18
303-30-W 303-30-S 303-30-S/W	Limit 30 Not permitted	Not permitted Limit 30

(a) All panels except 303-NR allow restricted minor repairs such as shims. These and such other face appearance characteristics as knots, knotholes, splits, etc., are limited by both size and number in accordance with panel grades, 303-OC being most restrictive and 303-30 being least. Multiple repairs are permitted only on 303-18 and 303-30 panels. Patch size is restricted on all panel grades.

sidings are also identified by a face grading system. There are four basic siding classifications within the system – Special Series 303, 303-6, 303-18 and 303-30. Each class, as shown in Table 20, is further divided into grades according to categories of repair and appearance characteristics.

Finishing Plywood for Exterior Exposure Care and Preparation

Plywood should be stored and handled with care to avoid damaging before finishing. Storage in a cool, dry place out of sunlight and weather is best. If left outdoors, straps on bundles should be loosened or cut and the plywood covered. Allow good air circulation to prevent moisture condensation and possible mold growth.

Edge Sealing

Moisture enters the end grain of plywood or other wood-based products faster than through the surface. Consequently, edges and ends of APA RATED SIDING panels or lap siding should be sealed. Although edge sealers are not necessarily moisture-proof or permanently durable, they help to minimize sudden changes in moisture content in the siding, due to weather.

APA RATED SIDING may be edge sealed at the factory. If the siding is not factory-sealed, it can be sealed quickly at the job site while the panels or lap siding pieces are still in a stack. Edges or ends cut during construction should be resealed.

Siding to be finished with a semitransparent or solid-color stain can be edge sealed with a liberal application of a paintable, water-repellent sealer. If the

siding is to be painted, use the same paint primer that will be used on the surface. Horizontal edges, particularly lower drip edges of siding, should be given special care because of their greater wetting exposure.

Finishing

APA RATED SIDING may be finished with a variety of products such as semitransparent stains, solid-color stains or paint systems. The recommended finishes depend on the type of siding product, and whether it has an overlaid surface.

Oil-based, semitransparent stains may be used on certain veneer-faced siding products as detailed in Table 21. Solid-color stains may be used on most APA RATED SIDING products and usually provide better protection. In general, however, best overall performance on APA RATED SIDING products can be achieved with an all-acrylic latex paint system.

For overlaid siding, any top-quality exterior house paint system formulated for wood performs satisfactorily. Solid-color stains may also be used on overlaid sidings, although some manufacturers recommend only acrylic latex formulations. For specific recommendations on finishing OSB siding products, consult the siding manufacturer.

Table 21 provides a summary of finishing recommendations for APA 303 Siding face grades. For complete information, write for *APA Product Guide: Performance Rated Sidings*, Form E300.

TABLE 21

APA 303 SIDING FINISHING RECOMMENDATIONS

303 Series Plywood Siding Grades	STAINS		PAINTS Minimum 1 primer plus 1 topcoat (acrylic latex)
	Semitransparent (oil)	Solid Color (oil or latex) ^(a)	
303-OC	(b)	(b)	(b)
303-OL	Not Recommended	(d)	(b)
303-NR	(b)	(e)	(e)
303-SR	(c)	(e)	(e)
303-6-W	(b)	(b)	(b)
303-6-S	(c)	(b)	(b)
303-6-S/W	(c)	(b)	(b)
303-18-W	(c)	(b)	(b)
303-18-S	(c)	(b)	(b)
303-18-S/W	(c)	(b)	(b)
303-30-W	(c)	(b)	(b)
303-30-S	(c)	(b)	(b)
303-30-S/W	(c)	(b)	(b)

(a) Except for overlaid panels, use a stain-resistant primer with light-colored latex stains, since the wood extractives may cause a discoloration of the finish.

(b) Recommended with provisions given in text.

(c) Should not be finished with semitransparent stain unless specifically recommended by the panel manufacturer.

(d) Some panel manufacturers recommend only acrylic latex formulations. Consult the manufacturer's recommendations.

(e) Only acrylic latex formulations are recommended when solid-color stains or paint systems are applied over open voids.

Semitransparent Stains (oil-based only)

Oil-based semitransparent stains emphasize grain patterns, texture and natural characteristics in the wood. They may be used on plywood face grades 303-OC, 303-NR and 303-6-W. It is the only finish recommended for use over brushed plywood. Other 303 face grades should not be finished with semitransparent stains unless specifically recommended by the panel manufacturer.

Solid-Color Stains

(oil or all-acrylic latex)

An opaque or solid-color stain obscures color differences in the wood and between repairs and surrounding wood.

This is often a satisfactory finishing system, therefore, where semitransparent stains are unsuitable. Wood grain is also muted with solid-color stains but wood surface textures usually remain evident. When in question, the finish should be applied to a representative sample in order to demonstrate the finished appearance.

Solid-color stains are particularly recommended for grades 303-6-S and 303-6-S/W, as well as 303-18 and 303-30 with any type of patch.

Paints (all-acrylic latex)

Top-quality acrylic latex house paint systems are recommended for all APA Rated Sidings, except brushed plywood. If house paint is used on plywood siding, an all-acrylic latex paint system consisting of at least one stain-blocking prime coat and an all-acrylic latex topcoat is recommended. For extractive staining woods, some house paint systems utilize an oil-alkyd primer. Others use up to two coats of a stain-blocking acrylic latex primer. These latter systems help to reduce face-checking and generally offer superior performance. A paint finish tends to mask the textured plywood surface more than either semitransparent or solid-color stains. On the other hand, a top-quality acrylic latex paint system provides the most durable finish.

Grade 303-OL may be finished with any top-quality exterior paint system – primer and companion topcoat – formulated for wood.

Field Application of Finish

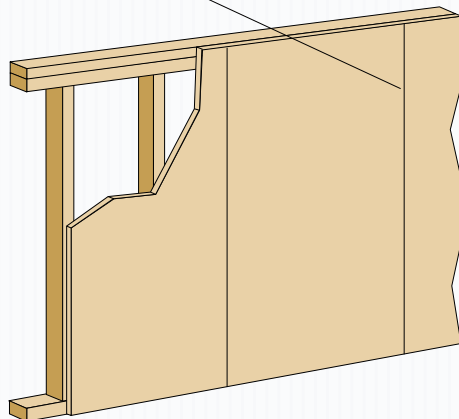
Proper surface preparation is important for good performance of finishes on any surface. Remove dirt and loose wood fibers with a stiff nonmetallic bristle brush. Mildew may be removed with a solution of 1/4 part household bleach to 3/4 part warm water. Be sure to rinse thoroughly after application of bleach.

Finishes should be applied as soon as possible after installation of the siding. Weathering of unprotected wood can cause surface damage in as little as two to four weeks. Apply finishes during favorable weather conditions. As a rule of thumb, finishes should not be applied

FIGURE 18

PANELING NEW INTERIOR WALLS

Leave 1/32" spacing at panel edges



Note:

If applied horizontally, block all unsupported edges.

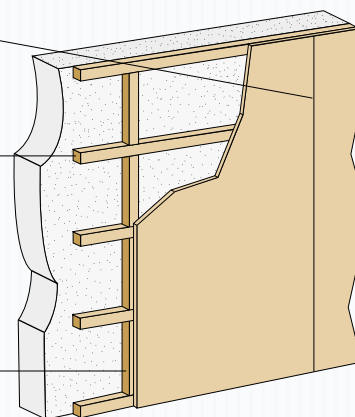
FIGURE 19

PANELING EXISTING INTERIOR WALLS

Leave 1/32" spacing at panel edges

Install 1x2 furring strips horizontal and/or vertical with nails into studs, expansion bolts, concrete nails, powder-actuated fasteners, or adhesive as necessary

Block all unsupported edges



when the outside air temperature is expected to drop below 50° F (10° C) within 24 hours for latex finishes, or 40° F (5° C) for oil-based finishes. However, recommendations of individual manufacturers may vary and should always be followed. Wood surfaces should be clean and dry, although extremely dry surfaces should be dampened slightly when applying latex finishes.

Use only top-quality finishes and application equipment. Finishes should be applied according to the spread rates recommended by the manufacturer. Textured surfaces may require up to twice as much finish as smooth surfaces. The first coat should be applied by brush. If spray equipment is used to apply the finish, then the finish should be either back-brushed or back-rolled while it is still wet. Subsequent coats of finish may be applied by any conventional means.

Interior Paneling

APA RATED SIDING panels lend themselves to a number of decorative surface treatments for attractive interior paneling and accent walls. (See Figures 18 and 19.) Such treatments include saw-textured, brushed, embossed and grooved. Let APA panels acclimatize to room temperature and humidity conditions for several days prior to attachment to the wall. This can be accomplished by placing the panels on edge with space between each panel to allow air to circulate freely over both sides. Preservative treatment of furring or studs is recommended when they are attached to masonry or concrete exterior walls and to any uncured concrete wall. Also, in these instances, install a 4-mil polyethylene vapor retarder between the paneling and the furring or studs and insulate exterior walls. Support and nail spacing recommendations are given in Table 22. Recommendations apply to all species groups.

Panel Backing

Wood structural panels are excellent backing for wall coverings such as rare hardwoods, vinyl surfaces and decorative fabrics. Panels less than 15/32 inch thick should be applied with strength axis perpendicular to studs and with 2x4 blocking at horizontal edges. Thicker plywood may be applied with strength axis parallel to studs. Plywood panels should have C-Plugged or better faces. Use 6d nails spaced 6 inches on center at panel edges and 12 inches on center at intermediate supports. A 1/16-inch space should be left between panels. Where moisture may be present, use nonstaining nails and either Exposure 1 or Exterior type panels. A 1/4-inch clearance is recommended at the bottom edge of the panels.

TABLE 22

INTERIOR PANELING

Panel Thickness (in.)	Maximum Support Spacing (in.)	Nail Size (Use casing or finishing nails)	Maximum Nail Spacing (in.)	
			Panel Edges	Intermediate Supports
1/4	16 ^(a)	4d	6	12
5/16	16 ^(b)	6d	6	12
11/32 - 1/2	24	6d	6	12
19/32 - 3/4	24	8d	6	12
Texture 1-11	24	8d	6	12

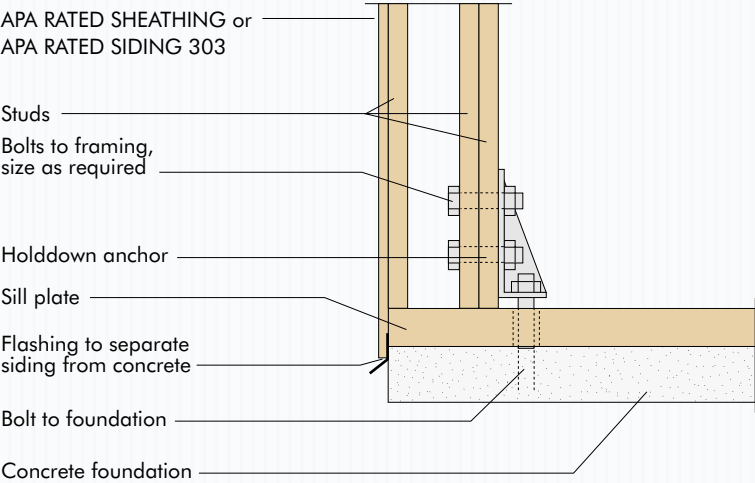
(a) Can be 20 inches if strength axis of paneling is across supports.

(b) Can be 24 inches if strength axis of paneling is across supports.

FIGURE 20

SHEAR WALL FOUNDATION ANCHOR

High shear wall overturning moments may be transferred by a fabricated steel bracket such as this. Regular foundation bolts may be all that is required in some cases.



APA Panel Shear Walls

While all of the wall systems presented here will provide sufficient strength under normal conditions in residential and light-frame construction, shear walls may be desirable or required in areas of the country with frequent seismic activity or high wind loads. Shear walls, of course, are also integral to commercial and industrial construction.

Either APA RATED SHEATHING or all-veneer plywood APA RATED SIDING (and other APA RATED SIDING panels that qualify on a proprietary basis) can be used in shear wall design. The data presented here give maximum shears for

walls with APA RATED SHEATHING, with plywood APA RATED SIDING installed directly to studs (APA Sturd-I-Wall), and with panels applied over gypsum sheathing for walls required to be fire rated from the outside.

To design a shear wall, follow these steps.

1. Determine the unit shear transferred by the roof diaphragm to the wall. This generally will be one-fourth the area of the adjacent wall, multiplied by the wind load, divided by the length of the shear wall being designed (subtract length of large openings).



2. Determine the required panel grade and thickness, and nailing schedule from Table 23. Check anchor bolts in sill plate for shear.

3. Check wall framing on each end of shear wall and design foundation anchor if required (see Figure 20).

Design data for roof diaphragms are given on pages 59 and 60. For complete information on shear walls and diaphragms, write for APA Design/Construction Guide: Diaphragms and Shear Walls, Form L350.

TABLE 23

RECOMMENDED SHEAR (POUNDS PER FOOT) FOR APA PANEL SHEAR WALLS WITH FRAMING OF DOUGLAS-FIR, LARCH, OR SOUTHERN PINE^(a) FOR WIND OR SEISMIC LOADING^(b)

Panel Grade	Minimum Nominal Panel Thickness (in.)	Minimum Nail Penetration in Framing (in.)	Panels Applied Direct to Framing				Panels Applied Over 1/2" or 5/8" Gypsum Sheathing					
			Nail Size (common or galvanized box)	Nail Spacing at Panel Edges (in.)				Nail Size (common or galvanized box)	Nail Spacing at Panel Edges (in.)			
				6	4	3	2(e)		6	4	3	2(e)
APA STRUCTURAL I grades	5/16	1-1/4	6d	200	300	390	510	8d	200	300	390	510
	3/8			230(d)	360(d)	460(d)	610(d)					
	7/16	1-3/8	8d	255(d)	395(d)	505(d)	670(d)	10d	280	430	550(f)	730
	15/32			280	430	550	730					
	15/32	1-1/2	10d	340	510	665(f)	870		—	—	—	—
APA RATED SHEATHING; APA RATED SIDING(g) and other APA grades except species Group 5	5/16 or 1/4(c)	1-1/4	6d	180	270	350	450		180	270	350	450
	3/8			200	300	390	510	8d	200	300	390	510
	3/8			220(d)	320(d)	410(d)	530(d)					
	7/16	1-3/8	8d	240(d)	350(d)	450(d)	585(d)	10d	260	380	490(f)	640
	15/32			260	380	490	640					
	15/32			310	460	600(f)	770	—	—	—	—	—
	19/32	1-1/2	10d	340	510	665(f)	870	—	—	—	—	—
APA RATED SIDING(g) and other APA grades except species Group 5			Nail Size (galvanized casing)					Nail Size (galvanized casing)				
	5/16(c)	1-1/4	6d	140	210	275	360	8d	140	210	275	360
	3/8	1-3/8	8d	160	240	310	410	10d	160	240	310(f)	410

(a) For framing of other species: (1) Find specific gravity for species of lumber in the AFPA National Design Specification. (2) For common or galvanized box nails, find shear value from table above for nail size for actual grade. (3) Multiply value by the following adjustment factor: Specific Gravity Adjustment Factor = $[1 - (0.5 - SG)]$, where SG = specific gravity of the framing. This adjustment shall not be greater than 1.

(b) All panel edges backed with 2-inch nominal or wider framing. Install panels either horizontally or vertically. Space nails maximum 6 inches o.c. along intermediate framing members for 3/8-inch and 7/16-inch panels installed on studs spaced 24 inches o.c. For other conditions and panel thicknesses, space nails maximum 12 inches o.c. on intermediate supports. Fasteners shall be located 3/8 inch from panel edges.

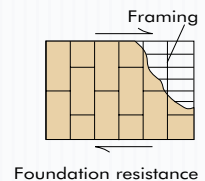
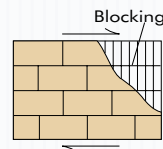
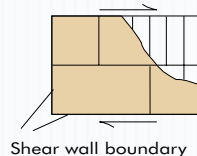
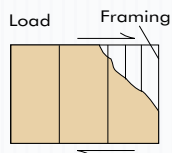
(c) 3/8-inch or APA RATED SIDING 16 oc is minimum recommended when applied direct to framing as exterior siding.

(d) Shears may be increased to values shown for 15/32-inch sheathing with same nailing provided (1) studs are spaced a maximum of 16 inches o.c., or (2) if panels are applied with strength axis across studs.

(e) Framing at adjoining panel edges shall be 3-inch nominal or wider, and nails shall be staggered where nails are spaced 2 inches o.c. Check local code for variations of these requirements.

(f) Framing at adjoining panel edges shall be 3-inch nominal or wider, and nails shall be staggered where 10d nails having penetration into framing of more than 1-1/2 inches are spaced 3 inches o.c. Check local code for variations of these requirements.

(g) Values apply to all-veneer plywood APA RATED SIDING panels only. Other APA RATED SIDING panels may also qualify on a proprietary basis. APA RATED SIDING 16 oc plywood may be 11/32 inch, 3/8 inch or thicker. Thickness at point of nailing on panel edges governs shear values.

Typical Layout for Shear Walls




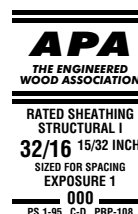
APA Panel Roof Sheathing

The recommendations for roof sheathing in Table 24 apply to APA RATED SHEATHING Exposure 1, Exposure 2 or Exterior, and APA STRUCTURAL I RATED SHEATHING Exposure 1 or Exterior. Uniform load deflection limits are 1/180 of span under live load plus dead load, and 1/240 under live load only. Special conditions, such as heavy concentrated loads, may require constructions in excess of these minimums, or allowable live loads may have to be decreased for dead loads greater than 10 psf, such as tile roofs. **Panels are assumed continuous over two or more spans with the long dimension or strength axis across supports.**

Note: The Span Rating in the trademark applies when the long panel dimension or strength axis is across supports unless the strength axis is otherwise identified.

Good performance of built-up, single-ply, or modified bitumen roofing applied on low slope roofs requires a stiffer deck than does prepared roofing applied on pitched roofs. Although APA Span-Rated panels used as roof sheathing at maximum span are adequate structurally, an upgraded system is recommended for low slope roofs. Table 25 provides recommended maximum spans for low slope roof decks. Recommended live loads can be determined from Table 24, and minimum fastener requirements are given in Table 26. Increased nail schedules may be required in high wind zones.

APA RATED SHEATHING is equally effective under built-up roofing, asphalt or fiberglass shingles, tile roofing, or wood shingles or shakes. Roof trusses spaced 24 inches on center are widely recognized as the most economical construction for residential roofs.



However, using fewer supports with thicker panels – e.g. 23/32- or 3/4-inch 48/24 panels over framing 48 inches on center – is also cost-effective for long-span flat or pitched roofs. Recommended live loads are given in Table 24. Nailing recommendations are given in Table 26. Recommended nail schedules for high wind zones are described in APA Data File, *Roof Sheathing Fastening Schedules for Wind Uplift*, Form T325, available from APA.

When support spacing exceeds the maximum length of an unsupported edge (see Table 24), provide adequate blocking, tongue-and-groove edges, or other edge support such as panel clips. Some types of panel clips, in addition to edge support, automatically assure proper panel spacing. When required, use one panel clip per span, except use two clips for 48-inch or longer spans.

Note: Gluing of roof sheathing to framing is not recommended, except when recommended by the adhesive manufacturer for roof sheathing that already has been permanently protected by roofing.

The Code Plus Roof

The Code Plus roof is designed to better resist wind and snow loads. The solid panel roof sheathing also protects the structure from wind-driven rain and snow – a typical long-term cause of

TABLE 24

RECOMMENDED UNIFORM ROOF LIVE LOADS FOR APA RATED SHEATHING^(c) AND APA RATED STURD-I-FLOOR WITH STRENGTH AXIS PERPENDICULAR TO SUPPORTS^(e)

Panel Span Rating	Minimum Panel Thickness (in.)	Maximum Span (in.)		Allowable Live Loads (psf) ^(d)							
		With Edge Support ^(a)	Without Edge Support	Spacing of Supports Center-to-Center (in.)							
				12	16	20	24	32	40	48	60
APA RATED SHEATHING ^(c)											
12/0	5/16	12	12	30							
16/0	5/16	16	16	70	30						
20/0	5/16	20	20	120	50	30					
24/0	3/8	24	20 ^(b)	190	100	60	30				
24/16	7/16	24	24	190	100	65	40				
32/16	15/32, 1/2	32	28	325	180	120	70	30			
40/20	19/32, 5/8	40	32	—	305	205	130	60	30		
48/24	23/32, 3/4	48	36	—	—	280	175	95	45	35	
60/32 ^(g)	7/8	60	48	—	—	—	305	165	100	70	35
APA RATED STURD-I-FLOOR ^(f)											
16 oc	19/32, 5/8	24	24	185	100	65	40				
20 oc	19/32, 5/8	32	32	270	150	100	60	30			
24 oc	23/32, 3/4	48	36	—	240	160	100	50	30	25	
32 oc	7/8	48	40	—	—	295	185	100	60	40	
48 oc	1-3/32, 1-1/8	60	48	—	—	—	290	160	100	65	40

(a) Tongue-and-groove edges, panel edge clips (one midway between each support, except two equally spaced between supports 48 inches on center or greater), lumber blocking, or other. For low slope roofs, see Table 25.

(b) 24 inches for 15/32-inch and 1/2-inch panels.

(c) Includes APA RATED SHEATHING/CEILING DECK.

(d) 10 psf dead load assumed.

(e) Applies to panels 24 inches or wider applied over two or more spans.

(f) Also applies to C-C Plugged grade plywood.

(g) Check with supplier for availability.

Note: Shaded construction meets Code Plus recommendations.

TABLE 25

RECOMMENDED MAXIMUM SPANS FOR APA PANEL ROOF DECKS FOR LOW SLOPE ROOFS^(a) (Panel strength axis perpendicular to supports and continuous over two or more spans)

Grade	Minimum Nominal Panel Thickness (in.)	Minimum Span Rating	Maximum Span (in.)	Panel Clips Per Span ^(b) (number)
APA RATED SHEATHING	15/32	32/16	24	1
	19/32	40/20	32	1
	23/32	48/24	48	2
	7/8	60/32	60	2
APA RATED STURD-I-FLOOR	19/32	20 oc	24	1
	23/32	24 oc	32	1
	7/8	32 oc	48	2

(a) Low slope roofs are applicable to built-up, single-ply and modified bitumen roofing systems. For guaranteed or warranted roofs contact membrane manufacturer for acceptable deck.

(b) Edge support may also be provided by tongue-and-groove edges or solid blocking.

callbacks – and serves as a stable surface for construction workers. Requirements are as follows:

1. Apply APA RATED SHEATHING with a minimum Span Rating of 32/16 to roof framing spaced 24 inches o.c., or
2. Apply APA RATED SHEATHING with a minimum Span Rating of 24/16 to roof framing spaced 16 inches o.c.
3. Provide adequate ventilation. Meet or exceed your local code requirements for ventilation.
4. Fasten roof sheathing with 8d nails for panels 1 inch thick or less, 8d deformed shank or 10d common for thicker panels, or other code-approved fasteners. Space nails 6 inches at supported edges and 12 inches at intermediate supports. Recommended nail schedules for high wind zones are described in APA Data File, *Roof Sheathing Fastening Schedules for Wind Uplift*, Form T325, available from APA.
5. Leave a 1/8-inch space at all end and edge joints to allow for panel expansion.

Preframed Roof Panels

Spans of 8 to 12 feet are usually the most practical with preframed panel construction, although spans to 30 feet are not uncommon. Unsanded 4x8-foot APA panels with stiffeners preframed at 16 or 24 inches on center (Figure 22) are common. The long dimension or strength axis of panel typically runs parallel to supports. Stiffeners and roof purlins provide support for all panel edges. Minimum nailing requirements for preframed panels are the same as for roof sheathing.

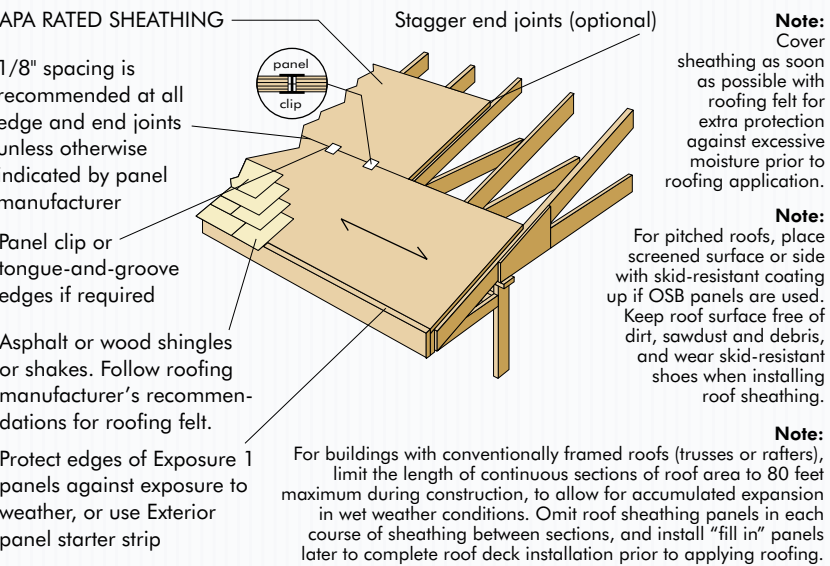
In preframed panels 8x8 feet or larger (Figure 23), the panel strength axis may run either parallel or perpendicular to stiffeners spaced 16 or 24 inches on center. Placing the strength axis across

TABLE 26
RECOMMENDED MINIMUM FASTENING SCHEDULE FOR APA PANEL ROOF SHEATHING (Increased nail schedules may be required in high wind zones.)

Panel Thickness ^(b) (in.)	Size	Nailing ^{(c)(d)}	
		Maximum Spacing (in.)	
		Supported Panel Edges ^(e)	Intermediate
5/16 - 1	8d	6	12 ^(a)
1-1/8	8d or 10d	6	12 ^(a)

(a) For spans 48 inches or greater, space nails 6 inches at all supports.
 (b) For stapling asphalt shingles to 5/16-inch and thicker panels, use staples with a 15/16-inch minimum crown width and a 1-inch leg length. Space according to shingle manufacturer's recommendations.
 (c) Use common smooth or deformed shank nails with panels to 1 inch thick. For 1-1/8-inch panels, use 8d ring- or screw-shank or 10d common smooth-shank nails.
 (d) Other code-approved fasteners may be used.
 (e) Fasteners shall be located 3/8 inch from panel edges.

FIGURE 21
APA PANEL ROOF SHEATHING



supports may require edge support such as panel clips or cleats between stiffeners at midspan in accordance with Table 24. Recommendations in Table 27 are based on long dimension or strength axis of the panel parallel to supports. Deflection limits are 1/180 of the span for total load; 1/240 for live load only. See Table 28 for design information on stiffeners for preframed panels. Nailing requirements for preframed panels are the same as for roof sheathing.



TABLE 27

RECOMMENDED ROOF LOADS (PSF) FOR APA RATED SHEATHING WITH STRENGTH AXIS PARALLEL TO SUPPORTS^(e) (f) (OSB, composite and 5-ply/5-layer plywood panels unless otherwise noted)

Panel Grade	Thickness (in.)	Span Rating	Maximum Span (in.)	Load at Maximum Span	
				Live	Total
APA STRUCTURAL I RATED SHEATHING	7/16	24/0, 24/16	24 ^(d)	20	30
	15/32	32/16	24	35 ^(a)	45 ^(a)
	1/2	32/16	24	40 ^(a)	50 ^(a)
	19/32, 5/8	40/20	24	70	80
	23/32, 3/4	48/24	24	90	100
APA RATED SHEATHING	7/16 ^(b)	24/0, 24/16	16	40	50
	15/32 ^(b)	32/16	24 ^(d)	20	25
	1/2 ^(b)	24/0, 32/16	24 ^(d)	25	30
	19/32	40/20	24	40 ^(c)	50 ^(c)
	5/8	32/16, 40/20	24	45 ^(c)	55 ^(c)
	23/32, 3/4	40/20, 48/24	24	60 ^(c)	65 ^(c)

(a) For 4-ply plywood marked PS 1, reduce load by 15 psf.

(b) Composite panels must be 19/32 inch or thicker.

(c) For composite and 4-ply plywood panels, reduce load by 15 psf.

(d) Solid blocking recommended at panel ends for 24-inch span.

(e) For guaranteed or warranted roofs, contact membrane manufacturer for acceptable deck.

(f) Provide edge support.

FIGURE 22

**PREFRAMED ROOF PANEL
(4' x 8' – APA Structural Panels
Strength Axis Parallel to Supports)**

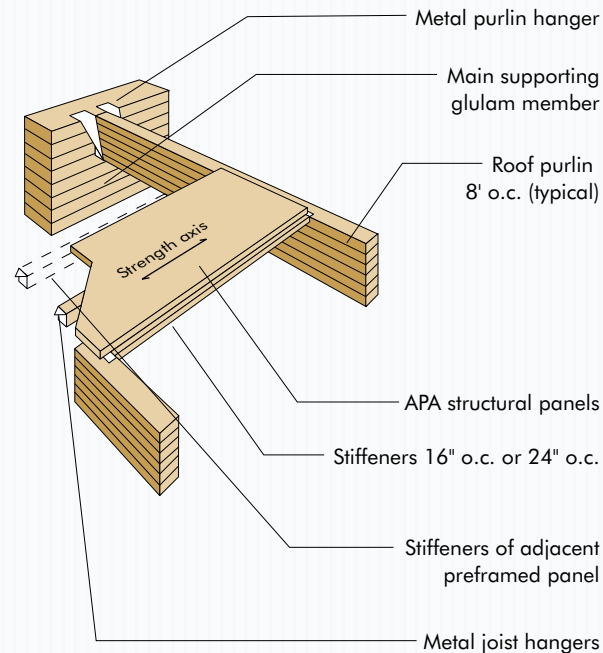


FIGURE 23

**PREFRAMED ROOF PANEL
(8' x 8' or larger – APA Structural Panels
Strength Axis Perpendicular to Supports)**

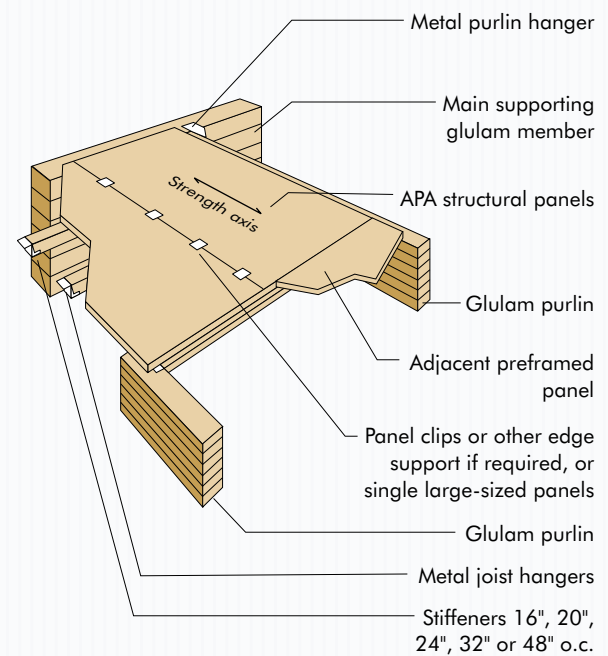


TABLE 28

STIFFENER LOAD-SPAN TABLES FOR PREFRAMED APA PANEL ROOF DECKS

Douglas Fir-Larch		Allowable Roof Live Load (psf) ^(a)											
Center-to-Center Purlin Spacing ^(b) (ft.)	Stiffener Size and Spacing (in.)	Select Structural			No. 1 & Btr			No. 1			No. 2		
		Strength ^(d)			Strength ^(d)			Strength ^(d)			Strength ^(d)		
		Defl.(c)	1.15	1.25	Defl.(c)	1.15	1.25	Defl.(c)	1.15	1.25	Defl.(c)	1.15	1.25
8	2 x 4 @ 16	37	67	73	35	51	57	33	41	46	31	36	40
	2 x 4 @ 24	23	41	46	21	31	34	19	24	27	18	21	23
	2 x 6 @ 16	144	154	168	136	121	133	129	99	109	121	88	97
	2 x 6 @ 24	96	99	109	91	78	85	86	63	69	81	56	61
	2 x 6 @ 32	72	61	68	68	47	52	64	38	42	61	33	37
Southern Pine		Allowable Roof Live Load (psf) ^(a)											
Center-to-Center Purlin Spacing ^(b) (ft.)	Stiffener Size and Spacing (in.)	Select Structural			No. 1 Dense			No. 1			No. 2		
		Strength ^(d)			Strength ^(d)			Strength ^(d)			Strength ^(d)		
		Defl.(c)	1.15	1.25	Defl.(c)	1.15	1.25	Defl.(c)	1.15	1.25	Defl.(c)	1.15	1.25
8	2 x 4 @ 16	35	87	96	35	58	64	33	53	59	31	41	46
	2 x 4 @ 24	21	55	60	21	35	39	19	32	36	18	24	27
	2 x 6 @ 16	136	205	223	136	137	150	129	129	141	121	95	104
	2 x 6 @ 24	91	133	146	91	88	97	86	83	91	81	60	66
	2 x 6 @ 32	68	83	91	68	54	60	64	50	56	61	36	40

(a) Final allowable load is the lesser of the loads as determined by deflection and stress.

(b) Actual span of stiffeners taken as 3-1/2 inches less than center-to-center spacing of purlins.

(c) Deflection limitations: Span/240 under live load only; Span/180 under total load, assuming a dead load of 10 psf.

(d) Loads limited by stress are based on two conditions of duration of load: 2 months, such as for snow (1.15); and 7 days (1.25); includes effects of 10 psf dead load.

Long Span Systems

Both preframed panel systems and direct application of sheathing to secondary or primary framing are common approaches in long span roof construction. Bay spacing and type of framing govern the choice.

Experience shows that panels over supports 48 inches on center often yield maximum economy. Panels with a Span Rating of 48/24 are good for at least 35 psf snow load and meet the requirements for most guaranteed or warranted roofs.

Figure 24 illustrates typical connections for engineered flat roof members.

Plywood Under Special Coatings

Chemical coatings for roofs have increased the range of design possibilities, particularly in larger commercial

structures with contoured or steeply pitched roof surfaces exposed to view.

The plywood thickness and span recommendations in Table 29 for plywood under special coatings assume installation with the **long dimension or strength axis of the panel perpendicular to supports** and liquid coatings applied directly to the plywood. Check local building codes for any required deviations from these recommendations. Allowable roof live load is based on the same deflection criteria as described in Table 24 for APA panel roof sheathing.

Exterior plywood is recommended for use under special coatings for roofs. Where the coating requires a very smooth base, use APA A-C Exterior or APA B-C Exterior plywood. Where maximum smoothness is not essential,

use APA C-C PLUGGED Exterior. Tongue-and-groove plywood (1/2 inch or thicker) or lumber blocking at panel edges is recommended. A 1/8-inch space is recommended at all edge and end joints unless otherwise indicated by panel manufacturer. If high-performance coatings are to be used for finish, check coating manufacturer's recommendations for panel joint treatment. Nail size, type and spacing recommendations are also given in Table 29.

Grades recommended above should also be specified when the structural wood deck is to be overlaid with a separate plywood layer to serve as substrate for special roof coatings. A 1/8-inch space is recommended at all edge and end joints unless otherwise indicated by panel manufacturer. Although minimum 1/4-inch plywood may be used over

TABLE 29

PLYWOOD THICKNESS AND MAXIMUM SPANS FOR ROOF DECKS UNDER SPECIAL COATINGS^(c)

Grade	Minimum Plywood Thickness (in.)	Maximum Support Spacing (in.)			Nail Type & Size ^(b)	Maximum Nail Spacing (in.)	
		Group 1	Groups 2 & 3	Group 4		Supported Panel Edges	Intermediate Supports
	11/32	16	—	—	8d common smooth ^(a) or ring- or screw-shank	6	12
APA A-C EXT	15/32, 1/2	24	24	16	8d common smooth ^(a) or ring- or screw-shank	6	12
APA B-C EXT	19/32, 5/8	32	24	24	8d ring- or screw-shank	6	12
APA C-C PLUGGED EXT	23/32, 3/4	40	32	32	8d ring- or screw-shank	6	12
	7/8	48	40	40	8d ring- or screw-shank	6	12 ^(d)

(a) Use only deformed-shank nails for curved surfaces.

(b) Nail type, size and spacing may vary for diaphragm designs.

(c) All panels will support at least 30 psf live load plus 10 psf dead load at maximum span.

(d) For spans 48 inches or greater, space nails maximum 6 inches at all supports.

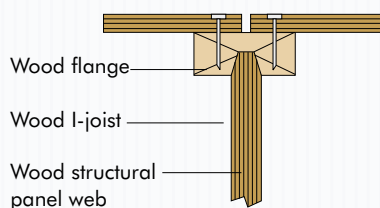
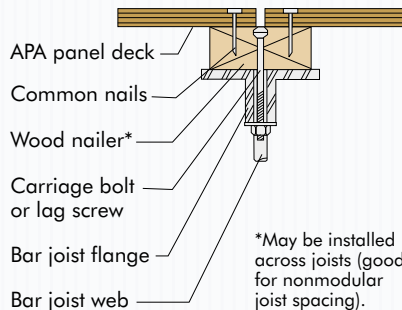
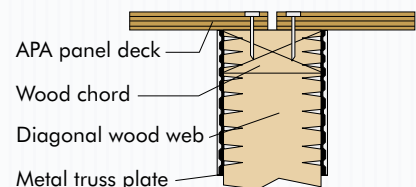
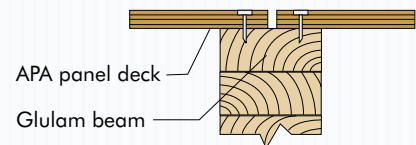
structural decks, 15/32 inch or thicker panels should be considered for best performance over uneven surfaces or when rain or high humidity is anticipated prior to application of roof coating. Use corrosion-resistant fasteners sized and spaced as recommended in Table 8.

APA Panel Soffits

Recommended spans for open and closed APA panel soffits are given in Tables 30 and 31. The recommendations in Table 30 for open soffits also apply to combined roof/ceiling construction. **Panels are assumed continuous over two or more spans with the long dimension or strength axis across supports** for both applications. For appearance purposes in open soffit construction, provide blocking, tongue-and-groove edges, or other suitable edge support. Panels will support at least 30 psf live load, plus 10 psf dead load.

For open soffit and nonstructural ceiling construction, panels designated Exposure 1 are recommended as a minimum (check local building code) where appearance is not a major consideration.

FIGURE 24

TYPICAL CONNECTIONS TO ENGINEERED FLAT ROOF MEMBERS**Panels Nailed to Wood I-Joist****Panels Nailed to Nailer Bolted to Steel Joist****Panels Nailed to Open-Web Parallel-Chord Wood Truss****Panels Nailed to Glulam Beam**

Only Exterior panels should be used for closed soffits.

At eaves where Exposure 1 sheathing is used for roof decking, protect panel edges against direct exposure to the weather with fascia trim.

Although unsanded and touch-sanded grades of plywood are often used for applications such as soffits, optimum appearance and finish performance is attained by using panels with textured or sanded A-grade faces. For panel grades other than APA RATED SIDING

TABLE 30

APA PANELS FOR OPEN SOFFIT OR FOR COMBINED ROOF DECKING-CEILING^{(a)(b)}

(Strength axis across supports. For APA RATED SHEATHING, where appearance is not a major concern, see Table 24.)

Maximum Span (inches)	Panel Description (All panels Exterior or Exposure 1)	Species Group for Plywood
16	15/32" APA RATED SIDING 303	1, 2, 3, 4
	15/32" APA MDO, Sanded and Touch-Sanded Plywood	1, 2, 3, 4
24	15/32" APA RATED SIDING 303	1
	15/32" APA MDO, Sanded and Touch-Sanded Plywood	1, 2, 3
	19/32" APA RATED SIDING 303	1, 2, 3, 4
	19/32" APA MDO, Sanded and Touch-Sanded Plywood	1, 2, 3, 4
	APA RATED STURD-I-FLOOR 16 oc	—
32	19/32" APA RATED SIDING 303	1
	19/32" APA MDO, Sanded and Touch-Sanded Plywood	1
	23/32" APA Textured Plywood ^(c)	1, 2, 3, 4
	23/32" APA MDO, Sanded and Touch-Sanded Plywood	1, 2, 3, 4
	APA RATED STURD-I-FLOOR 20 oc	—
48	1-1/8" APA Textured Plywood ^(c)	1, 2, 3, 4
	APA RATED STURD-I-FLOOR 48 oc	—

(a) All panels will support at least 30 psf live load plus 10 psf dead load at maximum span.

(b) For appearance purposes, blocking, tongue-and-groove edges or other suitable edge supports should be provided.

(c) Also see Table 24 for APA RATED SHEATHING/CEILING DECK.

TABLE 31

APA PANELS FOR CLOSED SOFFIT OR FOR NONSTRUCTURAL CEILING^{(a)(c)} (Strength axis across supports)

Maximum Span (in.) All Edges Supported	Nominal Panel Thickness	Species Group	Nail Size and Type ^(a)
24	11/32" APA ^(b)	All Species Groups	6d nonstaining box or casing
32	15/32" APA ^(b)		
48	19/32" APA ^(b)		8d nonstaining box or casing

(a) Space nails maximum 6 inches at panel edges and 12 inches at intermediate supports for spans less than 48 inches; 6 inches at all supports for 48-inch spans.

(b) Any suitable grade panel which meets appearance requirements – Exterior for closed soffits, Exposure 1 or Exterior for nonstructural ceiling.

(c) For appearance purposes, blocking, tongue-and-groove edges or other suitable edge supports should be provided.

FIGURE 25

OPEN SOFFIT

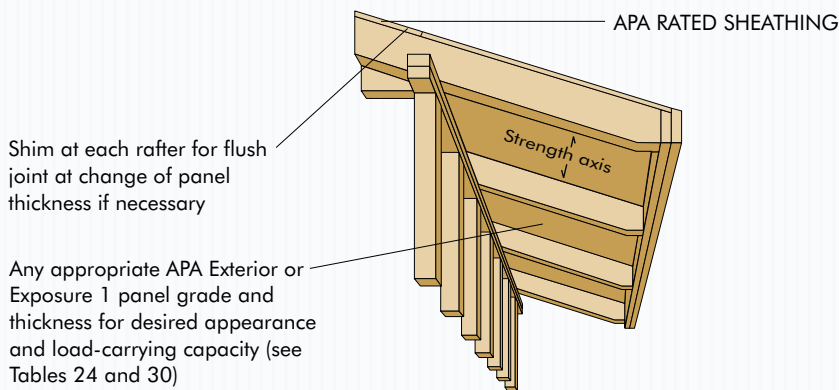
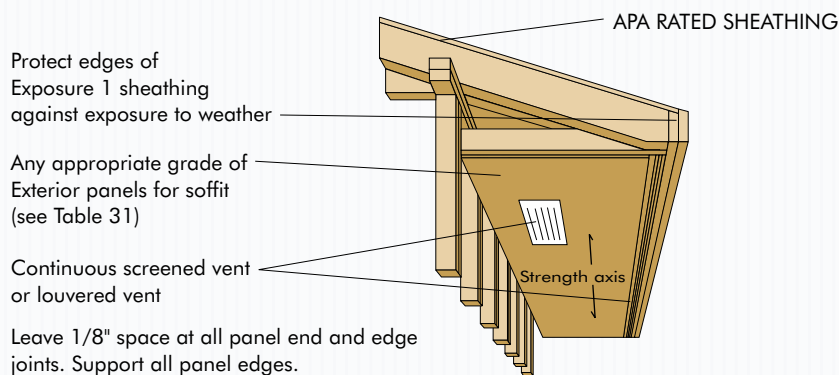


FIGURE 26

CLOSED SOFFIT



303, top-quality acrylic latex house paint systems provide best performance (see page 48). Face-checking (separations between fibers parallel to the grain of the face veneer) can be expected on non-overlaid plywood which is exposed to the outdoors, even when finished. If a smooth, check-free surface is desired, use Medium Density Overlay (MDO) plywood.

APA Panel Roof Diaphragms

With only slight design modifications, any APA panel roof deck system described in the previous sections will

also function as an engineered diaphragm to resist high wind and seismic loading. A diaphragm's ability to function effectively as a beam, transferring lateral loads to shear walls, is related to the quality of the connections. Nailing is critical since shears are transmitted through these fasteners. Common nails provide required strength. Other nail types may be used when their lateral bearing values are considered in the design. Load-carrying capacity is highest when the diaphragm is blocked. Where 1-1/8" roof panels are desired, such as for Heavy Timber con-

struction (see page 64), shear values for 19/32" panels are used. Blocked shear values for 1-1/8" panels may be obtained by specifying stapled T&G edges. Staples shall be 16 gauge, 1" long with a 3/8" crown, driven through the T&G edges 3/8" from the joint so as to penetrate the tongue. Staples shall be spaced at one-half of the boundary nail spacing for Cases 1 and 2, and at one-third the boundary nail spacing for Case 3 through 6, as illustrated in Table 32. Table 32 gives panel and fastening recommendations for roof diaphragms. Panels and framing are assumed already designed for perpendicular loads. To design a diaphragm, follow these steps:

1. Determine lateral loads and resulting shears.
2. Determine nailing schedule (Table 32). Consider load direction with respect to joints.
3. Compute chord stress due to bending moment. Provide adequate splices. Check deflection. Check anchorage of boundary framing (e.g., chords) to walls.

For information about developing higher diaphragm shears than shown in Table 32, See *Diaphragms and Shear Walls*, APA Form L350.

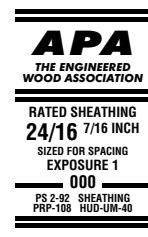
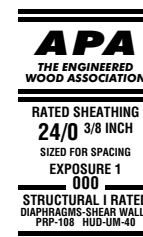


TABLE 32

RECOMMENDED SHEAR (POUNDS PER FOOT) FOR HORIZONTAL APA PANEL DIAPHRAGMS WITH FRAMING OF DOUGLAS-FIR, LARCH OR SOUTHERN PINE^(a) FOR WIND OR SEISMIC LOADING

Panel Grade					Blocked Diaphragms				Unblocked Diaphragms	
					Nail Spacing (in.) at diaphragm boundaries (all cases), at continuous panel edges parallel to load (Cases 3 & 4), and at all panel edges (Cases 5 & 6) ^(b)				Nails Spaced 6" max. at Supported Edges ^(b)	
					6	4	2-1/2 ^(c)	2 ^(c)	Case 1 (No unblocked edges or continuous joints parallel to load)	All other configurations (Cases 2, 3, 4, 5 & 6)
					Nail Spacing (in.) at other panel edges (Cases 1, 2, 3 & 4) ^(b)					
Common Nail Size	Minimum Nail Penetration in Framing (inches)	Minimum Nominal Panel Thickness (inch)	Minimum Nominal Width of Framing Member (inches)	6	6	4	3			
APA STRUCTURAL I grades	6d ^(e)	1-1/4	5/16	2 3	185 210	250 280	375 420	420 475	165 185	125 140
	8d	1-3/8	3/8	2 3	270 300	360 400	530 600	600 675	240 265	180 200
	10 ^(d)	1-1/2	15/32	2 3	320 360	425 480	640 720	730 820	285 320	215 240
APA RATED SHEATHING APA RATED STURD-I-FLOOR and other APA grades except Species Group 5	6d ^(e)	1-1/4	5/16	2 3	170 190	225 250	335 380	380 430	150 170	110 125
			3/8	2 3	185 210	250 280	375 420	420 475	165 185	125 140
			3/8	2 3	240 270	320 360	480 540	545 610	215 240	160 180
			7/16	2 3	255 285	340 380	505 570	575 645	230 255	170 190
	8d	1-3/8	15/32	2 3	270 300	360 400	530 600	600 675	240 265	180 200
			15/32	2 3	290 325	385 430	575 650	655 735	255 290	190 215
			19/32	2 3	320 360	425 480	640 720	730 820	285 320	215 240
			10d ^(d)	1-1/2						

(a) For framing of other species: (1) Find specific gravity for species of lumber in the AFPA National Design Specification. (2) Find shear value from table above for nail size for actual grade. (3) Multiply value by the following adjustment factor: Specific Gravity Adjustment Factor = $[1 - (0.5 - SG)]$, where SG = specific gravity of the framing. This adjustment shall not be greater than 1.

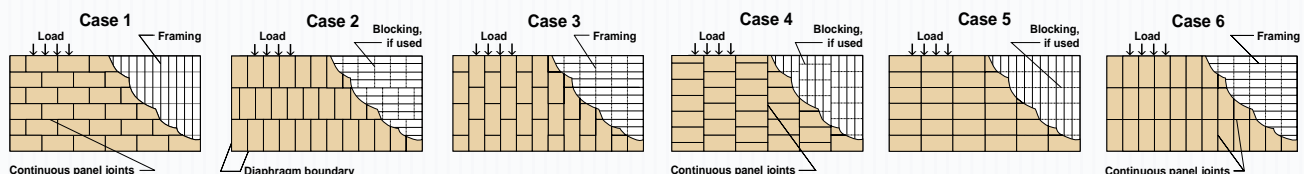
(b) Space nails maximum 12 inches o.c. along intermediate framing members (6 in. o.c. when supports are spaced 48 in. o.c. or greater). Fasteners shall be located 3/8 inch from panel edges.


(c) Framing at adjoining panel edges shall be 3-in. nominal or wider, and nails shall be staggered where nails are spaced 2 inches o.c. or 2-1/2 inches o.c.

(d) Framing at adjoining panel edges shall be 3-in. nominal or wider, and nails shall be staggered where 10d nails having penetration into framing of more than 1-5/8 inches are spaced 3 inches o.c.

(e) 8d is recommended minimum for roofs due to negative pressures of high winds.

Notes: Design for diaphragm stresses depends on direction of continuous panel joints with reference to load, not on direction of long dimension or strength axis of sheet. Continuous framing may be in either direction for blocked diaphragms.



A construction worker is shown on a ladder, working on the roof of a building. The worker is wearing a dark jacket and jeans, and is using a tool to install wood structural panels. The roof is made of light-colored wood framing, and the panels being installed are a darker, textured material. The background is a clear blue sky.

BUILDING REQUIREMENTS AND RELATED PANEL SYSTEMS

Fire-resistant Construction

Protected Construction

Protected construction includes typical floor-ceiling, roof-ceiling or wall assemblies with wood structural panels fastened to wood or steel framing, and a fire-resistive material such as gypsum wallboard, plaster or mineral acoustical tile added to give primary protection to framing. The structural panels slow flame passage and temperature rise while reinforcing supports against collapse under load.

Assemblies are rated in fire tests by Underwriters Laboratories (U.L.) and other agencies. Over 40 floor-ceiling (and/or roof-ceiling) systems using wood structural panels are described in the U.L. *Fire Resistance Directory*. They are accepted as rated constructions by most building codes. Two examples of one-hour-rated floor-ceiling assemblies are shown in Figure 27; several two-hour-rated wood framed assemblies also are described in the U.L. *Directory*.

Building Requirements

In many fire-resistant floor-ceiling assemblies, a two-layer floor system (15/32-inch subfloor and 19/32-inch underlayment) is used, although several have single-layer 5/8-inch or thicker combination subfloor-underlayment panels. Any finish floor material may be used. Most codes permit omission of the top panel layer in roof assemblies.

Plywood siding or wall sheathing in combination with gypsum sheathing and wallboard on studs is recognized by code officials for one-hour load-bearing exterior walls. A typical example – APA RATED SIDING over 5/8-inch Type X gypsum sheathing attached to 2x studs 16 or 24 inches on center – is illustrated in Figure 28, page 63. Under two of the model building codes, the

fire-resistive rating for exterior walls applies only to the inside of the wall when separation to the property line is greater than 5 feet. In this common situation, the gypsum sheathing can be omitted under the siding as noted in Figure 28.

Fire-rated protected wall assemblies will qualify for the one-hour rating if other materials are added over the fire-resistive materials. For example, APA RATED SIDING panels or lap siding may be attached to the outside of a rated wall without impairing the rating.

Roof Coverings

The fire resistance ratings of roofing materials are listed as Class A, B, or C in descending order of fire protection afforded. Their use is prescribed by building codes, and also affects insurance rates. Untreated APA RATED SHEATHING panels are recognized as a structural roof deck substrate for rated roof coverings. For individual requirements, see the U.L. *Roofing Materials and Systems Directory*.

Wall and Ceiling Paneling

The Flame Spread Classification of materials used for interior wall and ceiling finish (and occasionally for other applications) is usually limited by building codes for certain occupancies. Tests have shown that untreated APA wood structural panels will develop flame spread index and smoke index values of 200 or less, which puts them in a Class III (or C) category.

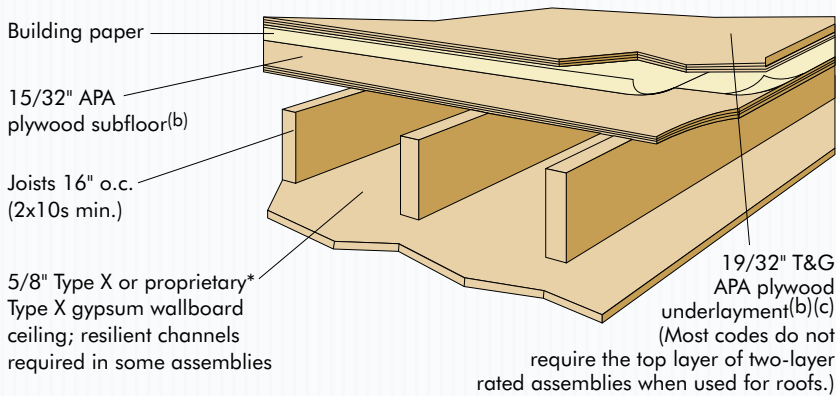
Panels are therefore suitable as interior finish for most applications. Certain more restrictive locations, such as exitways, require a Class I or Class II rating which can be achieved by the use of fire-retardant-treated plywood. (See page 15.)

FIGURE 27

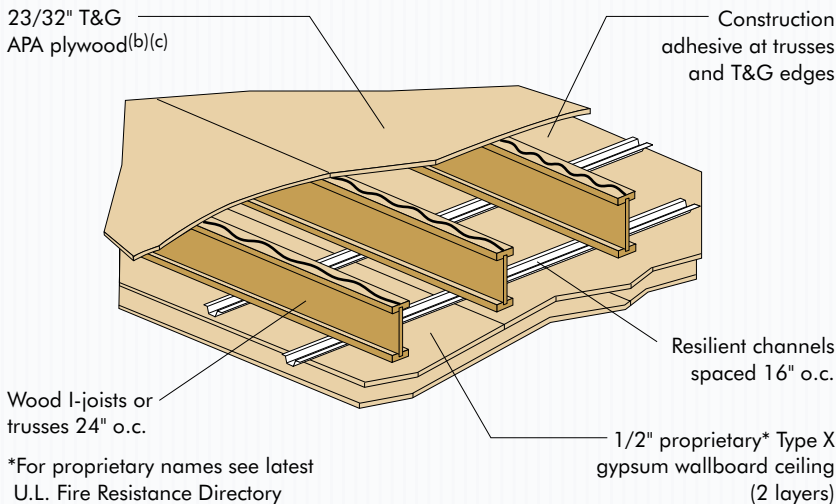
ONE-HOUR FIRE-RATED COMBUSTIBLE FLOOR/CEILING (OR ROOF/CEILING) ASSEMBLIES

Some rated assemblies incorporate proprietary products. When designing and specifying, check the Underwriters Laboratories Fire Resistance Directory for complete details on a particular assembly. A change in details may affect fire resistance of the assembly.

1. Two-layer floor systems with joists.^(a) For details, see U.L. Design Nos. L001, L003, L004, L005, L006, L201, L202, L206, L208 (1-1/2 hr), L209, L210, L211 (2 hr), L212, L501, L502, L503, L505 (2 hr), L511 (2 hr), L512, L514, L515, L516, L519, L522, L523, L525, L526, L533, L535, L536 (2 hr), L537, L541 (2 hr) and L545. Also see U.L. Designs No. L524 and L527 (1-1/2 hr single layer) with steel joists spaced 24" o.c., and L521 with wood trusses spaced 24" o.c.



2. Single-layer floor systems with wood I-joists or trusses. For details, see U.L. Design Nos. L528, L529, L534, L542 and L544 (shown). Also see U.L. Design No. L513 for single-layer floor system with lumber joists spaced 24" o.c.



Note:

(a) Substitution of 1-1/8" APA RATED STURD-I-FLOOR 48 oc for the combination of subfloor, paper, and underlayment is often allowed. Check with local Building Official.

(b) Tests have shown that substitution of OSB or composite APA RATED SHEATHING subfloor and APA RATED STURD-I-FLOOR underlayment for the plywood panels in rated assemblies will not jeopardize fire-resistance ratings. Substitution is based on equivalent panel thickness, except that 7/16" OSB subfloor panels may be used in place of 15/32" plywood subfloor panels in two-layer assemblies. OSB panels are listed as alternates to plywood subflooring or finish flooring in U.L. Design Nos. L501, L503, L505 (2hr), L508, L511 (2hr), L513, L514, L516, L521, L526, L528, L529, L532 (1-1/2 hr), L539, L540, L543, L544, L546, L548, L550, L551 and L552.

(c) Lightweight concrete or gypsum concrete floor topping permitted over single-layer floor or as alternate to plywood underlayment in many assemblies (check details).

Structural Glued Laminated Timber (Glulam)

A structural member's fire resistance is measured by the time it can support its design load during a fire. An exposed beam or column sized for a minimum one-hour fire resistance will support its full design load for at least one hour during standard fire test conditions which simulate an actual fire.

Beams. Glulam beams 6-3/4" and 8-3/4" wide can be adapted to a one-hour fire rating in accordance with procedures recognized by the model codes. For these widths, there is a minimum depth for a one-hour fire rating. The minimum depth increases when the design calls for the beam to be exposed on four rather than three sides. See Table 33.

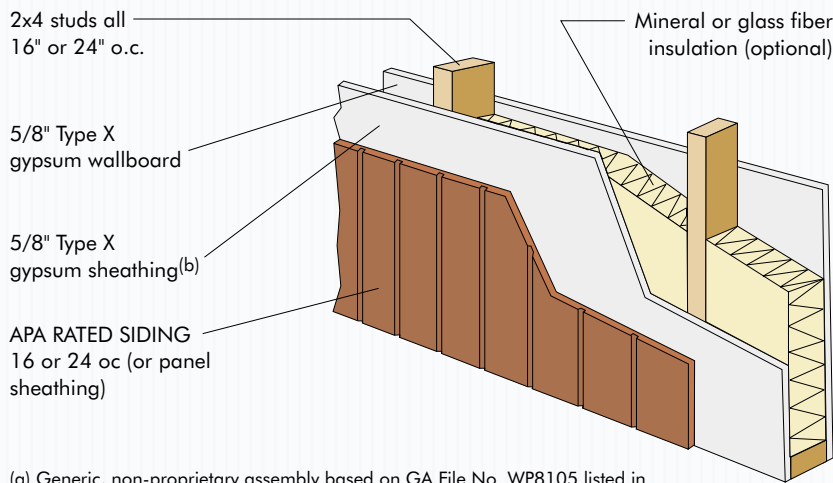
To adapt beams whose dimensions qualify them for one-hour fire rating, the basic layup is modified as shown in Figure 29. One core lamination from the center of the beam is required by an additional tension lamination.

Columns. Column length determines the minimum size for one-hour ratings. The column size needed for a one-hour fire rating is determined by calculating the ℓ/d and then using the appropriate minimum dimensions; see Table 34.

Columns generally need no special layup to qualify for a one-hour fire rating. For both 8-3/4" and 10-3/4" widths, all columns meeting the minimum size standard satisfy the one-hour fire rating requirement.

As with all structural framing, final specifications of members designed to have one-hour fire resistance should be carefully checked by a professional engineer or architect to assure compliance with all local building codes.

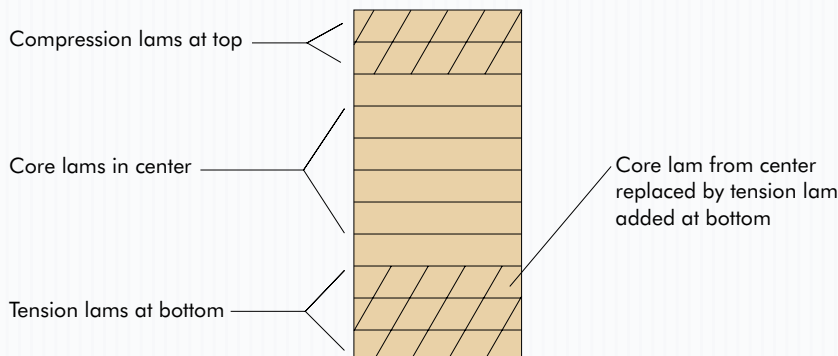
FIGURE 28

ONE-HOUR FIRE-RATED EXTERIOR LOAD-BEARING WALL ASSEMBLY^(a)

(a) Generic, non-proprietary assembly based on GA File No. WP8105 listed in Gypsum Association Fire Resistance Design Manual, referenced in the model building codes. Mineral or glass fiber batt insulation (optional).

(b) Exterior layer of gypsum sheathing not required under the National and Standard Building Codes, or the International Building Code, when separation is greater than 5 feet. Check local provisions. See U.L. Design U356 in U.L. Fire Resistance Directory.

FIGURE 29

**ONE-HOUR FIRE-RATED GLULAM BEAM
(Layout for simple span)**

Metal Connectors. In structures using one-hour rated glulams, supporting metal connectors and fasteners also must be designed to achieve a one-hour fire rating. A 1-1/2" covering of wood, 5/8" fire-rated (Type X) gypsum wallboard or any coating approved for a one-hour rating provides the needed protection.

For further information, see EWS Technical Note EWS Y245, *Calculating Fire Resistance of Glulam Beams and Columns*.

TABLE 33

ONE-HOUR FIRE-RATED GLULAM BEAMS – MINIMUM DEPTHS FOR 6-3/4" AND 8-3/4" WIDE BEAMS

Beam Width (inches)	Minimum Depth (inches)	
	3 Sides Exposed	4 Sides Exposed
6-3/4	13-1/2	27
8-3/4	7-1/2	13-1/2

TABLE 34

ONE-HOUR FIRE-RATED GLULAM COLUMNS – MINIMUM DEPTHS FOR 8-3/4" AND 10-3/4" COLUMN WIDTHS

ℓ/d Criteria	Column Width (in.)	Minimum Depth (inches)	
		3 Sides Exposed	4 Sides Exposed
$\ell/d > 11$	8-3/4	15	30
	10-3/4	10-1/2	13-1/2
$\ell/d \leq 11$	8-3/4	9	12
	10-3/4	7-1/2	10-1/2

ℓ = column length in inches.

d = column least cross-sectional dimension in inches.

Heavy Timber Construction

Model building codes also recognize Heavy Timber wood construction systems, which can simplify roof or floor construction while providing superior fire resistance. Heavy Timber construction does not constitute one-hour fire resistance, however.

Under fire conditions, large size timber members develop a surface char layer which acts as insulation to slow the burning process. In addition, Heavy Timber construction does not permit concealed wall or ceiling spaces where fire can spread. Years of fire service experience shows that the structural performance of Heavy Timber construction systems under fire conditions is markedly superior to most unprotected “noncombustible” (steel) structures.

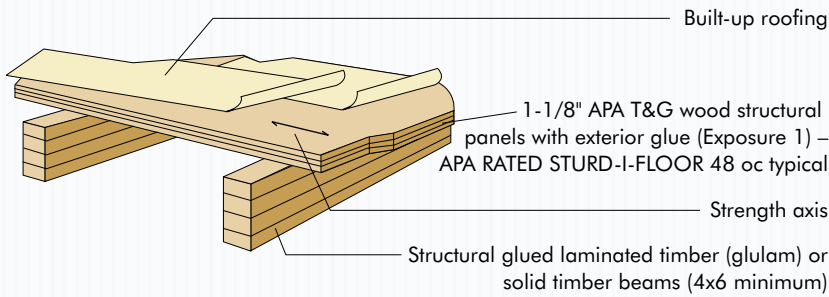
See Table 35 for minimum structural member sizes required by model building codes for Heavy Timber construction. Structural glued laminated timber (glulams) also qualifies for Heavy Timber construction systems when members conform to required sizes.

Insurance rating bureaus and all of the model building codes accept 1-1/8-inch tongue-and-groove wood structural panels with exterior glue (Exposure 1) as an alternative to two-inch nominal tongue-and-groove lumber decking in heavy timber roof construction.

Typical construction (Figure 30) consists of tongue-and-groove APA RATED STURD-I-FLOOR 48 oc Exposure 1 (or 1-1/8-inch tongue-and-groove APA RATED SHEATHING Exposure 1 – Check local availability before specifying). Heavy timber beams must be 4x6 minimum and are normally spaced 48 inches on center. For an exposed ceiling with improved appearance, 1-1/8-inch textured wood

FIGURE 30

HEAVY TIMBER ROOF CONSTRUCTION



structural panels APA RATED SHEATHING/CEILING DECK panels can be specified.

Heavy timber floors may also be constructed with 15/32-inch wood structural panels over three-inch planks.

For additional information on fire-resistant construction, see *APA Design/ Construction Guide: Fire-Rated Systems*, Form W305.

Wind-resistive Roofs

Wind ratings are based on a roof system’s performance in wind uplift tests. Systems meeting U.L. requirements are assigned a semi-wind-resistive classification (Class 30 or 60) or fully-wind-resistive classification (Class 90).

Many of the fire-rated assemblies also can qualify for these ratings. Heavy Timber usually is accorded semi-wind-resistive recognition.

There are over 70 U.L. listed roofing/ roof deck systems with plywood sheathing for fully-wind-resistive Class 90 ratings. One of the systems, NM519, is illustrated in Figure 31. Another is NM520, a panelized roof deck of 15/32-inch APA RATED SHEATHING 32/16 Exposure 1 plywood marked PS 1 (CDX, 4 plies minimum, all-Group 1

TABLE 35

DIMENSIONS OF COMPONENTS FOR HEAVY TIMBER CONSTRUCTION (TYPICAL CODE PROVISIONS)

Heavy Timber construction is generally defined in building codes and standards by the following minimum sizes for the various members or portions of a building:

Inches, nominal	
Columns-supporting floor loads	8 x 8
Supporting roof and ceiling loads only	6 x 8
Floor framing	
Beams and girders	6 wide x 10 deep
Arches and trusses	8 in any dimension
Roof framing – not supporting floor loads	
Arches springing from grade	6 x 8 lower half 6 x 6 upper half
Arches, trusses, other framing springing from top of walls, etc.	4 x 6
Floor (covered with 1-inch nominal flooring, 15/32- or 1/2-inch wood structural panels, or other approved surfacing)	
Splined or tongue-and-groove plank	3
Planks set on edge	4
Roof decks	
Splined or tongue-and-groove plank	2
Plank set on edge	3
Tongue-and-groove wood structural panels	1-1/8

species) on 2-inch nominal stiffeners spanning eight feet between purlins framed into glulam beams. See Figure 32 for further information. This panelized roof is commonly used for seismic or wind resistance, utilizing the diaphragm shear strength of the plywood.

Other fully-wind-resistive Class 90 roof systems with proprietary metal roofing panels, using plywood or OSB panels as a roofing substrate over steel decking, or as structural roof sheathing, also meet U.L. requirements. See Figure 33.

For additional information, see *APA Design/Construction Guide: Nonresidential Roof Systems*, Form A310 and U.L. *Roof Materials and Systems Directory*.

Noise Transmission Control

While some attention to sound control may be desirable in certain types of single-family residential buildings, it is mandatory in multifamily, commercial and industrial construction.

Selection of the correct noise-resistant surface and insulation assemblies is based on Sound Transmission Class (STC) and Impact Insulation Class (IIC). The STC rates a structural assembly's ability to reduce airborne noise. Most authorities agree that a multi-occupancy residential floor or wall should have an STC rating of at least 45, while over 50 is considered premium construction. Below 40, loud speech can be audible as a murmur and privacy and comfort are impaired. The level of background noise affects the choice of STC.

The IIC ratings define the capacity to control impact noise and have replaced the earlier Impact Noise Rating (INR). In most cases, required IIC rating values are about the same as for STC.

FIGURE 31

FULLY-WIND-RESISTIVE ROOF ASSEMBLY — U.L. CLASS 90 (NM519)

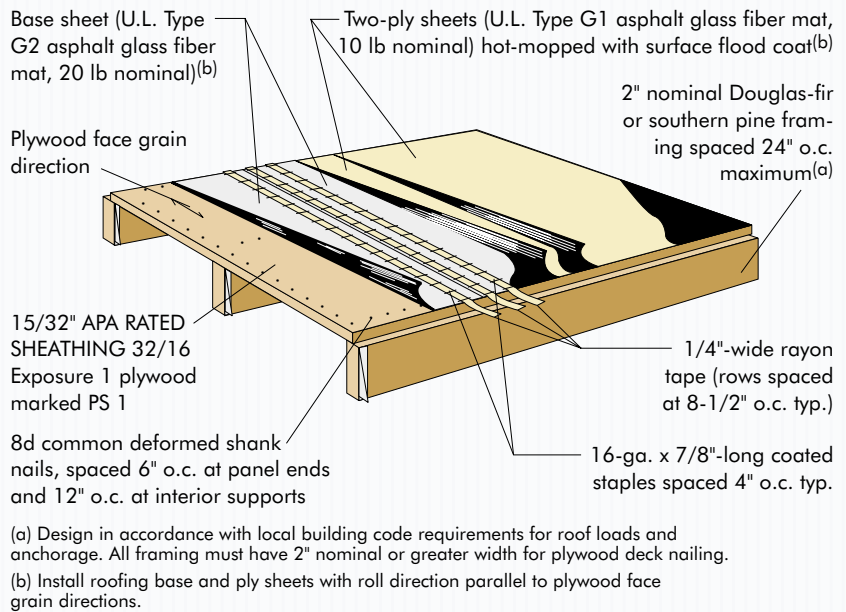
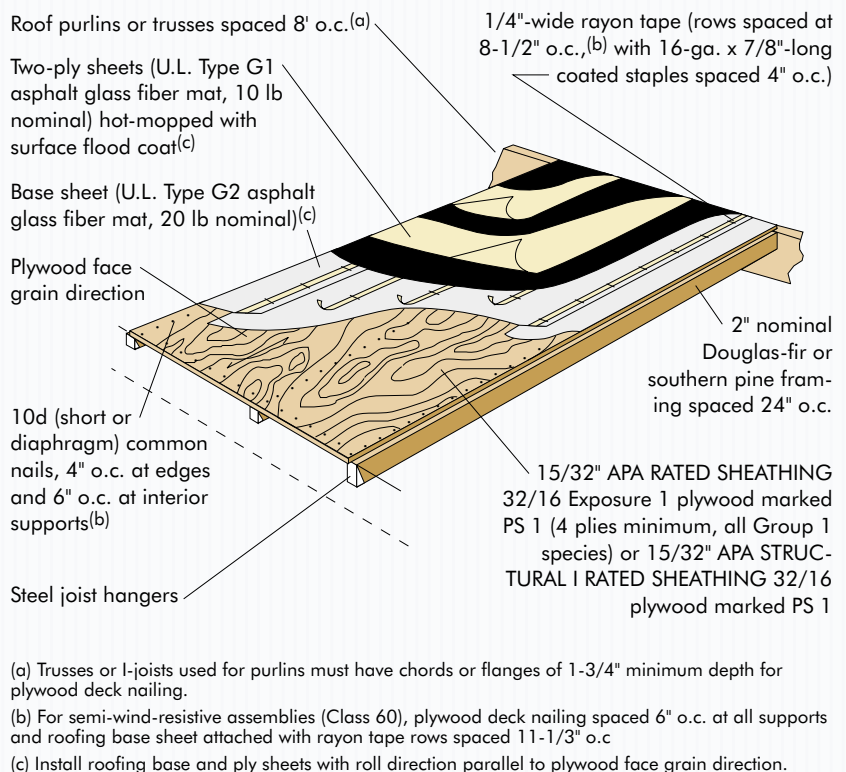


FIGURE 32

FULLY-WIND-RESISTIVE ROOF ASSEMBLY — U.L. CLASS 90 (NM520)



Figures 34 and 35 show only two of the many sound-resistant floor and wall assemblies that can be obtained with wood structural panels. Some floor-ceiling assemblies also qualify as fire-rated construction.

While many listed assemblies were tested using plywood, other APA OSB and composite structural-use panels may be substituted on a thickness for thickness basis. Because of their similar strength and stiffness properties and slightly higher density, use of these products in lieu of plywood will not compromise the STC or IIC ratings of the tested systems.

For additional information, see *APA Design/Construction Guide: Noise-Rated Systems*, Form W460.

FIGURE 34

**NOISE-RESISTANT PARTY WALL
STC = 46**

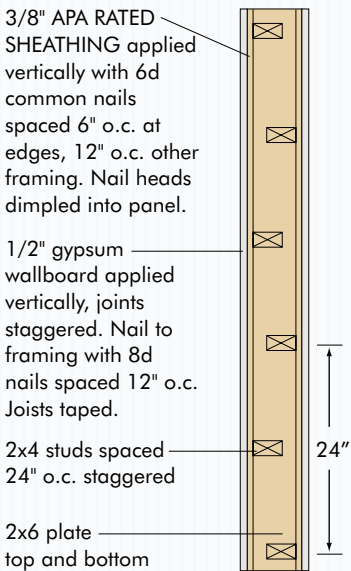
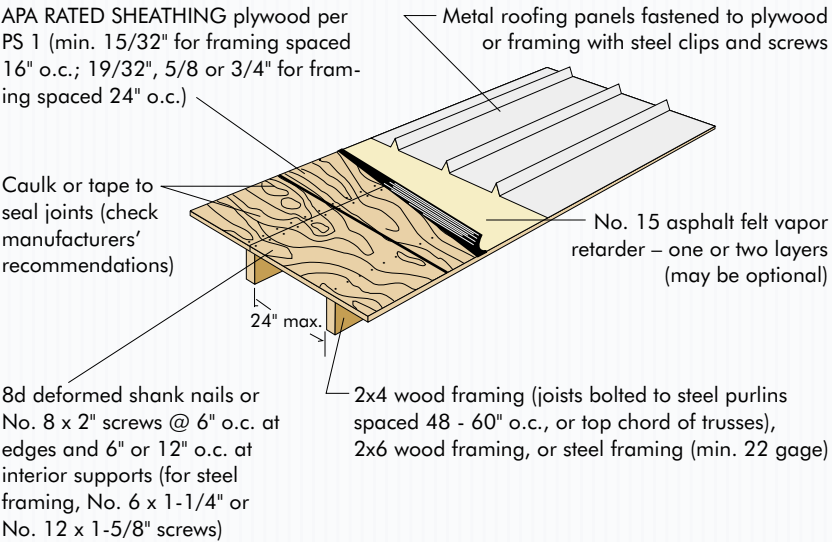


FIGURE 33

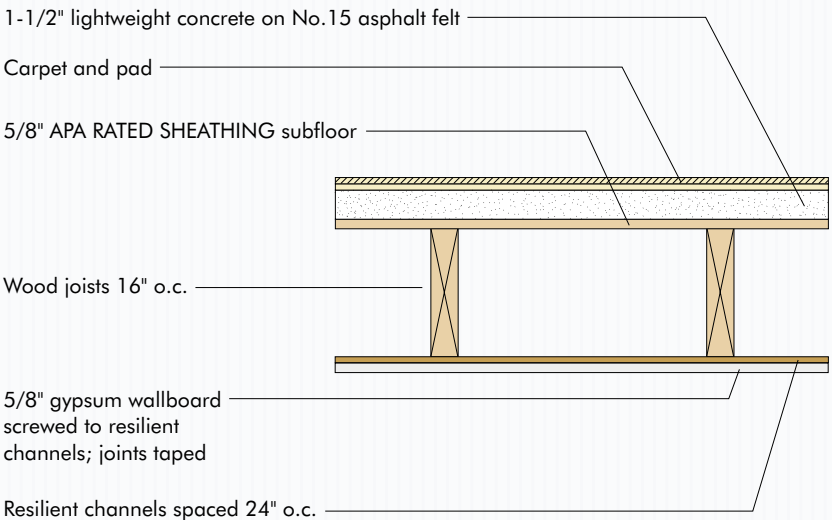
METAL ROOFING PANELS — U.L. CLASS 90(a)



(a) Some rated assemblies and constructions incorporate OSB sheathing and proprietary products. When designing and specifying, check the Underwriters Laboratories (U.L.) Roofing Materials and Systems Directory (Category TGKX) for complete details on a particular assembly in U.L. Construction Nos. 200-500 (series). A change in details may affect the wind uplift classification of the assembly.

FIGURE 35

**NOISE-RESISTANT FLOOR ASSEMBLY(a)
(Lightweight Concrete Over APA Panels) STC = 58; IIC = 73**



(a) Also meets minimum construction requirements for one-hour fire-rated floor-ceiling assembly per Underwriters Laboratory (U.L.) Design No. L514. Ref. Geiger and Hamme, Inc. tests CCA-10MT and CCA-11MT (1972).

Energy Conservation

Insulating Exterior Walls

With adoption of more stringent regulations concerning building insulation, it is increasingly important to build walls to meet new requirements as efficiently as possible. Installation of APA RATED SIDING panels yields tight construction to minimize heat loss due to air infiltration. Framed walls also can be easily insulated to provide U values found in energy standards. Figure 36 illustrates two construction options and their corresponding U values. One of the assemblies uses APA RATED SIDING direct to studs, and one shows siding applied over rigid foam insulation.

Figure 36 shows the installation of the vapor retarder on the inside of the wall framing for typical construction. Local climatic conditions, energy codes or standard construction practices may vary the actual presence or location of the vapor retarder.

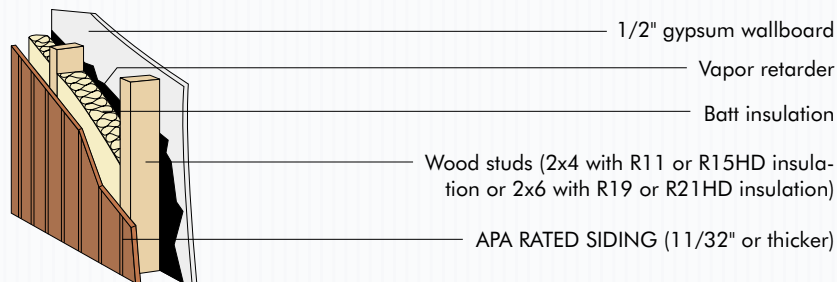
Insulating Panel Roofs

Insulating APA panel roof decks is simpler, quicker and less expensive than other decks since batt insulation can be applied on the underside of the deck when ventilation is provided – and roofing on top – without further preparation. Most metal roof systems, on the other hand, require special rigid insulation on top of the deck to provide the smooth surface needed for roofing. The panel deck with blanket insulation also provides better sound absorption, an important consideration in commercial, industrial and institutional construction.

FIGURE 36

ENERGY-CONSERVING STURD-I-WALL ASSEMBLIES

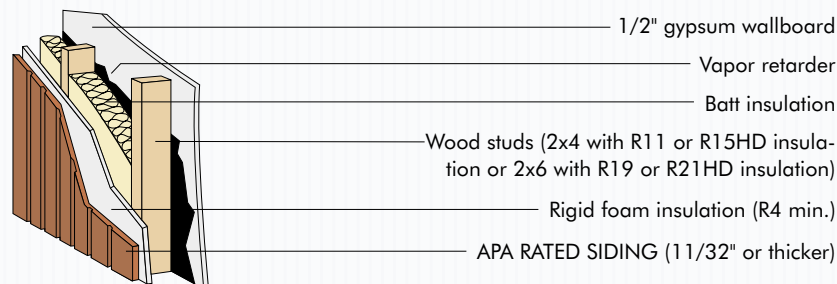
APA RATED SIDING DIRECT TO STUDS



	R
Outside surface (15 mph wind)	0.17
APA RATED SIDING	0.43–0.78
Batt insulation	
Option A – R11	11.00
Option B – R15HD (high density)	15.00
Option C – R19	18.00 ^(a)
Option D – R21HD (high density)	21.00
1/2" gypsum wallboard	0.45
Inside surface (still air)	0.68

Insulation Option	Average U	Minimum Effective R = 1/U
A	0.100	10.01
B	0.086	11.66
C	0.065	15.36
D	0.060	16.70

APA RATED SIDING OVER RIGID FOAM INSULATION SHEATHING



	R
Outside surface (15 mph wind)	0.17
APA RATED SIDING	0.43–0.78
Rigid foam insulation	4.00 (min.)
Batt insulation	
Option A – R11	11.00
Option B – R15HD (high density)	15.00
Option C – R19	18.00 ^(a)
Option D – R21HD (high density)	21.00
1/2" gypsum wallboard	0.45
Inside surface (still air)	0.68

Insulation Option	Average U	Minimum Effective R = 1/U
E	0.070	14.37
F	0.061	16.42
G	0.050	19.87
H	0.047	21.44

(a) When compressed to 5-1/2" thickness.

(b) Average U values include adjustment for 25% framing area with studs spaced 16" o.c. When studs are spaced 24" o.c. (22% framing area), average U values are slightly lower and corresponding R values are higher. Average U value is based on R value at framing of 4.38 for 2x4 wood studs and 6.88 for 2x6 wood studs.

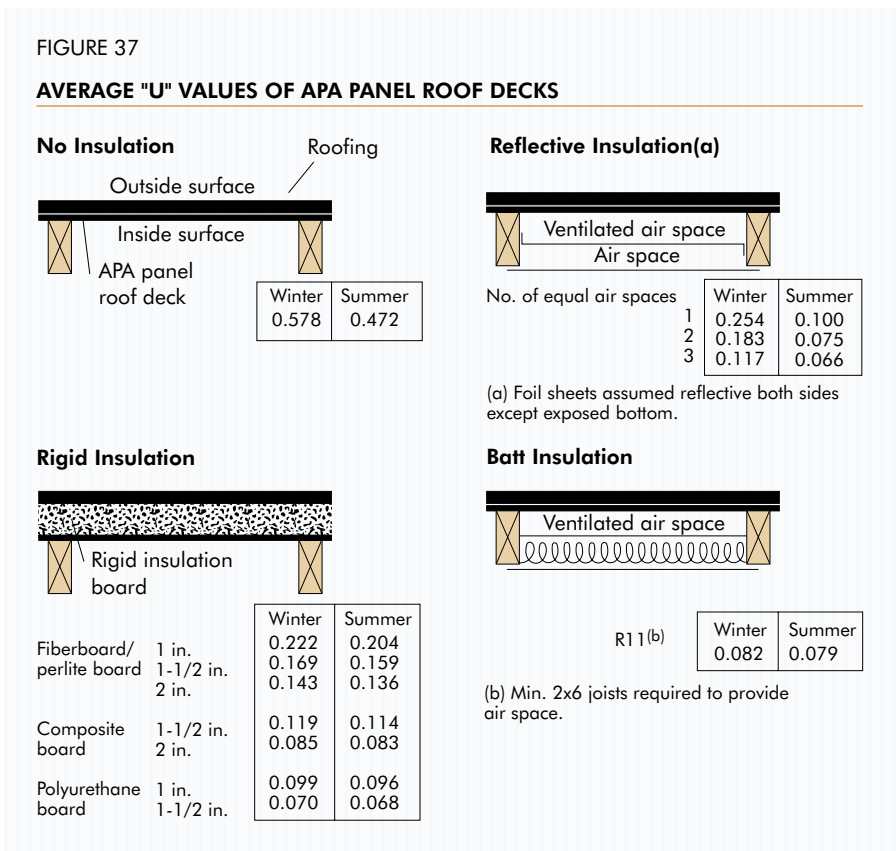
A wood frame-panel roof deck system can be effectively insulated through a variety of techniques. Figure 37 shows four APA panel roof decks – three with insulation and one without. Average U values for below-deck insulation include adjustment for 8 percent framing area.

Condensation:
Its Cause and Control

Today’s construction techniques usually produce a far better sealed and insulated building than those built in the past. At the same time, the modern house is likely to be equipped with appliances that give off moisture. It is more important than ever before, therefore, to provide adequate measures for controlling moisture and condensation. Lack of attention to this area may cause difficulties and costly callbacks.

Studies show that moisture originates both inside and outside the structure. Trouble may start with condensation on the underside of roof decking in the attic. Moisture transmission through walls can cause paint failures on exterior walls. The solution is adequate ventilation and properly placed moisture vapor retarders. The latter should always be located on or near the warm side of walls and floors. Ceiling vapor retarders are typically omitted where attics are well ventilated.

Minimum ventilation requirements for both attic and crawl space appear in the CABO One and Two Family Dwelling Code, the International Residential Code, and in other model building codes. The requirements are based on the ratio of the free ventilation area to the area to be ventilated. The required ratio is 1 to 150, applicable to both crawl spaces and attic areas. When a ground cover is placed in the crawl



space, the crawl space ventilation ratio may be reduced to 1 to 1500. The ratio in the attic area may be reduced to 1 to 300 provided: 1) a vapor retarder having a transmission rate not exceeding 1 perm is installed on the warm side of the ceiling, or 2) at least 50 percent of the required ventilating area is provided by ventilators located in the upper portion of the space to be ventilated, with the balance of the required ventilation provided by eave or cornice vents. In general, condensation can be controlled with a vapor retarder placed on the warm side of the walls and below concrete slabs or as a ground cover in crawl spaces, along with adequate ventilation in attics and crawl spaces. Ventilation should not be cut off at any time during the year when it is the only means of moisture control in crawl

spaces. In cold climates, low temperatures beneath the first floor may be expected in a ventilated crawl space, and insulation will be required in the floor and around exposed mechanical lines. When a vapor retarder is installed for ground cover, vents may be closable and the perimeter foundation wall may be insulated in lieu of the floor. Moisture control recommendations for low slope APA panel roof decks are described in Engineered Wood Systems (EWS) Technical Note, *Moisture Control in Low Slope Roofs*, Form EWS R525, available from APA. Additional information is available in Engineered Wood Systems (EWS) Technical Note, *Controlling Decay in Wood Construction*, Form EWS R495.

Thermal Resistance of Wood Structural Panels

For most wood structural panel applications, the most important thermal quality is resistance, or insulating effectiveness. While wood structural panels include plywood, OSB and COM-PLY and can be made up of a number of different species, the thermal resistance property is relatively insensitive to such differences. For determining the overall coefficient of heat transmission (U), as illustrated above, APA publications rely on the thermal resistance values for softwood published by the American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE). Use of this single value simplifies computations and produces only insignificant differences in resulting design heat losses. Table 36 shows thermal resistance, R, for several panel thicknesses.

TABLE 36

THERMAL RESISTANCE

Panel Thickness (in.)	Thermal Resistance, R ^(a)
1/4	0.31
5/16	0.39
3/8	0.47
7/16	0.55
15/32	0.59
1/2	0.62
19/32	0.74
5/8	0.78
23/32	0.90
3/4	0.94
7/8	1.09
1	1.25
1-1/8	1.41

(a) Degree F-hr.-sq.ft./BTU

RELATED PANEL SYSTEMS

The Permanent Wood Foundation

The Permanent Wood Foundation (PWF), also referred to as the All-Weather Wood Foundation (AWWF), is made up of pressure-preservative-treated below-grade stud walls built of lumber and APA trademarked plywood. The system is accepted for FHA mortgage insurance programs. It's accepted by the major model building codes and most state and local codes. And, whether full basement or crawl space, the PWF is adaptable to almost any site and light-frame building design.

For complete design and construction recommendations, contact the American Forest & Paper Association, 1111 19th Street, NW, Suite 800, Washington, DC 20036; or the Southern Pine Marketing Council, P.O. Box 641700, Kenner, Louisiana, 70064.

Plywood for Outdoor Decks

Exterior-type plywood may be used in outdoor deck applications. Recommended grades include APA RATED STURD-I-FLOOR Exterior, C-C Plugged, Underlayment C-C Plugged, or Marine. Where the deck may be exposed to long-term dampness, such as applications where the plywood is topped with outdoor carpet, the plywood should be pressure-treated with a waterborne ACA or CCA preservative in accordance with AWPAC Standard C9 for above-ground exposure. For optimum performance, slope the deck away from the structure. A slope of 1/4 to 1/2 inch is suggested.

Space panels 1/8 inch at ends and edges to allow for expansion. Caulk the joints to prevent water leakage into areas underneath. To avoid fastener corrosion,

use hot-dipped or hot-tumbled galvanized nails. If the underside of the joists is covered, the floor-ceiling cavity should be vented to aid in drying and to prevent potential moisture buildup in the deck.

If there is a dry living area underneath the deck, apply a membrane roof covering or high performance coating over the surface. The coating should be able to accommodate normal dimensional changes in the plywood without rupturing or cracking. Under these conditions, APA RATED STURD-I-FLOOR Exposure 1 may be used unless otherwise recommended by the coating manufacturer, and preservative treatment of the panels is not necessary.

Plywood for Concrete Forming

Plywood is an ideal material for concrete forming. It produces smooth concrete surfaces and can be used repeatedly – some overlaid panels up to 200 times or more. The thinner panels can be bent easily for curved forms and liners. Plywood's excellent stiffness minimizes deflection during pouring. Its natural insulating qualities help provide more consistent curing conditions. The large panel size and light weight reduce form construction and stripping time. And various surface textures are available for imparting attractive and unusual concrete textures.

Although nearly any Exterior plywood can be used for concrete forming, a special panel called PLYFORM® Class I is manufactured specifically for the purpose. PLYFORM also can be manufactured with a High Density Overlay (HDO) surface, and in Structural I panels. HDO PLYFORM has an exceptionally hard surface for the smoothest possible concrete finishes and maximum number of pours.

Structural I PLYFORM is stronger and stiffer than PLYFORM Class I, particularly in the cross-panel direction, and is sometimes used for high pressures where long dimension is parallel to supports. Additional plywood grades designed for concrete forming include special overlays and proprietary panels.

For complete design information, write for APA's *Design/Construction Guide: Concrete Forming*, Form V345.

Structural Insulated Panels

The structural insulated panel, or sandwich panel, offers the stiffness and load handling capability of a stressed-skin panel, plus light weight, high insulation values for relatively small thicknesses, and fast panelized construction. Panels are prefabricated by sandwiching an insulating core material such as polystyrene or polyurethane foam, or a paper honeycomb, between wood structural panel "skins." A structural bond is formed between the core and the skins with full structural glues or, in the case of some foam materials, by direct adhesion of foam to the skins.

With APA panel siding for the outside skin, structural insulated panels make attractive, energy-conserving walls on both residential and commercial buildings. A typical structural insulated floor panel might have 19/32-inch top skin and 3/8-inch bottom skin. Check local building requirements relating to thermal barrier protection of plastic foam. For additional information, write for *Design and Fabrication of Plywood Sandwich Panels*, Form U814.

APA Panels Over Metal Framing

Modern fastening methods are rapidly expanding the use of APA panels over metal framing. Self-drilling, self-tapping fasteners commonly are used to attach panels up to 1-1/8 inch thick to steel flanges. Panels also can be fastened to lighter members, such as formed steel joists, with special hardened screw-shank nails. Construction adhesives are recommended with hardened screw-shank nails. Consult metal framing manufacturers for recommended

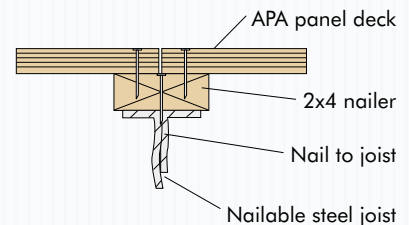
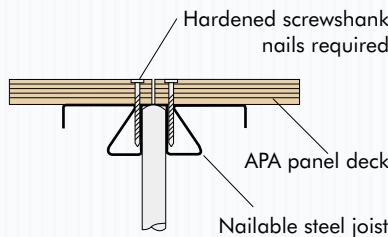
adhesives. Since threads usually extend only part way up the shank of self-drilling, self-tapping screws and screw-shank nails, it is important to specify a length sufficient to engage the metal framing.

Typical panel-to-metal framing systems are illustrated in Figure 38. Load-span recommendations are the same as for wood-frame systems. For more information, write for APA *Design/Construction Guide: Wood Structural Panels Over Metal Framing*, Form T625.

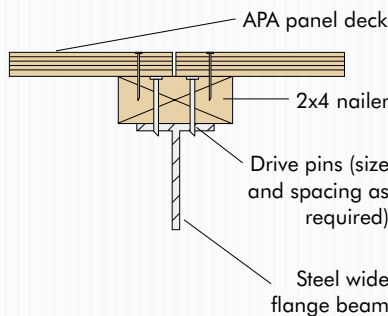
FIGURE 38

TYPICAL PANEL-TO-METAL FRAMING SYSTEMS

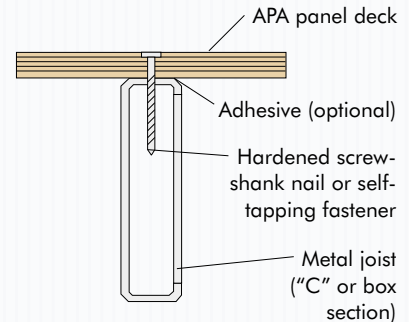
Panels Nailed to Nailable Steel Joists



Nailer Anchored with Power Driven Fasteners



Panels Attached Directly to Formed Steel Joist



APA Panel Systems Over Concrete Slabs

A system of APA panels over sleepers embedded in mastic has been successfully installed over concrete slabs. Tongue-and-groove panels eliminate blocking between sleepers at panel edges and allow air circulation beneath the floor. Use only panels marked Exterior or Exposure 1. A vapor barrier is essential directly above or below the slab. Preservative treatment of the sleepers is recommended when the slab is on or below grade, although panels normally will not require treatment.

Tongue-and-groove plywood can be installed over polystyrene or polyurethane foam. The foam, bonded to both the plywood and concrete slab with mastic, provides high insulating value and resistance to termites, rot and fungus.

Exterior plywood at least 15/32 inch thick is recommended. A vapor barrier such as polyethylene is required either directly above or below the concrete slab.

Special Floor Surfacing

Hardboard overlaid plywood (APA PLYRON®) is sometimes used as a finish floor, especially for industrial installation. (Check your local dealer for availability.) High Density Overlay (HDO) panels with a special heavy-duty screen-grid surface provide skid-resistant, long-wearing surfaces under foot traffic. And a number of liquid coatings – some suitable for balconies, porches, patio decks and other exterior applications – are also available.

ADDITIONAL INFORMATION

About APA – The Engineered Wood Association and Engineered Wood Systems

APA – The Engineered Wood Association is a nonprofit trade association whose member mills produce approximately 75 percent of the structural wood panel products manufactured in North America.

The Association's trademark appears only on products manufactured by member mills and is the manufacturer's assurance that the product conforms to the standard shown on the trademark. That standard may be an APA performance standard, the Voluntary Product Standard PS 1-95 for Construction and Industrial Plywood or Voluntary Product Standard PS 2-92, Performance Standards for Wood-Based Structural-Use Panels. Panel quality of all APA trademarked products is subject to verification through APA audit.

APA's services go far beyond quality testing and inspection. Research and promotion programs play important roles in developing and improving plywood and other panel construction systems, and in helping users and specifiers to better understand and apply panel products.

Always insist on panels bearing the **mark of quality** – the APA trademark. Your APA panel purchase is not only your highest possible assurance of product quality, but an investment in the many trade services that APA provides on your behalf.

The APA EWS trademark appears only on engineered wood products manufactured by members of Engineered Wood Systems, a related corporation of APA. The mark signifies that the manufacturer is committed to a rigorous program of quality verification and testing and that products are manufactured in conformance with an APA or national standard such as ANSI Standard A190.1, American National Standard for Structural Glued Laminated Timber.

For additional information on wood construction systems, contact APA – The Engineered Wood Association, P.O. Box 11700, Tacoma, Washington 98411-0700, or the nearest APA regional field office listed on the back cover. Visit us on the World Wide Web at www.apawood.org. For a list of additional APA and Engineered Wood Systems publications, request the: **APA Publications Index**, Form B300 **EWS Publications Index**, Form S400



ENGINEERED WOOD CONSTRUCTION GUIDE

We have field representatives in most major U.S. cities and in Canada who can help answer questions involving APA trademarked products. For additional assistance in specifying APA engineered wood products, contact us:

APA – THE ENGINEERED WOOD ASSOCIATION HEADQUARTERS

7011 So. 19th St. ■ P.O. Box 11700
Tacoma, Washington 98411-0700
(253) 565-6600 ■ Fax: (253) 565-7265

Web Address:



www.apawood.org

PRODUCT SUPPORT HELP DESK

(253) 620-7400
E-mail Address: help@apawood.org

(Offices: Bournemouth, United Kingdom;
Hamburg, Germany; Mexico City, Mexico;
Tokyo, Japan.)

The product use recommendations in this publication are based on APA – The Engineered Wood Association's continuing programs of laboratory testing, product research, and comprehensive field experience. However, because the Association has no control over quality of workmanship or the conditions under which engineered wood products are used, it cannot accept responsibility for product performance or designs as actually constructed. Because engineered wood product performance requirements vary geographically, consult your local architect, engineer or design professional to assure compliance with code, construction, and performance requirements.

Form No. E30R/Revised January 2001/0800

